

U.S. Department of Transportation Federal Aviation Administration

# Advisory Circular

Subject: STANDARDIZED METHOD OF Date: DRAFT AC No: 150/5335-5B

REPORTING AIRPORT PAVEMENT Initiated by: AAS-100 Change:

STRENGTH - PCN

#### 1. PURPOSE OF THIS ADVISORY CIRCULAR.

- **a.** This advisory circular (AC) provides guidance for using the standardized International Civil Aviation Organization (ICAO) method to report airport pavement strength. ICAO requires member countries to report pavement strength information for a variety of purposes. The standardized method, known as the Aircraft Classification Number Pavement Classification Number (ACN-PCN) method, has been developed and adopted as an international standard and has facilitated the exchange of pavement strength rating information.
- **b.** The AC provides guidance for reporting changes to airport data that is generally published on Federal Aviation Administration Form 5010, Airport Master Record. The data elements associated with Gross Weight (Data Elements 35 through 38) and Pavement Classification Number (Data Element 39) are affected.
- **2. EFFECTIVE DATE.** Effective three years after the issue date of this AC, all public-use paved runways serving aircraft with gross weights equal to or greater than 25,000 pounds at NPIAS airports must be assigned gross weight and PCN data using the guidance provided in this AC. At the issue date of this AC, about 1,850 runways met this requirement.

#### 3. APPLICATION OF THIS AC.

The Federal Aviation Administration (FAA) recommends the guidelines and specifications in this AC for reporting airport pavement strength using the standardized method. In general, use of this AC is not mandatory. <u>However</u>, use of this AC is mandatory for all projects funded with federal grant monies through the Airport Improvement Program (AIP) and with revenue from the Passenger Facility Charge (PFC) Program. See Grant Assurance No. 34, "Policies, Standards, and Specifications," and PFC Assurance No. 9, "Standards and Specifications."

#### 4. WHAT THIS AC CANCELS.

This AC cancels AC 150/5335-5A, Standardized Method of Reporting Airport Pavement Strength – PCN, dated September 28, 2006.

#### 5. PRINCIPAL CHANGES.

- **a.** Chapter 3 has been revised to incorporate the improvements to the COMFAA program.
- **b.** Appendix 1 has been revised to introduce a cumulative damage factor (CDF) method for computing PCN based on equivalent traffic.
- **c.** Appendix 2 has been added to facilitate converting existing pavement cross-section information to a standard cross-section required for CDF-based PCN calculations.

**d.** Appendix 3 has been updated with examples using the new method for determining PCN.

- **e.** Appendix 4 has been updated to use the new PCN calculation method to consider pavement overloads.
- **f.** Appendix 5 has been added to revise the standard for reporting airport data regarding runway weight bearing capacity.
- **6. RELATED READING MATERIAL.** The publications listed in Appendix 6 provide further information on the development and use of the ACN-PCN method.

Michael J. O'Donnell Director, Office of Airport Safety and Standards

#### **CHAPTER 1. INTRODUCTION**

- **1.0 BACKGROUND.** The United States is a member of the International Civil Aviation Organization (ICAO) and is bound by treaty agreements to comply with the requirements of ICAO to the maximum extent practical (see Federal Aviation Administration (FAA) Order 2100.13, FAA Rulemaking Policies, Chapter 11). Annex 14 to the Convention of International Civil Aviation Aerodromes requires that each member country publish information on the strengths of all public airport pavements in its own Aeronautical Information Publication (AIP). FAA reports pavement strength information to the National Airspace System Resources (NASR) database and publishes pavement strength information in the Airport Master Record (Form 5010) and the Airport/Facility Directory (AFD).
- **1.1 DEVELOPMENT OF A STANDARDIZED METHOD.** In 1977, ICAO established a Study Group to develop a single international method of reporting pavement strengths. The study group developed and ICAO adopted the Aircraft Classification Number Pavement Classification Number (ACN-PCN) method. Using this method, it is possible to express the effect of an individual aircraft on different pavements with a single unique number that varies according to aircraft weight and configuration (e.g. tire pressure, gear geometry, etc.), pavement type, and subgrade strength. This number is the Aircraft Classification Number (ACN). Conversely, the load-carrying capacity of a pavement can be expressed by a single unique number, without specifying a particular aircraft or detailed information about the pavement structure. This number is the Pavement Classification Number (PCN).
- **a. Definition of ACN.** ACN is defined as a number that expresses the relative effect of an aircraft at a given weight on a pavement structure for a specified standard subgrade strength.
- **b. Definition of PCN.** PCN is a number that expresses the load-carrying capacity of a pavement for unrestricted operations.
- **c. System Methodology.** The ACN-PCN system is structured so a pavement with a particular PCN value can support, without weight restrictions, an aircraft that has an ACN value equal to or less than the pavement's PCN value. This is possible because ACN and PCN values are computed using the same technical basis.
- **1.2 APPLICATION.** The use of the standardized method of reporting pavement strength applies only to pavements with bearing strengths of 12,500 pounds (5 700 kg) or greater. The method of reporting pavement strength for pavements of less than 12,500 pounds (5 700 kg) bearing strength remains unchanged.
- **1.3 LIMITATIONS OF THE ACN-PCN SYSTEM.** The ACN-PCN system is only intended as a method of reporting relative pavement strength so airport operators can evaluate acceptable operations of aircraft. It is not intended as a pavement design or pavement evaluation procedure, nor does it restrict the methodology used to design or evaluate a pavement structure.

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#### CHAPTER 2. DETERMINATION OF AIRCRAFT CLASSIFICATION NUMBER

**2.0 DETERMINATION OF THE ACN.** The aircraft manufacturer provides the official computation of an ACN value. Computation of the ACN requires detailed information on the operational characteristics of the aircraft such as maximum aft center of gravity, maximum ramp weight, wheel spacing, tire pressure, and other factors.

**2.1 SUBGRADE CATEGORY.** The ACN-PCN method adopts four standard levels of subgrade strength for rigid pavements and four levels of subgrade strength for flexible pavements. These standard support conditions are used to represent a range of subgrade conditions as shown in Tables 2-1 and 2-2.

Table 2-1. Standard Subgrade Support Conditions for Rigid Pavement ACN Calculation

	Subgrade Support		
Subgrade	k-Value	Represents	Code
Strength Category	pci (MN/m <sup>3</sup> )	pci (MN/m <sup>3</sup> )	Designation
High	552.6 (150)	$k \ge 442 \ (\ge 120)$	A
Medium	294.7 (80)	221 <k<442 (60<k<120)<="" td=""><td>В</td></k<442>	В
Low	147.4 (40)	92 <k<221 (25<k<60)<="" td=""><td>C</td></k<221>	C
Ultra Low	73.7 (20)	k≤92 (≤25)	D

Table 2-2. Standard Subgrade Support Conditions for Flexible Pavement ACN Calculation

Subgrade	Subgrade Support		Code
Strength Category	CBR-Value	Represents	Designation
High	15	$CBR \ge 13$	A
Medium	10	8 <cbr<13< td=""><td>В</td></cbr<13<>	В
Low	6	4 <cbr<u>&lt;8</cbr<u>	C
Ultra Low	3	CBR <u>≤</u> 4	D

- 2.2 OPERATIONAL FREQUENCY. Operational frequency is defined in terms of coverages that represent a full-load application on a point in the pavement. Coverages must not be confused with other common terminology used to reference movement of aircraft. As an aircraft moves along a pavement section it seldom travels in a perfectly straight path or along the exact same path as before. This movement is known as aircraft wander and is assumed to be modeled by a statistically normal distribution. As the aircraft moves along a taxiway or runway, it may take several trips or passes along the pavement for a specific point on the pavement to receive a full-load application. It is easy to observe the number of passes an aircraft may make on a given pavement, but the number of coverages must be mathematically derived based upon the established pass-to-coverage ratio for each aircraft.
- **2.3 RIGID PAVEMENT ACN.** For rigid pavements, the aircraft landing gear flotation requirements are determined by the Westergaard solution for a loaded elastic plate on a Winkler foundation (interior load case), assuming a concrete working stress of 399 psi (2.75 MPa).

**2.4 FLEXIBLE PAVEMENT ACN.** For flexible pavements, aircraft landing gear flotation requirements are determined by the California Bearing Ratio (CBR) method for each subgrade support category. The CBR method employs a Boussinesq solution for stresses and displacements in a homogeneous, isotropic elastic half-space.

- **2.5 ACN CALCULATION.** Using the parameters defined for each type of pavement section, a mathematically derived single wheel load is calculated to define the landing gear/pavement interaction. The derived single wheel load implies equal stress to the pavement structure and eliminates the need to specify pavement thickness for comparative purposes. This is achieved by equating the thickness derived for a given aircraft landing gear to the thickness derived for a single wheel load at a standard tire pressure of 181 psi (1.25 MPa). The ACN is defined as two times the derived single wheel load (expressed in thousands of kilograms).
- **2.6 VARIABLES INVOLVED IN DETERMINATION OF ACN VALUES.** Because aircraft can be operated at various weight and center of gravity combinations, ICAO adopted standard operating conditions for determining ACN values. The ACN is to be determined at the weight and center of gravity combination that creates the maximum ACN value. Tire pressures are assumed to be those recommended by the manufacturer for the noted conditions. Aircraft manufacturers publish maximum weight and center of gravity information in their Aircraft Characteristics for Airport Planning (ACAP) manuals. To standardize the ACN calculation and to remove operational frequency from the relative rating scale, the ACN-PCN method specifies that ACN values be determined at a frequency of 10,000 coverages.

#### CHAPTER 3. DETERMINATION OF ACN VALUES USING COMFAA

**3.0 AVAILABILITY OF COMFAA SOFTWARE APPLICATION.** To facilitate the use of the ACN-PCN system, FAA developed a software application that calculates ACN values using the procedures and conditions specified by ICAO. The software is called COMFAA and may be downloaded along with its source code and supporting documentation from the FAA website. The program is useful for determining an ACN value under various conditions; however, the user should remember that official ACN values are provided by the aircraft manufacturer.

- **3.1 ORIGIN OF THE COMFAA PROGRAM.** Appendix 2 of the ICAO Aerodrome Design Manual, Part 3, Pavements, provides procedures for determining the Aircraft Classification Number (ACN). The appendix provides program code for two FORTRAN software applications capable of calculating the ACN for various aircraft on rigid and flexible pavement systems. The computer program listings in Appendix 2 of the ICAO manual were optically scanned and the FORTRAN code translated into Visual Basic 6.0 for incorporation into COMFAA.
- **3.2 COMFAA PROGRAM.** The COMFAA software is a general purpose program that operates in two computational modes: ACN Computation Mode and Pavement Thickness Mode.

#### a. ACN Computation Mode:

- Calculates the ACN number for aircraft on flexible pavements.
- Calculates the ACN number for aircraft on rigid pavements.
- Calculates flexible pavement thickness based on the ICAO procedure (CBR method) for default values of CBR (15, 10, 6, and 3).
- Calculates rigid pavement slab thickness based on the ICAO procedures (Portland Cement Association method, interior load case) for default values of k (552.6, 294.7, 147.4, and 73.7 lb/in<sup>3</sup> [150, 80, 40, and 20 MN/m<sup>3</sup>]).

*Note:* Thickness calculation in the ACN mode is for specific conditions identified by ICAO for determination of ACN. For flexible pavements, a standard tire pressure of 181 psi (1.25 MPa) and 10,000 coverages is specified. For rigid pavements, an allowable stress level of 399 psi is identified by ICAO. These parameters seldom represent actual design criteria used for pavement design. The thickness calculated in ACN mode has little meaning to pavement design requirements and should not be used for determining allowable pavement loading.

#### b. Pavement Thickness Mode:

- Calculates total flexible pavement thickness based on the FAA CBR method specified in AC 150/5320-6D, Airport Pavement Design and Evaluation, for CBR values and coverage levels specified by the user.
- Calculates rigid pavement slab thickness based on the FAA Westergaard method (edge load analysis) specified in AC 150/5320-6D for k values and coverage levels specified by the user.

*Note:* The pavement thickness requirements associated with the ACN-PCN procedures are based upon the historical procedures identified in AC

150/5320-6 revision D. The FAA has replaced these procedure for pavement design with new procedures now available in version AC 150/5320-6 revision E.

- **3.3 INTERNAL AIRCRAFT LIBRARY.** COMFAA contains an internal library of aircraft covering most large commercial and U.S. military aircraft currently in operation. The internal library is based on aircraft information provided directly by aircraft manufacturers or obtained from ACAP Manuals. The default characteristics of aircraft in the internal library represent the ICAO standard conditions for calculation of ACN. These characteristics include center of gravity at the maximum aft position for each aircraft in the ACN mode, whereas the pavement thickness mode center of gravity is fixed to distribute 95 percent of the max gross load to the main landing gear for all aircraft.
- **3.4 EXTERNAL AIRCRAFT LIBRARY.** COMFAA allows for an external aircraft library where characteristics of the aircraft can be changed and additional aircraft added as desired. Functions permit users to modify the characteristics of an aircraft and save the modified aircraft in the external library. There are no safeguards in the COMFAA program to assure that aircraft parameters in the external library are feasible or appropriate. The user is responsible for assuring all data is correct.

When saving an aircraft from the internal library to the external library, the COMFAA program will calculate the tire contact area based upon the gross load, maximum aft center of gravity, and tire pressure. This value is recorded in the external library and is used for calculating the pass-to-coverage (P/C) ratio in the pavement thickness mode. Since the tire contact area is constant, the P/C ratio is also constant in the pavement thickness mode. This fixed P/C ratio should be used for converting passes to coverages for pavement thickness determination and equivalent aircraft operations.

- **3.5 USING THE COMFAA PROGRAM.** Using the COMFAA program to calculate ACN values to determine PCN is visually interactive and intuitive.
- **a. ACN.** The user selects the desired aircraft, confirms the physical properties of the aircraft, clicks on the "MORE" button, and clicks on the ACN Flexible or ACN Rigid button to determine the ACN for the four standard subgrade conditions.
- **b. PCN.** The user adds the runway traffic mix aircraft to an external file, confirms the physical properties of each individual aircraft in the traffic mix, inputs either annual departures or coverages of the aircraft, inputs the evaluation thickness and the subgrade support strength, inputs the concrete strength if analyzing a rigid pavement, clicks on the "LESS" button to activate the PCN Batch computational mode, and clicks on the PCN Flexible Batch or PCN Rigid Batch button to determine the PCN of the pavement.

The program includes a help file to assist the user. Figures 3-1, 3-2, and 3-3 summarize the operation of the COMFAA program.

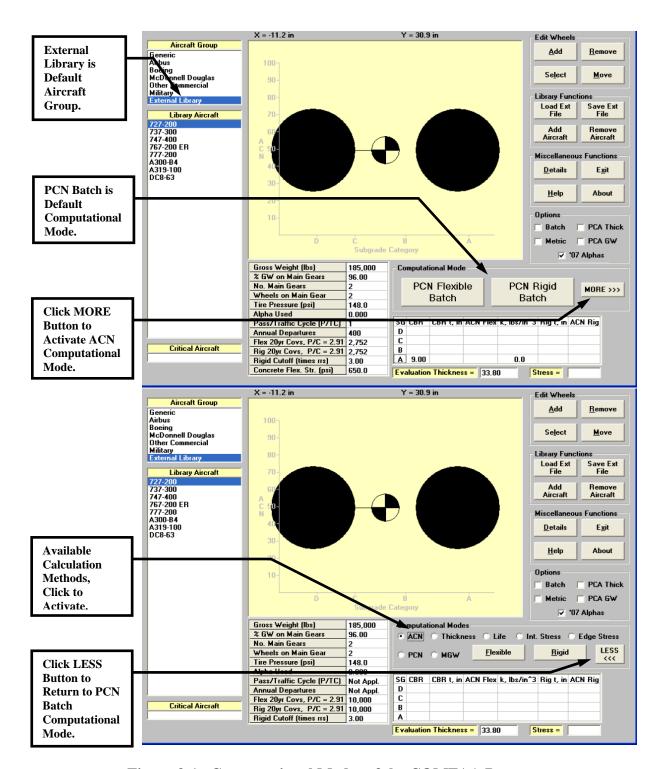


Figure 3-1. Computational Modes of the COMFAA Program

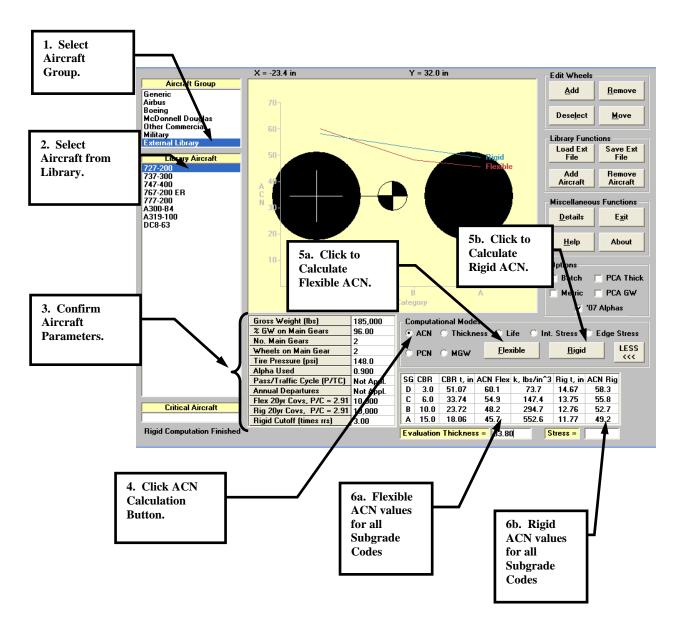


Figure 3-2. Operation of the COMFAA Program in ACN Mode

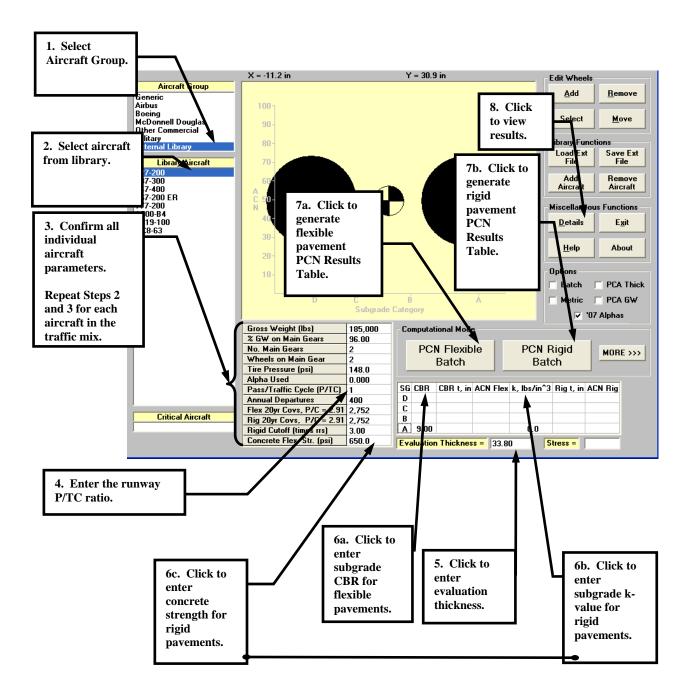


Figure 3-3. Operation of the COMFAA Program in PCN Batch Mode

#### CHAPTER 4. DETERMINATION OF PCN NUMERICAL VALUE

**4.0 PCN CONCEPT.** The determination of a pavement rating in terms of PCN is a process of (1) determining the ACN for each aircraft considered to be significant to the traffic mixture operating of the subject pavement and (2) reporting the ACN value as the PCN for the pavement structure. Under these conditions, any aircraft with an ACN equal to or less than the reported PCN value can safely operate on the pavement subject to any limitations on tire pressure.

Note: PCN values determined in accordance with this AC depend upon the traffic model used to determine the PCN value. Airports should re-evaluate their posted PCN value if significant changes to the original traffic model occur.

- **4.1 DETERMINATION OF NUMERICAL PCN VALUE.** Determination of the numerical PCN value for a particular pavement can be based upon one of two procedures: the "Using" aircraft method or the "Technical" evaluation method. ICAO procedures permit member states to determine how PCN values will be determined based upon internally developed pavement evaluation procedures. Either procedure may be used to determine a PCN, but the methodology used must be reported as part of the posted rating.
- **4.2 USING AIRCRAFT METHOD TO DETERMINE PCN.** The Using aircraft method is a simple procedure where ACN values for all aircraft currently permitted to use the pavement facility are determined and the largest ACN value is reported as the PCN. This method is easy to apply and does not require detailed knowledge of the pavement structure.
- a. Assumptions of the Using Aircraft Method. An underlying assumption with the Using aircraft method is that the pavement structure has the structural capacity to accommodate all aircraft in the traffic mixture and that each aircraft is capable of operating on the pavement structure without restriction.
- **b.** Inaccuracies of the Using Aircraft Method. The accuracy of this method is greatly improved when aircraft traffic information is available. Significant over-estimation of the pavement capacity can result if an excessively damaging aircraft, which uses the pavement on a very infrequent basis, is used to determine the PCN. Likewise, significant under-estimation of the pavement capacity can lead to uneconomic use of the pavement by preventing acceptable traffic from operating. Although there are no minimum limits on frequency of operation before an aircraft is considered part of the normal traffic, the reporting agency must use a rational approach to avoid overstating or understating the pavement capacity. Use of the Using aircraft method is discouraged on a long-term basis due to the concerns listed above.
- 4.3 TECHNICAL EVALUATION METHOD TO DETERMINE PCN. The strength of a pavement section is difficult to summarize in a precise manner and will vary depending on the unique combination of aircraft loading conditions, frequency of operation, and pavement support conditions. The technical evaluation method attempts to address these and other site-specific variables to determine reasonable pavement strength. In general terms, for a given pavement structure and given aircraft, the allowable number of operations (traffic) will decrease as the intensity of pavement loading increases (increase in aircraft weight). It is entirely possible that two pavement structures with different cross-sections will report similar strength. However, the

permissible aircraft operations will be considerably different. This discrepancy must be acknowledged by the airport operator and may require operational limitations administered outside of the ACN-PCN system. All of the factors involved in determining a pavement rating are important, and it is for this reason that pavement ratings should not be viewed in absolute terms, but rather as estimations of a representative value. A successful pavement evaluation is one that assigns a pavement strength rating that considers the effects of all variables on the pavement.

The accuracy of a technical evaluation is better than that produced with the Using aircraft procedure but requires a considerable increase in time and resources. Pavement evaluation may require a combination of on-site inspections, load-bearing tests, and engineering judgment. It is common to think of pavement strength rating in terms of ultimate strength or immediate failure criteria. However, pavements are rarely removed from service due to instantaneous structural failure. A decrease in the serviceability of a pavement is commonly attributed to increases in surface roughness or localized distress, such as rutting or cracking. Determination of the adequacy of a pavement structure must not only consider the magnitude of pavement loads but the impact of the accumulated effect of traffic volume over the intended life of the pavement.

- a. Determination of the PCN Value. The PCN numerical value is determined from an allowable load rating. While it is important not to confuse the PCN value with a pavement design parameter, the PCN is developed in a similar fashion. An allowable load rating is determined by applying the same principles as those used for pavement design. The process for determining the allowable load rating takes factors such as frequency of operations and permissible stress levels into account. Allowable load ratings are often discussed in terms of aircraft gear type and maximum gross aircraft weight, as these variables are used in the pavement design procedure. Missing from the allowable load rating, but just as important, is frequency of operation. In determining an allowable load rating, the evaluation must address whether the allowable load rating represents the pavement strength over a reasonable frequency of operation. Once the allowable load rating is established, the determination of the PCN value is a simple process of determining the ACN of the aircraft representing the allowable load and reporting the value as the PCN.
- b. Concept of Equivalent Traffic. The ACN-PCN method is based on design procedures that evaluate one aircraft against the pavement structure. Calculations necessary to determine the PCN can only be performed for one aircraft at a time. The ACN-PCN method does not directly address how to represent a traffic mixture as a single aircraft. To address this limitation, FAA uses the equivalent annual departure concept to consolidate entire traffic mixtures into equivalent annual departures of one representative aircraft. The procedure for evaluating equivalent annual departures for a given aircraft from a traffic mixture is based on the cumulative damage factor concept and is discussed in Appendix 1.
- c. Counting Aircraft Operations. When evaluating or designing a pavement section, it is important to account for the number of times the pavement will be stressed. As discussed in paragraph 2.2, an aircraft may have to pass over a given section of pavement numerous times before the portion of pavement considered for evaluation receives one full stress application. While statistical procedures exist to determine the passes required for one full stress application, the evaluation of a pavement section for PCN determination must also consider how aircraft use the pavement in question. The FAA uses a conservative approach for pavement

design procedures by assuming that each aircraft using the airport must land and take off once per cycle. Since the arrival or landing weight of the aircraft is usually less than the departure weight, the design procedure only counts one pass at the departure weight for analysis. The one pass at departure weight is considered as one annual departure and the arrival event is ignored. A detailed discussion of traffic analysis is provided in Appendix 1.

- **4.4 LIMITATIONS OF THE PCN.** The PCN value is for reporting relative pavement strength only and should not be used for pavement design or as a substitute for evaluation. Pavement design and evaluation are complex engineering problems that require detailed analyses. They cannot be reduced to a single number. The PCN rating system uses a continuous scale to compare pavement strength where higher values represent pavements with larger load capacity.
- **4.5 REPORTING THE PCN.** The PCN system uses a coded format to maximize the amount of information contained in a minimum number of characters and to facilitate computerization. The PCN for a pavement is reported as a five-part number where the following codes are ordered and separated by forward slashes.
  - Numerical PCN value,
  - Pavement type,
  - Subgrade category,
  - Allowable tire pressure, and
  - Method used to determine the PCN.

An example of a PCN code is 80/R/B/W/T, which is further explained in paragraph 4.5.f.

- a. Numerical PCN Value. The PCN numerical value indicates the load-carrying capacity of a pavement in terms of a standard single wheel load at a tire pressure of 181 psi (1.25 MPa). The PCN value should be reported in whole numbers, rounding off any fractional parts to the nearest whole number. For pavements of diverse strengths, the controlling PCN numerical value for the weakest segment of the pavement should normally be reported as the strength of the pavement. Engineering judgment may be required in that if the weakest segment is not in the most heavily used part of the runway, then another representative segment may be more appropriate to determine PCN.
- **b. Pavement Type.** For the purpose of reporting PCN values, pavement types are considered to function as either flexible or rigid structures. Table 4-1 lists the pavement codes for the purposes of reporting PCN.

Table 4-1. Pavement Codes for Reporting PCN

Pavement Type	Pavement Code
Flexible	F
Rigid	R

i) Flexible Pavement. Flexible pavements support loads through bearing rather than flexural action. They comprise several layers of selected materials designed to

gradually distribute loads from the surface to the layers beneath. The design ensures that load transmitted to each successive layer does not exceed the layer's load-bearing capacity.

- **ii) Rigid Pavement.** Rigid pavements employ a single structural layer, which is very stiff or rigid in nature, to support the pavement loads. The rigidity of the structural layer and resulting beam action enable rigid pavement to distribute loads over a large area of the subgrade. The load-carrying capacity of a rigid structure is highly dependent upon the strength of the structural layer, which relies on uniform support from the layers beneath.
- iii) **Composite Pavement.** Various combinations of pavement types and stabilized layers can result in complex pavements that could be classified as between rigid or flexible. A pavement section may comprise multiple structural elements representative of both rigid and flexible pavements. Composite pavements are most often the result of pavement surface overlays applied at various stages in the life of the pavement structure. If a pavement is of composite construction, the pavement type should be reported as the type that most accurately reflects the structural behavior of the pavement. The method used in computing the PCN is the best guide in determining how to report the pavement type. For example, if a runway is composed of a rigid pavement with a bituminous overlay, the usual manner of determining the load-carrying capacity is to convert the pavement to an equivalent thickness of rigid pavement. In this instance, the pavement type should be reported as a rigid structure. A general guideline is that when the bituminous overlay reaches 75 to 100 percent of the rigid pavement thickness the pavement can be considered as a flexible pavement. It is permissible to include a note stating that the pavement is of composite construction but only the rating type, "R" or "F", is used in the assessment of the pavement load capacity.
- **c. Subgrade Strength Category.** As discussed in Paragraph 2-1, there are four standard subgrade strengths identified for calculating and reporting ACN or PCN values. The values for rigid and flexible pavements are reported in Tables 2-1 and 2-2.
- **d. Allowable Tire Pressure.** Table 4-2 lists the allowable tire pressure categories identified by the ACN-PCN system. The tire pressure codes apply equally to rigid or flexible pavement sections; however, the application of the allowable tire pressure differs substantially for rigid and flexible pavements.

**Table 4-2. Tire Pressure Codes for Reporting PCN** 

Category	Code	Tire Pressure Range
High	W	No pressure limit
Medium	X	Pressure limited to 218 psi (1.5 MPa)
Low	Y	Pressure limited to 145 psi (1.00 MPa)
Very Low	Z	Pressure limited to 73 psi (0.50 MPa)

i) Tire Pressures on Rigid Pavements. Aircraft tire pressure will have little effect on pavements with Portland cement concrete (concrete) surfaces. Rigid pavements are inherently strong enough to resist tire pressures higher than currently used by commercial aircraft and can usually be rated as code W.

ii) Tire Pressures on Flexible Pavements. Tire pressures may be restricted on asphaltic concrete (asphalt), depending on the quality of the asphalt mixture and climatic conditions. Tire pressure effects on an asphalt layer relate to the stability of the mix in resisting shearing or densification. A poorly constructed asphalt pavement can be subject to rutting due to consolidation under load. The principal concern in resisting tire pressure effects is with stability or shear resistance of lower quality mixtures. A properly prepared and placed mixture that conforms to FAA specification Item P-401 can withstand substantial tire pressure in excess of 218 psi (1.5 Mpa). Item P-401, Plant Mix Bituminous Pavements, is provided in AC 150/5370-10B, Standards for Specifying Construction of Airports. Improperly prepared and placed mixtures can show distress under tire pressures of 100 psi (0.7 MPa) or less. Although these effects are independent of the asphalt layer thickness, pavements with well-placed asphalt of 4 to 5 inches (10.2 to 12.7 cm) in thickness can generally be rated with code X or W, while thinner pavement of poorer quality asphalt should not be rated above code Y.

- e. Method Used to Determine PCN. Two pavement evaluation methods are recognized in the PCN system. If the evaluation represents the results of a technical study, the evaluation method should be coded T. If the evaluation is based on "Using aircraft" experience, the evaluation method should be coded U. Technical evaluation implies that some form of technical study and computation were involved in the determination of the PCN. Using aircraft evaluation means the PCN was determined by selecting the highest ACN among the aircraft currently using the facility and not causing pavement distress. PCN values computed by the technical evaluation method should be reported to the NASR database and shown in the FAA Form 5010, Airport Master Record. Publication of a Using aircraft evaluation in the Airport Master Record, Form 5010, and the NASR database is permitted only by mutual agreement between the airport owner and FAA.
- **f. Example PCN Reporting.** An example of a PCN code is 80/R/B/W/T—with 80 expressing the PCN numerical value, R for rigid pavement, B for medium strength subgrade, W for high allowable tire pressure, and T for a PCN value obtained by a technical evaluation.
- g. Report PCN Values to FAA (See Appendix 5). Once a PCN value and the coded entries are determined, the PCN code should be reported to the appropriate regional FAA Airports Division, either in writing or as part of the annual update to the Airport Master Record, FAA Form 5010-1. The regional office will forward the PCN code to FAA headquarters where it will be disseminated by the National Flight Data Center through aeronautical publications such as the Airport/Facility Directory (AFD) and the Aeronautical Information Publication (AIP). An aircraft's ACN can then be compared with the published PCN to determine if the aircraft can safely operate on the airport's runways, subject to any limitation on tire pressure.

#### APPENDIX 1. EQUIVALENT TRAFFIC

**1.0 EQUIVALENT TRAFFIC.** A detailed method based on the cumulative damage factor (CDF) procedure is presented to allow the calculation of the combined effect of multiple aircraft in the traffic mix for an airport. This combined traffic is brought together into the equivalent traffic of a critical aircraft. This is necessary since the procedure used to calculate ACN allows only one aircraft at a time. By combining all of the aircraft in the traffic mix into an equivalent critical aircraft, calculation of a PCN that includes the effects of all traffic becomes possible.

The assessment of equivalent traffic, as described in this section, is needed only in the process of determining PCN using the technical method and may be disregarded when the Using aircraft method is employed.

In order to arrive at a technically derived PCN, it is necessary to determine the maximum allowable gross weight of each aircraft in the traffic mixture, which will generate the known pavement structure. This in turn requires that the pavement cross-section and aircraft loading characteristics be examined in detail. Consequently, the information presented in this appendix appears at first to apply to pavement design rather than a PCN determination. However, with this knowledge in hand, an engineer will be able to arrive at a PCN that will have a solid technical foundation.

- **1.1 EQUIVALENT TRAFFIC TERMINOLOGY.** In order to determine a PCN, based on the technical evaluation method, it is necessary to define common terms used in aircraft traffic and pavement loading. The terms arrival, departure, pass, coverage, load repetition, operation, and traffic cycle are often used interchangeably by different organizations when determining the effect of aircraft traffic operating on a runway. It is important to determine which aircraft movements need be counted when considering pavement stress and how the various movement terms apply in relation to the pavement design and evaluation process. In general, and for the purpose of this document, they are differentiated as follows:
- a. Arrival (Landing) and Departure (Takeoff). Typically, aircraft arrive at an airport with a lower amount of fuel than is used at takeoff. As a consequence, the stress loading of the wheels on the runway pavement is less when landing than at takeoff due to the lower weight. This is true even at the touchdown impact in that there is still lift on the wings, which alleviates the dynamic vertical force. Because of this, the FAA pavement design procedure only considers departures and ignores the arrival traffic count. However, if the aircraft do not receive additional fuel at the airport, then the landing weight will be substantially the same as the takeoff weight (discounting the changes in passenger count and cargo), and the landing operation should be counted as a takeoff for pavement stress loading cycles. In this latter scenario, there are two equal load stresses on the pavement for each traffic count (departure), rather than just one. Regardless of the method of counting load stresses, a traffic cycle is defined as one takeoff and one landing of the same aircraft, subject to a further refinement of the definition in the following text.
- **b. Pass.** A pass is a one-time movement of the aircraft over the runway pavement. It could be an arrival, a departure, a taxi operation, or all three, depending on the loading magnitude and the location of the taxiways. Figure A1-1 shows typical traffic patterns for runways having either parallel taxiways or central taxiways. A parallel taxiway requires that none or very little of

the runway be used as part of the taxi movement. A central taxiway requires that a large portion of the runway be used during the taxi movement.

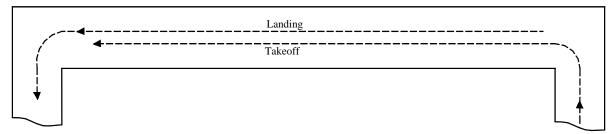


Figure A1-1a. Runway with Parallel Taxiway

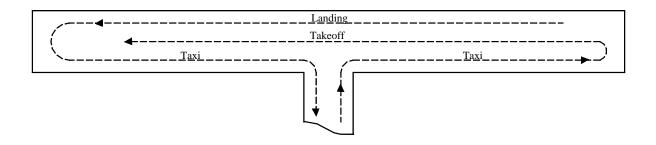


Figure A1-1b. Runway with Central Taxiway

Figure A1-1. Traffic Load Distribution Patterns

- i) **Parallel Taxiway Scenario.** In the case of the parallel taxiway, as shown in Figure A1-1a, two possible loading situations can occur. Both of these situations assume that the passenger count and cargo payload are approximately the same for the entire landing and takeoff cycle:
- 1) If the aircraft obtains fuel at the airport, then a traffic cycle consists of only one pass since the landing stress loading is considered at a reduced level, which is a fractional equivalence. For this condition only the takeoff pass is counted, and the ratio of passes to traffic cycles (P/TC) is 1.
- 2) If the aircraft does not obtain fuel at the airport, then both landing and takeoff passes should be counted, and a traffic cycle consists of two passes of equal load stress. In this case, the P/TC ratio is 2.
- **ii) Central Taxiway Scenario.** For a central taxiway configuration, as shown in Figure A1-1b, there are also two possible loading situations that can occur. As was done for the parallel taxiway condition, both of these situations assume that the payload is approximately the same for the entire landing and takeoff cycle:

- 1) If the aircraft obtains fuel at the airport, then both the takeoff and taxi to takeoff passes should be counted since they result in a traffic cycle consisting of two passes at the maximum load stress. The landing pass can be ignored in this case. It is recognized that only part of the runway is used during some of these operations, but it is conservative to assume that the entire runway is covered each time a pass occurs. For this situation, the P/TC ratio is 2.
- 2) If the aircraft does not obtain fuel at the airport, then both the landing and takeoff passes should be counted, along with the taxi pass, and a traffic cycle consists of three passes at loads of equal magnitude. In this case, the P/TC ratio is 3.
- **iii**) A simplified, but less conservative, approach would be use a P/TC ratio of 1 for all situations. Since a landing and a takeoff only apply full load to perhaps the end third of the runway (opposite ends for no shift in wind direction), this less conservative approach could be used to count one pass for both landing and takeoff. However, the FAA recommends conducting airport evaluations on the conservative side, which is to assume any one of the passes covers the entire runway.

Table A1-1 summarizes the P/TC ratio discussion.

Table A1-1. P/TC Ratio Summary

	P/TC	P/TC
Taxiway	Fuel Obtained at the Airport	No Fuel Obtained at the Airport
Serving the	(i.e. departure gross weight more	(i.e. departure gross weight same as
Runway	than arrival gross weight.)	arrival gross weight.)
Parallel	1	2
Central	2	3

c. Coverage. When an aircraft moves along a runway, it seldom travels in a perfectly straight line or over the exact same wheel path as before. It will wander on the runway with a statistically normal distribution. One coverage occurs when a unit area of the runway has been traversed by a wheel of the aircraft main gear. Due to wander, this unit area may not be covered by the wheel every time the aircraft is on the runway. The number of passes required to statistically cover the unit area one time on the pavement is expressed by the pass to coverage (P/C) ratio. A simplistic analogy would be painting a wall with a roller. Depending on the width of the roller (wheel), it takes a certain number of strokes (passes) to apply a coat of paint (stress) to the wall (pavement area). The wider the roller (bigger wheel, more contact width), the fewer strokes needed to coat (cover) the wall. Increasing rollers (adding wheels side-by-side) reduces the number of strokes needed. Stacking rollers (adding tandem wheels) does not reduce the number of strokes but now applies two or more coats of paint (stresses) per stroke (pass) to the wall (pavement area).

Although the terms coverage and P/C ratio have commonly been applied to both flexible and rigid pavements, the P/C ratio has a slightly different meaning when applied to flexible pavements as opposed to rigid pavements. This is due to the manner in which flexible and rigid pavements are

considered to react to various types of gear configurations. For gear configurations with wheels in tandem, such as dual tandem (2D) and triple dual tandem (3D), the ratios are different for flexible and rigid pavements, and using the same term for both types of pavements may become confusing. It is incumbent upon the user to select the proper value for flexible and rigid pavements.

Aircraft passes can be determined (counted) by observation but coverages are used by the COMFAA program. The P/C ratio is necessary to convert passes to coverages for use in the program. This ratio is different for each aircraft because of the different number of wheels, main gear configurations, tire contact areas, and load on the gear. Fortunately, the P/C ratio for any aircraft is automatically determined by the COMFAA program and the user only need be concerned with passes.

- **d. Operation.** The meaning of this term is unclear when used in pavement design or evaluation. It could mean a departure at full load or a landing at minimal load. It is often used interchangeably with pass or traffic cycle. When this description of an aircraft activity is used, additional information should be supplied. It is usually preferable to use the more precise terms described in this section.
- e. Annual Departure and Traffic Cycle Ratio. The FAA standard for counting traffic cycles at an airport for pavement design purposes is to count one landing, one taxi, and one take-off as a single event called a departure. For pavement evaluation related to determination of PCN, it may be necessary to adjust the number of traffic cycles (departures) based upon the scenarios discussed in paragraph 1.1b of this appendix. Similar to the discussion above regarding P/C ratio, the traffic cycle to coverage (TC/C) ratio is needed to finalize the equivalent traffic determination. The TC/C ratio differs when applied to flexible pavements as opposed to rigid pavements. The ratio in flexible pavement, rather than passes to coverages, is required since there could be one or more passes per traffic cycle. When only one pass on the operating surface is assumed for each traffic count, then the P/C ratio is sufficient. However, when situations are encountered where more than one pass is considered to occur during the landing to takeoff cycle, then the TC/C ratio is necessary in order to properly account for the effects of all of the traffic. These situations occur most often when there are central taxiways or fuel is not obtained at the airport.

Equation A1-1 translates the P/C ratio to the TC/C ratio for flexible and rigid pavements by including the previously described ratio of passes to traffic cycles (P/TC):

$$TC/C = P/C \div P/TC$$
 (Equation A1-1)

Where:

TC = Traffic Cycles C = Coverages P = Passes

Since the COMFAA program will automatically determine passes to coverages and convert annual departures to coverages, the conditions described in paragraph 1.1b can be addressed by simply multiplying annual departures by the pass to traffic cycle (P/TC) ratio. COMFAA requires the P/TC ratio parameter and will automatically perform this multiplication.

1.2 EOUIVALENT TRAFFIC CALCULATIONS. In order to complete the equivalent traffic calculations for converting one of the aircraft in the mix to another, a procedure based on cumulative damage factor (CDF) is used. The procedure is different than the one described in AC 150/5320-6D, which is based on gear equivalency factors and individual wheel loads. The CDF method is similar to the one used in the design procedures embodied in the design program FAARFIELD, required by AC 150/5320-6E, and provides more consistent results than the wheel load method when the traffic mix contains a wide range of gear geometries and strut loads. The primary difference between the CDF procedure used here and the one in FAARFIELD is that in FAARFIELD, the CDF is summed over all aircraft to produce the criterion for design whereas in the procedure used here the CDF methodology is used to convert the traffic for the complete mix into an equivalent number of coverages of one of the aircraft in the mix. That aircraft is designated the "critical" aircraft or "most demanding" aircraft for PCN determination or the "design" aircraft for thickness design (as in AC 150/5320-6D). The wheel load method of AC 150/5320-6D may still be used in PCN determination if desired and is therefore briefly described before describing the CDF method. For a detailed description of the wheel load method, refer to AC 150/5320-6D or AC 150/5335-5A.

In the wheel load method, select one of the aircraft in the mix to be the critical aircraft and then convert the traffic of the remaining aircraft into equivalent traffic of the critical aircraft. First, with equation A1-1, convert the traffic for the gear type of each of the conversion aircraft into equivalent traffic for the same gear type as the critical aircraft.

$$TC_{CRTGE} = TC_{CNV} \times 0.8^{(M-N)}$$
 (Equation A1-2)

Where:

 $TC_{CNV}$  = the number of traffic cycles of the conversion aircraft.

 $TC_{CRTGE}$  = the number of traffic cycles of the critical aircraft equivalent to the number of traffic cycles of the conversion aircraft due to gear type equivalency.

N = the number of wheels on the main gear of the conversion aircraft.

M = the number of wheels on the main gear of the critical aircraft.

Second, with equation A1-3, convert the gear equivalency traffic cycles into equivalent traffic based on load magnitude.

$$\label{eq:continuous} \begin{split} & \operatorname{Log} \left( TC_{CRTE} \right) = \operatorname{Log} \left( TC_{CRTGE} \right) \times \sqrt{\frac{W_{CRT}}{W_{CNV}}} \\ & \operatorname{Or} \\ & TC_{CRTE} = \left( TC_{CRTGE} \right)^{\sqrt{W_{CRT}/W_{CNV}}} \end{split} \tag{Equation A1-3}$$

Where:

 $TC_{CRTE}$  = the number of traffic cycles of the critical aircraft equivalent to the number of traffic cycles of the conversion aircraft due to gear type and load magnitude equivalencies.

 $W_{CNV}$  = the wheel load of the conversion aircraft.

 $W_{CRT}$  = the wheel load of the critical aircraft.

Alternatively, both operations can be combined into a single equation:

$$TC_{CRTE} = \left(TC_{CNV} \times 0.8^{(M-N)}\right)^{\sqrt{W_{CRT}/W_{CNV}}}$$
 (Equation A1-4)

Finally, the equivalent traffic cycles of all of the conversion aircraft are added to the original traffic cycles of the critical aircraft to give the total equivalent traffic cycles of the critical aircraft.

In the CDF method, the number of equivalent traffic cycles of the critical aircraft is defined as the number of traffic cycles of the critical aircraft that will cause the same amount of damage to the pavement as the number of traffic cycles of the conversion aircraft, where damage is defined by CDF.

CDF is derived from Miner's Rule, which states the damage induced in a structural element is proportional to the number of load applications divided by the number of load applications required to fail the structural element. In airport pavement design, load applications are counted in coverages, so the relationship for calculating equivalent traffic is first derived in terms of coverages.

$$CDF_{CNV} = \frac{C_{CNV}}{C_{CNVF}} = \frac{\text{coverages of the conversion aircraft}}{\text{coverages to fail the pavement when loaded by the conversion aircraft}}$$

= cumulative damage factor resulting from the coverages of the conversion aircraft

$$CDF_{CRTE} = \frac{C_{CRTE}}{C_{CRTF}} = \frac{\text{equivalent coverages of the critical aircraft}}{\text{coverages to fail the pavement when loaded by the critical aircraft}}$$

= cumulative damage factor resulting from the equivalent coverages of the critical aircraft

CDF is the fraction of the total pavement life used up by operating the indicated aircraft on the pavement. It therefore follows that the CDF for the equivalent critical aircraft is equal to the CDF for the conversion aircraft. Or:

$$\frac{C_{CRTE}}{C_{CRTF}} = \frac{C_{CNV}}{C_{CNVF}}, \text{ and }$$

$$C_{CRTE} = \frac{C_{CRTF}}{C_{CNVE}} C_{CNV}$$
 (Equation A1-5)

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But: 
$$TC_{CNV} = PC_{CNV} \times C_{CNV}, \text{ and } \\ TC_{CRTE} = PC_{CRT} \times C_{CRTE}$$

Where:

 $TC_{CNV}$  = the number of traffic cycles of the conversion aircraft.

 $TC_{CRTE}$  = the number of traffic cycles of the critical aircraft equivalent to the number of traffic cycles of the conversion aircraft.

 $PC_{CNV}$  = pass-to-coverage ratio for the conversion aircraft.

 $PC_{CRT}$  = pass-to-coverage ratio for the critical aircraft.

Therefore, the equivalent traffic cycles of the critical aircraft by the CDF method is given by:

$$TC_{CRTE} = \frac{PC_{CRT}}{PC_{CNV}} \frac{C_{CRTF}}{C_{CNVF}} TC_{CNV}$$
 (Equation A1-6)

Equation A1-6 can be rewritten as:

$$C_{CRTEI} = C_{CRTF} \times CDF_{CNVI}$$

Where:

 $C_{CRTEI}$  = the number of equivalent coverages of the *I*th aircraft in the list, including the critical aircraft.

 $CDF_{CNVI}$  = the CDF of the *I*th aircraft in the list, including the critical aircraft.

Summing over all aircraft in the list gives the total number of equivalent coverages of the critical aircraft,  $C_{CRTETotal}$ , as:

$$C_{CRTETotal} = \sum_{I=1}^{N} C_{CRTEI} = \sum_{I=1}^{N} C_{CRTF} \times CDF_{CNVI} = C_{CRTF} \sum_{I=1}^{N} CDF_{CNVI}$$

Where N = the total number of aircraft in the list, including the critical aircraft.

Defining the total CDF for the traffic mix,  $CDF_T$ , as the total number of equivalent coverages of the critical aircraft divided by the number of coverages to failure of the critical aircraft, gives the equation:

$$CDF_{T} = \frac{C_{CRTETotal}}{C_{CRTF}} = \sum_{I=1}^{N} CDF_{CNVI}$$
 (Equation A1-7)

The total CDF for the traffic mix is therefore, by this definition, the sum of the CDFs of all of the aircraft in the traffic mix, including that of the critical aircraft.

Table A1-2 shows how the above calculations are combined, using the COMFAA Life calculation with the Batch option checked, to determine the equivalent traffic cycles of the critical aircraft. The pavement is assumed to be a flexible structure 33.80 inches thick on a CBR 8 subgrade. For this example, assume that the B747-400 is the critical aircraft. Also assume that the

P/TC ratio is 1.0 so Traffic Cycles equals Annual Departures. Referring to the Top table, the CDF contribution of each aircraft on the pavement is calculated by dividing 20-year Coverages (Column 7) by Life (Column 9), with results shown in the Bottom table. The B747-400 is the assumed critical aircraft, so the operations of all other aircraft are equated to the B747-400. The results are shown in Column 11 of the Bottom table. Column 11 results use equation A1-6, i.e., (3000/0.6543)\*Col. 10. The sum of the equivalent annual departures (Equation A1-7) indicates that all other aircraft are equivalent to 468 departures of the B747-400.

CBR = 8.00 ness = 33.80 in Top Column 7 Evaluation pavement thickness Column 9 Gross Annua 1 20-yr Coverages Percent Aircraft Name Thick to Failure (Life) Weight Gross Wt Press Deps Coveráges Thick 365,747 141,978 185,200 140,000 29.86 22.08 25.09 25.19 16,456 6,443 2,754 31,003 A300-B4 STD 216.1 172.6 148.0 1,500 1,200 400 33.80 33.80 310.137 A319-100 std Adv. B727-200 Basic B737-300 1,602,794.6E+003 33.80 33.80 96.00 385 2,730,009.4E+002 201.0 6,000 90.86 34,410 21,813 4,375 52,590 815,894 675,096 877,000 396,000 93.32 90.82 3,000 33.15 29.44 33.80 33.80 B747-400 200.0 B767-200 ER B777-200 ER DC8-63 190.0 28.87 28.10 . 000 300 330,000 1,080,551

**Table A1-2. Example of COMFAA Batch Life Calculations** 

Dottom										
Bottom	Col.	Col.	Co1.		Co1.		Co1.			
Col. 1	2	3	4	Co1. f	6	Col. 7	8	Col. 9	Col. 10	Col. 11
									CDF	Equivalent Coverages
A300-B4 STD						16,456		310,137	0.0531	243
A319-100 std						6,443		1.60E+09	0.0000	0
Adv. B727-200 Basic						2,754		385,343	0.0071	33
B737-300						31,003		2.73E+08	0.0001	1
B747-400				3,000		34,410		52,590	0.6543	3,000
B767-200 ER						21,813		815,894	0.0267	123
B777-200 ER						4,375		675,096	0.0065	30
DC8-63						9,269		1,080,551	0.0086	39
								Totals	0.7564	3,468

The Top table can be viewed in the Details window in the program after executing the Life function for Flexible pavement with the program in the "MORE" mode. Pavement thickness and subgrade strength must be entered in the program for this function to work correctly. Results for all aircraft in the list will be computed and displayed if the Batch box is checked. Otherwise, results for only one aircraft are displayed. Detailed instructions are given later for operating the program.

Coverages to failure for each individual aircraft is computed in the program by changing the number of coverages for that aircraft until the design thickness by the CBR method (for flexible pavements) is the same as the evaluation pavement thickness, in this case 33.8 inches. As explained above, CDF is the ratio of applied coverages to coverages to failure, and is a measure of the amount of damage done to the pavement by that aircraft over a period of 20 years (under the assumptions implicit in the design procedure). If the CDF for any aircraft is equal to one, then the pavement is predicted to fail in 20 years if it is the only aircraft in operation. If the sum of the CDFs for all aircraft operating at their assumed operating weights and annual departures. The sum of the CDFs in this example is 0.7564, indicating that the pavement is being operated under a set of conservative assumptions.

It should be noted that the sum of the CDFs as calculated in COMFAA do not strictly provide a prediction of pavement damage caused by the accumulation of damage from all of the aircraft because not all of the aircraft landing gears pass down the same longitudinal path. The summation given here would therefore provide a somewhat conservative result than expected. In comparison with the FAARFIELD computer program, the COMFAA values correspond to the "CDF Max for Aircraft" values from FAARFIELD. The "CDF Contribution" values from FAARFIELD are summed along defined longitudinal paths and do not correspond to the values from COMFAA, except when the Contribution and Max for Aircraft values coincide. This discussion indicates how, all other things being equal, the equivalent critical aircraft concept used in AC 150/5320-6D and in COMFAA, produces more conservative designs than the procedure used in FAARFIELD, and why the two methodologies can never be made to produce the same predictions of pavement life for different traffic mixes.

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### APPENDIX 2. TECHNICAL EVALUATION METHOD—EVALUATION PAVEMENT PROPERTIES DETERMINATION

**1.0. TECHNICAL EVALUATION METHOD.** The Technical Evaluation method for determining a PCN requires pavement thickness and cross-sectional properties as well as traffic mix details..

## 1.1 FLEXIBLE PAVEMENT CROSS-SECTION PROPERTIES—EQUIVALENT THICKNESS DETERMINATION. The thickness of the flexible pavement section under consideration must be referenced to a standard flexible pavement section for evaluation number.

consideration must be referenced to a standard flexible pavement section for evaluation purposes. The standard section is the total thickness requirement calculated by the COMFAA program assuming minimum layer thickness for the asphalt surface, minimum base layer thickness of material with a CBR 80 or higher, and a variable thickness subbase layer with a CBR 20 or greater. If the pavement has excess material or improved materials, the total pavement thickness may be increased according to the methods described in paragraph 321 of AC 150/5320-6D, included herein as Figures A2-1 and A2-2 and summarized in Table A2-1. The pavement is considered to have excess asphalt, which can be converted to extra equivalent thickness, when the asphalt thickness is greater than the minimum thickness of asphalt surfaced. The minimum asphalt surface course thickness requirement is 3 inches. The pavement may also be considered to have excess aggregate base thickness when the cross-section has a high quality crushed aggregate base thickness greater than 6 inches or when other improved materials, such as asphalt stabilization or cement treated materials, are present. Likewise, additional improved base materials may also be converted to additional subbase material to add to the total pavement thickness.

If the standard section is deficient for asphalt pavement surface course (i.e. less than 3 inches) and/or high quality crushed aggregate base course (i.e. less than 6 inches), the subbase thickness is reduced using a slightly more conservative inverse layer equivalency factor for surface course material and/or the subbase thickness is reduced using a slightly more conservative inverse layer equivalency factor for high quality crushed aggregate base material. This is shown in Table A2-1.

Table A2-1. FAA Flexible Pavement Layer Equivalency Factor Range

	Layer Equivalency	Layer Equivalency
	Factor When P-209 is	Factor When P-154 is
	Used as the Basis for	Used as the Basis for
FAA Pavement Layer	Comparison	Comparison
P-401 and/or P-403	1.2 to 1.6	1.7 to 2,3
P-306	1.2 to 1.6	1.6 to 2,3
P-304	1.2 to 1.6	1.6 to 2,3
P-209	1.0	1.2 to 1.6
P-208 and/or P-211	1.0	1.0 to 1.5
P-301	n/a	1.0 to 1.5
P-154	n/a	1.0

When there is not sufficient material to obtain the standard surface course thickness and/or the standard crushed aggregate base course thickness, the subbase thickness is reduced using a slightly more conservative inverse of the layer equivalency factor for surface course material.

1	<u> </u>	
	P-154 thickness	P-154 thickness
	reduction when there is	reduction when there is
	not sufficient P-401.	not sufficient P-209.
	Thickness deficiency *	
	(P-401 layer	
P-154 is reduced by	equivalency factor used	Thickness deficiency * (P-209 layer
	for P-154 +0.1	
	e.g. if 1.7 is the factor	equivalency factor used
	used to convert P-401	for P-154 +0.1)
	to P-154, then 1.8 is the	1011-134 +0.1)
	factor used to convert	
	P-154 to P-401.	

# **1.2 RIGID PAVEMENT CROSS-SECTION PROPERTIES—IMPROVED SUBGRADE SUPPORT DETERMINATION.** The rigid pavement characteristics—including subgrade soil modulus, k, the concrete thickness, and flexural strength—are needed for PCN determination. The foundation modulus (k value) is assigned to the material directly beneath the concrete pavement layer. However, the k value for the subgrade is determined and then corrected to account for improved layers (subbases) between the subgrade and the concrete layer. There are k value corrections available for uncrushed aggregate subbases, crushed aggregate subbases, and subbases stabilized with asphalt cement or Portland cement. The k value may be increased according to the methods described in paragraphs 327, 328, and 330 of AC 150/5320-6D, included herein as Figures A2-3 through A2-6. The thickness of the concrete in a rigid pavement may be increased if an asphalt overlay has been placed on the surface. The thickness may be increased using the factor described in paragraphs 406 of AC 150/5320-6D, included herein as Figure A2-7. Each 2.5 inches of asphalt may be converted to 1.0 inch of concrete. The references for both improvement subgrade support guidance and additional thickness conversion guidance is summarized in Table A2-2.

P-401 Overlay

Effect When Effect When Effect When Uncrushed Well-Graded Asphalt Cement or Portland Cement Aggregate (Bank Crushed Run Sand and **Stabilized Materials** Aggregate is Used as the **FAA Pavement** Gravel) is Used as are Used as the the Subbase Subbase Layer Subbase P-401 and/or P-403 Ref. Figure A2-6 P-306 Ref. Figure A2-6 P-304 Ref. Figure A2-6 Ref. Figure A2-5, P-209 Upper Graph Ref. Figure A2-5, P-208 and/or P-211 Lower Graph Ref. Figure A2-5, P-301 Lower Graph Ref. Figure A2-5, Lower Graph P-154 Effect on Rigid Pavement Thickness

Table A2-2 FAA Rigid Pavement Subbase Effect on Foundation k Value

#### 2.0 AVAILABILITY OF SUPPORT PROGRAM TO DETERMINE PAVEMENT

**CHARACTERISTICS.** To facilitate the use of the ACN-PCN system, FAA developed a software application that incorporates the guidance in this appendix and determines the evaluation thickness for both flexible and rigid pavements and the foundation k value for rigid pavements. The software may be downloaded from the FAA website.

Ref. Figure 2-7

**2.1 USING THE SUPPORT PROGRAM.** The support program is visually interactive and intuitive, as shown in Figures A2-8 and A2-9.

7/7/95 AC 150/5320-6D

- STABILIZED BASE AND SUBBASE. Stabilized base and subbase courses are necessary for new pavements designed to accommodate jet aircraft weighing 100,000 pounds (45 350 kg) or more. These stabilized courses may be substituted for granular courses using the equivalency factors discussed in paragraph 322. These equivalency factors are based on research studies which measured pavement performance. See FAA Report No. FAA-RD-73-198, Volumes I, II, and III. Comparative Performance of Structural Layers in Pavement Systems. See Appendix 3. A range of equivalency factors is given because the factor is sensitive to a number of variables such as layer thickness, stabilizing agent type and quantity, location of stabilized layer in the pavement structure, etc. Exceptions to the policy requiring stabilized base and subbase may be made on the basis of superior materials being available, such as 100 percent crushed, hard, closely graded stone. These materials should exhibit a remolded soaked CBR minimum of 100 for base and 35 for subbase. In areas subject to frost penetration, the materials should meet permeability and nonfrost susceptibility tests in addition to the CBR requirements. Other exceptions to the policy requiring stabilized base and subbase should be based on proven performance of a granular material such as lime rock in the State of Florida. Proven performance in this instance means a history of satisfactory airport pavements using the materials. This history of satisfactory performance should be under aircraft loadings and climatic conditions comparable to those anticipated.
- 321. SUBBASE AND BASE EQUIVALENCY FACTORS. It is sometimes advantageous to substitute higher quality materials for subbase and base course than the standard FAA subbase and base material. The structural benefits of using a higher quality material is expressed in the form of equivalency factors. Equivalency factors indicate the substitution thickness ratios applicable to various higher quality layers. Stabilized subbase and base courses are designed in this way. Note that substitution of lesser quality materials for higher quality materials, regardless of thickness, is not permitted. The designer is reminded that even though structural considerations for flexible pavements with high quality subbase and base may result in thinner flexible pavements; frost effects must still be considered and could require thicknesses greater than the thickness for structural considerations.
- a. Minimum Total Pavement Thickness. The minimum total pavement thickness calculated, after all substitutions and equivalencies have been made, should not be less than the total pavement thickness required by a 20 CBR subgrade on the appropriate design curve.
- b. Granular Subbase. The FAA standard for granular subbase is Item P-154, Subbase Course. In some instances it may be advantageous to utilize nonstabilized granular material of higher quality than P-154 as subbase course. Since these materials possess higher strength than P-154, equivalency factor ranges are established whereby a lesser thickness of high quality granular may be used in lieu of the required thickness of P-154. In developing the equivalency factors the standard granular subbase course, P-154, was used as the basis. Thicknesses computed from the design curves assume P-154 will be used as the subbase. If a granular material of higher quality is substituted for Item P-154, the thickness of the higher quality layer should be less than P-154. The lesser thickness is computed by dividing the required thickness of granular subbase, P-154, by the appropriate equivalency factor. In establishing the equivalency factors the CBR of the standard granular subbase, P-154, was assumed to be 20. The equivalency factor ranges are given below in Table 3-6:

#### TABLE 3-6. RECOMMENDED EQUIVALENCY FACTOR RANGES FOR HIGH QUALITY GRANULAR SUBBASE

Material	Equivalency Factor Range
P-208, Aggregate Base Course	1.0 - 1.5
P-209, Crushed Aggregate Base Course	1.2 - 1.8
P-2 II, Lime Rock Base Course	1.0 - 1.5

Figure A2-1. AC 150/5320-6D, Page 51. Flexible Pavement Stabilized Base Layer(s) Equivalency Discussion

AC 150/5320-6D 7/7/95

c. Stabilized Subbase. Stabilized subbases also offer considerably higher strength to the pavement than P-154. Recommended equivalency factors associated with stabilized subbase are presented in Table 3-7.

TABLE 3-7. RECOMMENDED EQUWALENCY FACTOR RANGES FOR STABILIZED SUBBASE

Material	Equivalency Factor Range
P-301, Soil Cement Base Course	1.0 - 1.5
P-304, Cement Treated Base Course	1.6 = 2.3
P-306, Econocrete Subbase Course	1.6 - 2.3
P-401, Plant Mix Bituminous Pavements	1.7 - 2.3

d. Granular Base. The FAA standard for granular base is Item P-209, Crushed Aggregate Base Course. In some instances it may be advantageous to utilize other nonstabilized granular material as base course. Other materials acceptable for use as granular base course are as follows:

TABLE 3-8. RECOMMENDED EQUIVALENCY FACTOR RANGES FOR GRANULAR BASE

Material	Equivalency Factor Range
P-208, Aggregate Base Course	1.0'
P-21 1, Lime Rock Base Course	1.0

'Substitution of P-208 for P-209 is permissible only if the gross weight of the design aircraft is 60,000 lbs (27 000 kg) or less. In addition, if P-208 is substituted for P-209, the required thickness of hot mix asphalt surfacing shown on the design curves should be increased 1 inch (25 mm).

e. Stabilized Base. Stabilized base courses offer structural benefits to a flexible pavement in much the same manner as stabilized subbase. The benefits are expressed as equivalency factors similar to those shown for stabilized subbase. In developing the equivalency factors Item P-209, Crushed Aggregate Base Course, with an assumed CBR of 80 was used as the basis for comparison. The thickness of stabilized base is computed by dividing the granular base course thickness requirement by the appropriate equivalency factor. The equivalency factor ranges are given below in Table 3-9. Ranges of equivalency factors are shown rather than single values since variations in the quality of materials, construction techniques, and control can influence the equivalency factor. In the selection of equivalency factors, consideration should be given to the traffic using the pavement, total pavement thickness, and the thickness of the individual layer. For example, a thin layer in a pavement structure subjected to heavy loads spread over large areas will result in an equivalency factor near the low end of the range. Conversely, light loads on thick layers will call for equivalency factors near the upper end of the ranges.

TABLE 3-9. RECOMMENDED EQUIVALENCY FACTOR RANGES FOR STABILIZED BASE

Material	Eauivalency Factor Range
P-304, Cement Treated Base Course	1.2 - 1.6
P-306, Econocrete Subbase Course	1.2 - 1.6
P-401, Plant Mix Bituminous Pavements	1.2 - 1.6
N. P.G.	1 1 D 201 D 206: 1

Note: Reflection cracking may be encountered when P-304 or P-306 is used as base for a flexible pavement. The thickness of the hot mix asphalt surfacing course should be at least 4 inches (100 mm) to minimize reflection cracking in these instances.

**f. Example.** As an example of the use of equivalency factors, assume a flexible pavement is required to serve a design aircraft weighing 300,000 pounds (91 000 kg) with a dual tandem gear. The equivalent annual departures are 15,000. The design CBR for the subgrade is 7. Item P-401 will be used for the base course and the subbase course.

Figure A2-2. AC 150/5320-6D, Page 52. Flexible Pavement Stabilized Base Layer(s) Equivalency Discussion (Continued)

7/7/95 AC 150/5320-6D

#### SECTION 3. RIGID PAVEMENT DESIGN

**324. GENERAL.** Rigid pavements for airports are composed of portland cement concrete placed on a granular or treated subbase course that is supported on a compacted subgrade. Under certain conditions, a subbase is not required, see paragraph 326.

**325. CONCRETE PAVEMENT.** The concrete surface must provide a nonskid surface, prevent the infiltration of surface water, and provide structural support to the Item P-501, Cement Concrete Pavement.

**326. SUBBASE.** The purpose **of a** subbase under a rigid pavement is to provide uniform stable support for the pavement slabs. A minimum thickness of 4 inches (100 mm) of subbase is required under all rigid pavements, except **as** shown in Table 3-10 below:

TABLE 3-10. CONDITIONS WHERE NO SUBBASE IS REQUIRED

Soil Classification	Good Drainage		Poor Drainage	
	No Frost	Frost	No Frost	Frost
GW	X	X	X	X
GP	X	X	X	
GM	X			
GC	X			
SW	X			

Note: X indicates conditions where no subbase is required

**327. SUBBASE QUALITY.** The standard FAA subbase for rigid pavements is 4 inches (100 mm) of Item P-154, Subbase Course. In some instances it may be desirable to use higher quality materials or thicknesses of P-154 greater than 4 inches (100 mm). The following materials are acceptable for use **as** subbase under rigid pavements:

Item P-154 - Subbase Course
Item P-208 - Aggregate Base Course
Item P-209 - Crushed Aggregate Base Course
Item P-211 - Lime Rock Base Course
Item P-304 - Cement Treated Base Course
Item P-306 - Econocrete Subbase Course
ItemP-401 - Plant Mix Bituminous Pavements

Materials of higher quality than P-154 and/or greater thicknesses of subbase are considered in the design process through the foundation modulus (k value). The costs of providing the additional thickness or higher quality subbase should be weighed against the savings in concrete thickness.

**328. STABILIZED SUBBASE.** Stabilized subbase is required for all new rigid pavements designed to accommodate aircraft weighing 100,000 pounds (45 400 kg) or more. Stabilized subbases are **as** follows:

Item P-304 - Cement Treated Base Course Item P-306 - Econocrete Subbase Course' Item P-401 - Plant Mix Bituminous Pavements

The structural benefit imparted to a pavement section by a stabilized subbase is reflected in the modulus of subgrade reaction assigned to the foundation. Exceptions to the policy of using stabilized subbase are the same **as** given in paragraph 320.

**329. SUBGRADE.** The subgrade materials under a rigid pavement should be compacted to provide adequate stability and uniform support **as** with flexible pavement; however, the compaction requirements for rigid pavements are not as stringent **as** flexible pavement due to the relatively lower subgrade stress. For cohesive soils used in fill sections,

Figure A2-3. AC 150/5320-6D, Page 55. Rigid Pavement Stabilized Subbase Layer(s) Discussion

AC 150/5320-6D CHG 1 1/30/96

the entire fill shall be compacted to 90 percent maximum density. For cohesive soils in cut sections, the top 6 inches (150 mm) of the subgrade shall be compacted to 90 percent maximum density. For noncohesive soils used in fill sections, the top 6 inches (150 mm) of fill shall be compacted to 100 percent maximum density, and the remainder of the fill shall be compacted to 95 percent maximum density. For cut sections in noncohesive soils, the top 6 inches (150 mm) of subgrade shall be compacted to 100 percent maximum density and the next 18 inches (460 mm) of subgrade shall be compacted to 95 percent maximum density. Swelling soils will require special considerations. Paragraph 314 contains guidance on the identification and treatment of swelling soils.

- a Contamination. In rigid pavement systems, repeated loading may cause intermixing of soft subgrade soils and aggregate base or subbase. This mixing may create voids below the pavement in which moisture can accumulate causing a pumping situation to occur. Chemical and mechanical stabilization of the subbase or subgrade can be effectively used to reduce aggregate contamination (refer to Section 207). Geotextiles have been found to be effective at providing separation between fine-grained subgrade soils and pavement aggregates (FHWA-90-001) (see Appendix 4). Geotextiles should be considered for separation between fine-grained soils and overlying pavement aggregates. In this application, the geotextile is not considered to act as a structural element within the pavement. Therefore, the modulus of the base or subbase is not considered to be increased when a geotextile is used for stabilization. For separation applications, the geotextile is designed based on survivability properties. Refer to FHWA-90-001 (see Appendix 4) for additional information regarding design and construction using separation geotextiles.
- 330. **DETERMINATION OF FOUNDATION MODULUS (k VALUE) FOR RIGID PAVEMENT.** In addition to the soils survey and analysis and classification of subgrade conditions, the determination of the foundation modulus is required for rigid pavement design. The foundation modulus (k value) should be assigned to the material directly beneath the concrete pavement. However, it is recommended that a k value be established for the subgrade and then corrected to account for the effects of subbase.
- a. Determination of k Value for Subgrade. The preferred method of determining the subgrade modulus is by testing a limited section of embankment which has been constructed to the required specifications. The plate bearing test procedures are given in AASHTO T 222, Nonrepetitive Static Plate Load Test of Soils and Flexible Pavement Components, for Use in Evaluation and Design of Airport and Highway Pavements. If the construction and testing of a test section of embankment is impractical, the values listed in Table 2-3 may be used. The designer is cautioned that the values in Table 2-3 are approximate and engineeringjudgment should be used in selecting a design value. Fortunately, rigid pavement is not too sensitive to k value and an error in estimating k will not have a large impact on rigid pavement thickness.
- b. Determination of k Value for Granular Subbase. The determination of a foundation modulus on top of a subbase by testing is usually not practical, at least in the design phase. Usually, the embankment and subbase will not be in place in time to perform any field tests. The assignment of a k value will have to be done without the benefit of testing. The probable increase in k value associated with various thicknesses of different subbase materials is shown in Figure 2-4. The upper graph in Figure 2-4 is intended for use when the subbase is composed of well graded crushed aggregate such as P-209. The lower graph in Figure 2-4 applies to bank-run sand and gravel such as P-154. These curves apply to unstabilized granular materials. Values shown in Figure 2-4 are considered guides and may be tempered by local experience.
  - c. **Determination of k Value for Stabilized Subbase.** As with granular subbase, the effect of stabilized subbase is reflected in the foundation modulus. Figure 3-16 shows the probable increase in **k** value with various thicknesses of stabilized subbase located on subgrades of varying moduli. Figure 3-16 is applicable to cement stabilized (P-304) Econocrete (P-306), and bituminous stabilized (P-401) layers. Figure 3-16 was developed by assuming a stabilized layer is twice as effective as well-graded crushed aggregate in increasing the subgrade modulus. Stabilized layers of lesser quality than P-304, P-306 or P-401 should be assigned somewhat lower k values. After a k value is assigned to the stabilized subbase, the design procedure is the same as described in paragraph 331.

56 \$\preceq \text{U.S. GOVERNMENT PRINTING OFFICE:} \ 1996 - 715-000 - 1302/20038

Figure A2-4. AC 150/5320-6D, Page 56. Rigid Pavement Stabilized Subbase Layer(s) Discussion (Continued)

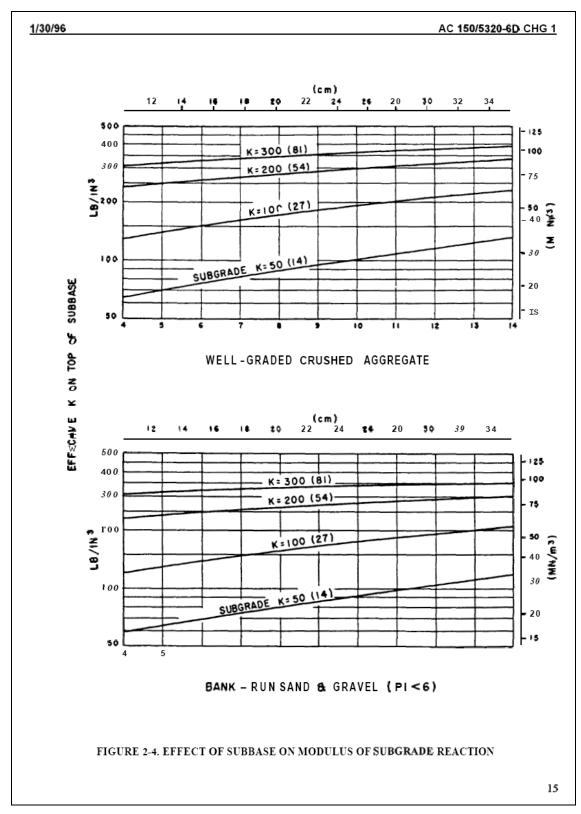


Figure A2-5. AC 150/5320-6D, Page 15, Subbase Layer Effect on Subgrade Support, k, for Rigid Pavement

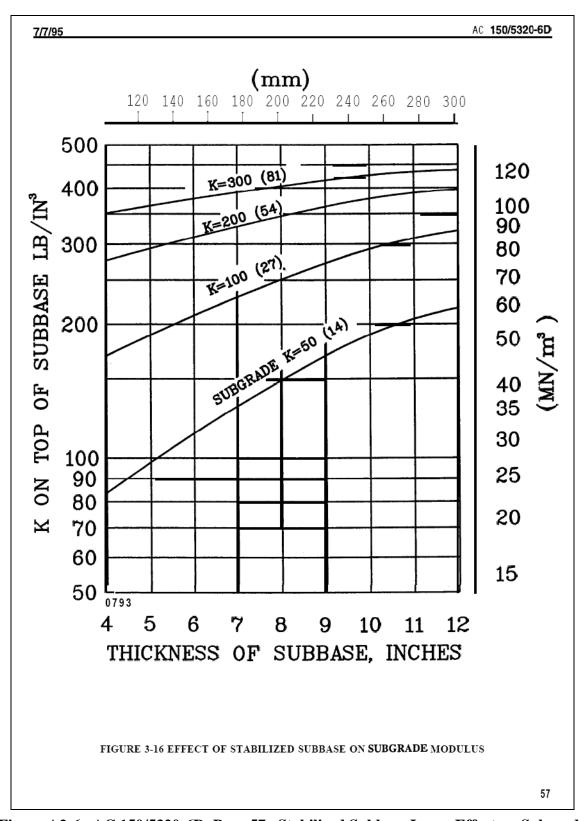


Figure A2-6. AC 150/5320-6D, Page 57. Stabilized Subbase Layer Effect on Subgrade Support, k, for Rigid Pavement

AC 150/5320-6D 7/7/95

subbase must be at the equilibrium moisture content when field CBR tests are conducted. Normally a pavement which has been in place for at least 3 years will be in equilibrium. Procedures for calculating CBR values from NDT tests are also available. Layer conversions, i.e., converting base to subbase, etc., are largely a matter of engineering judgment. When performing the conversions, it is recommended that any converted thicknesses not be rounded off.

406. HOT MIX ASPHALT OVERLAY ON EXISTING RIGID PAVEMENT. The design of a hot mix asphalt overlay on an existing rigid pavement is also based on a thickness deficiency approach. However, new pavement thickness requirements for rigid pavements are used to compare with the existing rigid pavement. The formula for computing overlay thickness is as follows:

$$t = 2.5 (Fh_d - C_b h_e)$$

where

t = thickness of hot mix asphalt overlay, inches (mm).

F = a factor which controls the degree of cracking in the base rigid pavement.

h<sub>d</sub> = thickness of new rigid pavement required for design conditions, inches (mm). Use the exact value for h<sub>d</sub>; do not round off. In calculating h<sub>d</sub> use the k value of the existing foundation and the flexural strength of the existing concrete as design parameters.

C<sub>b</sub> = a condition factor which indicates the structural integrity of the existing rigid pavement. Value ranges from 1.0 to 0.75.

h<sub>e</sub> = thickness of existing rigid pavement, inches (mm).

- a. F Factor. The "F" factor is an empirical method of controlling the amount of cracking which will occur in the rigid pavement beneath the hot mix asphalt overlay. It is a function of the amount of traffic and the foundation strength. The assumed failure mode for a hot mix asphalt overlay on an existing rigid pavement is that the underlying rigid pavement cracks progressively under traffic until the average size of the slab pieces reaches a critical value. Further traffic beyond this point results in shear failures within the foundation producing a drastic increase in deflections. Since high strength foundations can better resist deflection and shear failure, the F factor is a function of subgrade strength as well as traffic volume. Photographs of various overlay and base pavements shown in Figure 4-2 illustrate the meaning of the "F" factor. Figures 4-2 a, b, and c show how the overlay and base pavements fail as more traffic is applied to a hot mix asphalt overlay on an existing rigid pavement. Normally an F factor of 1.00 is recommended unless the existing pavement is in quite good condition, see paragraph 406b.(1) below. Figure 4-3 is a graph which should be used to determine the appropriate F factor for pavements in good condition.
- b.  $C_b$  Factor. The condition factor " $C_b$ " applies to the existing rigid pavement. The " $C_b$ " factor is an assessment of the structural integrity of the existing pavement.
- (1) Selection of  $C_b$  Factor. The overlay formula is rather sensitive to the " $C_b$ " value. A great deal of care and judgment are necessary to establish the appropriate " $C_b$ ". NDT can be a valuable tool in determining an proper value. A " $C_b$ " value of 1.0 should be used when the existing slabs contain nominal structural cracking and 0.75 when the slabs contain structural cracking. The designer is cautioned that the range of " $C_b$ " values used in hot mix asphalt overlay designs is different from the " $C_t$ " values used in rigid overlay pavement design. A comparison of " $C_b$ " and " $C_t$ " and the recommended "F" factor to be used for design is shown below:

C <sub>b</sub>	$C_r$	Recommended F factor
0.35 to 0.50	0.75 to 0.80	1.00
0.5 1 to 0.75	0.81 to 0.90	1 .00
0.76 to 0.85	0.91 to 0.95	1 .00
0.86 to 1.00	0.96 to 1.00	use Figure 4-3

The minimum " $C_b$ " value is 0.75. A single " $C_b$ " should be established for an entire area. The " $C_b$ " value should not be varied along a pavement feature. Figures 4-4 and 4-5 illustrate " $C_b$ " values of 1.0 and 0.75, respectively.

Figure A2-7. AC 150/5320-6D, Page 106. Each 2.5 inches of Item P-401 (Flexible Pavement) is Equivalent to 1 inch of Item P-501 (Rigid Pavement)

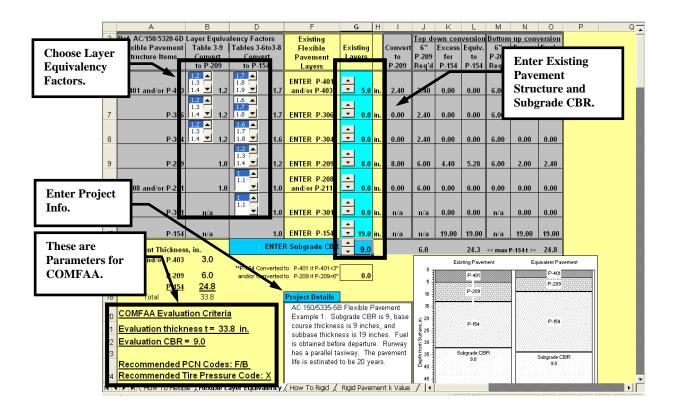


Figure A2-8. Flexible Pavement Layer Equivalency

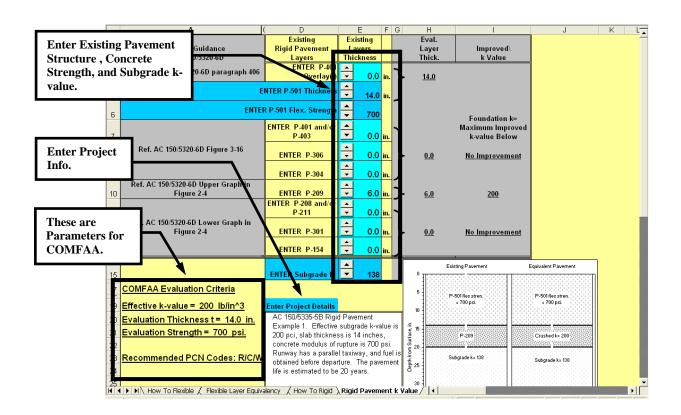


Figure A2-9. AC 150/5320-6D, Rigid Pavement k Value

### APPENDIX 3. PCN DETERMINATION EXAMPLES

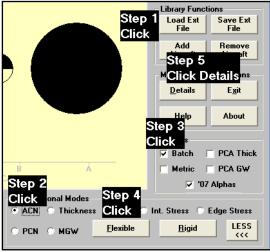
**1.0. THE USING AIRCRAFT METHOD.** The Using aircraft method of determining PCN is presented in the following steps. This procedure can be used when there is limited knowledge of the existing traffic and runway characteristics. It is also useful when engineering analysis is neither possible nor desired. Airport authorities should be more careful in the application of a Using aircraft PCN in that the rating has not been rigorously determined.

There are two basic steps required to arrive at a Using aircraft PCN:

- Determine the ACN for each aircraft in the traffic mix currently using the runway.
- Assign the highest ACN value as the PCN.

These steps are explained below in greater detail. Figure A3-1 shows the steps needed to automatically perform the ACN calculations using COMFAA along with the results.

- Load Ext file.
- Click ACN Computational Mode.
- Check Batch.
- 4. Click Flexible Button or Rigid Button.
- 5. When calculations finish, click Details Button.
- 6. View results.
- Select highest ACN for the pavement's subgrade category.



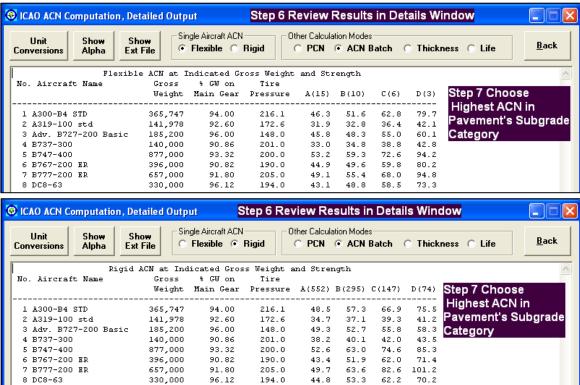


Figure A3-1. Example of COMFAA ACN Batch Results for Flexible and Rigid Pavements

- 1. Assign the pavement surface type as code F or R.
- 2. From available records, determine the average strength of the pavement subgrade. If the subgrade strength is not known, make a judgment of High, Medium, Low, or Ultra Low.
- 3. Determine which aircraft has the highest ACN from a list of aircraft that are presently using the runway, based on the surface type code assigned in Step 1 and the subgrade code in Step

- 2. ACN values may be determined from the COMFAA program or from ACN graphs found in the manufacturer's published ACAP manuals. Use the same subgrade code for each of the aircraft when determining the maximum ACN. Base ACNs on the highest operating weight of the aircraft at the airport if the data is available; otherwise, use an estimate or the published maximum allowable gross weight of the aircraft in question. Report the ACN from the aircraft with the highest ACN that *regularly uses the pavement* as the PCN for the pavement.
- 4. The PCN is simply the highest ACN with appropriate tire pressure and evaluation codes added. The numerical value of the PCN may be adjusted up or down at the preference of the airport authority. Reasons for adjustment include local restrictions, allowances for certain aircraft, or pavement conditions.
- 5. The tire pressure code (W, X, Y, or Z) should represent the highest tire pressure of the aircraft fleet currently using the runway. For flexible pavements, code X should be used if no higher tire pressure is evident from among the existing traffic. It is commonly understood that concrete can tolerate substantially higher tire pressures, so the rigid pavement rating should normally be given as W.
- 6. The evaluation method for the Using aircraft method is reported as U.

# **1.1 USING AIRCRAFT EXAMPLE FOR FLEXIBLE PAVEMENTS.** The following example illustrates the Using aircraft PCN process for flexible pavements:

An airport with the following traffic mix:

No.	Aircraft Name	Gross Wt.	Ann. Deps.
1	A300-B4 STD	365,747	1,500
2	A319-100 std	141,978	1,200
3	Adv. B727-200 Basic	185,200	400
4	B737-300	140,000	6,000
5	B747-400	877,000	3,000
6	B767-200 ER	396,000	2,000
7	B777-200 ER	657,000	300
8	DC8-63	330,000	800

has a flexible (asphalt-surfaced) pavement runway with a subgrade strength of CBR 9 and traffic having the operating gross weights and ACNs shown in Table A3-1.

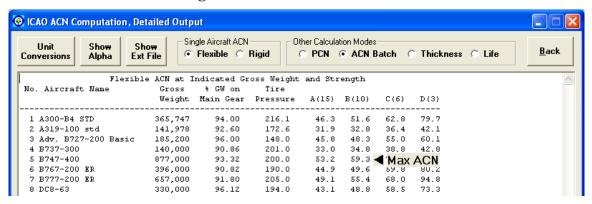


Table A3-1. Using Aircraft and Traffic for a Flexible Pavement

- Since this is a flexible pavement, the pavement type code is F, (Table 4-1).
- The subgrade strength under the pavement is CBR 9, or Medium category, so the appropriate code is B (Table 2-2).
- The highest tire pressure of any aircraft in the traffic mix is 215 psi, so the tire pressure code is X (Table 4-2).
- From the above list, the critical aircraft is the B747-400, because it has the highest ACN of the group at the operational weights shown (54.0/F/B). Additionally, it has regular service as compared to the rest of the traffic.
- Since there was no engineering analysis done in this example, and the rating was determined simply by examination of the current aircraft using the runway, the evaluation code from Paragraph 4.5e is U.
- Based on the results of the previous steps, the pavement should tentatively be rated as PCN 54/F/B/X/U, assuming that the pavement is performing satisfactorily under the current traffic.

If the pavement shows obvious signs of distress, this rating may need to be adjusted downward at the discretion of the airport authority. If the rating is lowered, then one or more of the aircraft will have ACNs that exceed the assigned rating. This may require the airport to restrict the allowable gross weight for those aircraft or consider pavement strengthening. The rating could also be adjusted upward, depending on the performance of the pavement under the current traffic.

**1.2 USING AIRCRAFT EXAMPLE FOR RIGID PAVEMENTS.** The following example illustrates the Using aircraft PCN process for rigid pavements:

An airport with the following traffic mix:

No.	Aircraft Name	Gross Wt.	Ann. Deps.
1	A300-B4 STD	365,747	1,500
2	A319-100 std	141,978	1,200
3	Adv. B727-200 Basic	185,200	400
4	B737-300	140,000	6,000
5	B747-400	877,000	3,000
6	B767-200 ER	396,000	2,000
7	B777-200 ER	657,000	300
8	DC8-63	330,000	800

has a rigid (concrete-surfaced) pavement runway with a subgrade modulus strength of k=200 pci and traffic having the operating gross weights and ACNs shown in Table A3-2.

🔞 ICAO ACN Computation, Detailed Output Single Aircraft ACN Other Calculation Modes <u>B</u>ack C Flexible @ Rigid C PCN @ ACN Batch C Thickness C Life Conversions Alpha **Ext File** Rigid ACN at Indicated Gross Weight and Strength % GW on Weight Main Gear Pressure A(552) B(295) C(147) D(74) 365.747 1 A300-B4 STD 94.00 216.1 57.3 75.5 48.5 66.9 2 A319-100 std 141,978 92.60 172.6 34.7 37.1 39.3 41.2 3 Adv. B727-200 Basic 185,200 49.3 96.00 148.0 52.7 55.8 58.3 4 B737-300 140,000 90.86 201.0 38.2 40.1 42.0 5 B747-400 877,000 93.32 200.0 52.6 63.0 190.0 6 B767-200 ER 396,000 90.82 43.4 51.9 63.6 **≪ Max ACN**2 7 B777-200 ER 657,000 91.80 205.0 49.7 44.8 53.3 8 DC8-63 330,000 96.12 194 0

Table A3-2. Using Aircraft and Traffic for a Rigid Pavement

- Since this is a rigid pavement, the pavement type code is R, (Table 4-1).
- The subgrade strength under the pavement is k=200 pci, which is Low category, so the appropriate code is C (Table 2-1).
- The highest tire pressure of any aircraft in the traffic mix is 215 psi, so the tire pressure code is X, as found in Table 4-2. However, since concrete can normally tolerate substantially higher tire pressures, the code W should be assigned.
- The B777-200 has the highest ACN of the group at the operational weights shown (76.9/R/C). However, the A300-B4 (ACN 67.3/R/C) or the B747-400 (ACN 67.9/R/C) also provide reasonable values since these aircraft have higher frequencies than the B777-200.
- Since there was no engineering analysis done in this example, and the rating was determined simply by examination of the current aircraft using the runway, the evaluation code from Paragraph 4.5e is U.
- Based on these steps, the pavement should tentatively be rated as PCN 77/R/C/W/U in order to accommodate all of the current traffic.

- If the pavement shows obvious signs of distress, this rating may need to be adjusted downward at the discretion of the airport authority. If the rating is lowered, then one or more of the aircraft will have ACNs that exceed the assigned rating. This may require the airport to restrict the allowable gross weight for those aircraft or consideration of pavement strengthening. The rating could also be adjusted upward, depending on the performance of the pavement under the current traffic.
- **2.0 THE TECHNICAL EVALUATION METHOD.** Use the technical evaluation method of determining PCN when there is reliable knowledge of the existing traffic and pavement characteristics. Although the technical evaluation provides a good representation of existing conditions, the airport authority should still be somewhat flexible in its application since there are many variables in the pavement structure as well as the method of analysis itself. The objective of the technical method is to consolidate all traffic into equivalent annual departures, determine allowable gross weight, and assess the ACN for each aircraft in the traffic mixture so that a realistic PCN is selected.
- **2.1 TECHNICAL EVALUATION FOR FLEXIBLE PAVEMENTS**. The following list summarizes the steps for using the technical evaluation method for flexible pavements:
  - Determine the traffic volume in terms of type of aircraft and number of annual departures of each aircraft that the pavement will experience over its life.
  - Determine pavement characteristics, including the subgrade CBR and equivalent pavement thickness.
  - Calculate the maximum allowable gross weight for each aircraft on that pavement at the equivalent annual departure level.
  - Calculate the ACN of each aircraft at its maximum allowable gross weight.
  - Select the PCN from the ACN data provided by all aircraft.

These steps are explained in greater detail below. The steps are automated in the COMFAA software, with results presented in three tables: a table with the ACN of each aircraft in the traffic mix, a table with thickness requirements for the traffic mix at current annual departure levels for the pavement's subgrade support CBR, and a table with the results of the CDF analysis at the evaluation pavement thickness and subgrade CBR, all shown in Figure A3-2. Several examples at the end of this section further illustrate the process.

Evaluation Pass to Traffic		thickness =	= 33.80 ir	ecommended 1	ICAO C	ode De	signati	on is	в)
TopAircraft Name		Percent Gross Wt	Tire Press	Annual Deps	20-y Covera		6D hick		
1 A300-B4 STD 2 A319-100 std 3 Adv. B727-200 Basic	365,747 141,978 185,200	94.00 92.60 96.00	216.1 172.6 148.0	1,500 1,200 400	6.4	43 20 54 20	7.26 0.31 3.13		
6 B767-200 ER 7 B777-200 ER	396,000	90.86 93.32 90.82 91.80	201.0 200.0 190.0 205.0	400 6,000 3,000 2,000 300	31,0 34,4 21,8 4,3	10 3 313 2	3.28 0.26 7.01 6.47		
8 DC8-63	Critical	96.12 Thical for		800 Maximum Allowablo			5.71 t Indic	ated C	nde
_Middle <sup>aft_Name</sup>	Equiv. Cov	s. Equiv	. Covs.	Gross Wei	ght	A(15)	в(10)	C(6)	D(3)
1 A300-B4 STD 2 A319-100 std 3 Adv. B727-200 Basic 4 B737-300 5 B747-400 6 B767-200 ER	836,65 >5,000,00 233,57 >5,000,00	3 31 0 33 2 30 0 32 8 30	L.78 3.25 ).50 2.91	397,130 145,670 218,880 146,370 1,012,350	8 6 1 1 6	51.5 32.9 56.6 34.9 64.6	58.0 33.8 59.9 36.8 72.6◀	70.8 37.6 67.2 41.0	88.5 43.3 72.2 45.0 113.1
6 B767-200 ER	>5,000,00 >5,000,00 >5,000,00	0 32	2.42 3.30 2.59	418,35	5 5	48.1 50.5 46.3	53.4 57.0 52.6	70.2 63.0	86.2 97.5 78.4
Flexibl	e ACN at I Gross	ndicated Gr % GW on	oss Weigh. Tire	nt and Str	ength				
_Bottom	Weight	Main Gear	Pressure	2 A(15)	B(10)	⊂(6)	D(3)		
1 A300-B4 STD 2 A319-100 std 3 Adv. B727-200 Basic	365,747 141,978 185,200	94.00 92.60 96.00 90.86	216.1 172.6 148.0 201.0	46.3 31.9 45.8 33.0	51.6 32.8 48.3 34.8	62.8 36.4 55.0 38.8	79.7 42.1 60.1 42.8		
5 B747-400	877,000 396,000 657,000 330,000	93.32 90.82 91.80 96.12	200.0 190.0 205.0 194.0	53.2 44.9 49.1 43.1	59.3 49.6 55.4 48.8	72.6 59.8 68.0 58.5	94.2 80.2 94.8 73.3		

Table A3-3. Example of COMFAA PCN Batch Results File for Flexible Pavement

1. Determine the traffic volume in terms of annual departures for each aircraft that has used or is planned to use the airport during the pavement life period. Record all significant traffic, including non-scheduled, charter, and military, as accurately as possible. This includes traffic that has occurred since the original construction or last overlay and traffic that will occur before the next planned overlay or reconstruction. If the pavement life is unknown or undetermined, assume that it will include a reasonable period of time. The normal design life for pavement is 20 years. However, the expected life can vary depending on the existing pavement conditions, climatic conditions, and maintenance practices.

The information necessary for the traffic volume process is—

- Past, current, and forecasted traffic cycles of each significant aircraft.
- Aircraft operational or maximum gross weights.
- Typical aircraft weight distribution on the main and nose gear. If unknown, AC 150/5320-6 assumes 95 percent weight on the main gear.
- Main gear type (dual, dual tandem, etc.).
- Main gear tire pressure.
- Fuel-loading practices of aircraft at the airport (P/TC ratio).
- Type of taxiway system parallel or central (P/TC ratio).
- 2. From field data or construction drawings, document the CBR of the subgrade soil. Alternatively, conduct field or laboratory tests of the subgrade soil in order to determine the CBR. Accurate portrayal of the subgrade CBR value is vital to the technical method

because a small variation in CBR could result in a disproportionately large variation in the aircraft allowable gross weight and the corresponding PCN.

- 3. The COMFAA program calculates pavement thickness requirements based on annual departures. COMFAA allows the user to directly input either coverages or annual departures. Since the pass-to-coverage ratio for flexible pavement may be different from rigid pavement, the user must enter coverages in the appropriate location for each pavement type.
- 4. Determine the total pavement thickness and cross-sectional properties. The thickness of the pavement section under consideration must be referenced to a standard pavement section for evaluation purposes. The standard section is the total thickness requirement calculated by the COMFAA program assuming minimum layer thickness for the asphalt surface, minimum base layer thickness of material with a CBR 80 or higher, and a variable subbase layer with a CBR 20 or greater. If the pavement has excess material or improved materials, the total pavement thickness may be increased according to the methods described in paragraph 321 of AC 150/5320-6D as detailed in Appendix 2. The pavement is considered to have excess asphalt, which can be converted to extra equivalent thickness, when the asphalt thickness is greater than the minimum thickness of asphalt surfaced. Minimum asphalt surface course thickness requirements is 3 inches. The pavement may also be considered to have excess aggregate base thickness when the crosssection has a high quality crushed aggregate base thickness greater than 6 inches or when other improved materials such as asphalt stabilization or cement treated materials, are present. Likewise, additional subbase thickness or improved subbase materials may also be converted to additional total pavement thickness. Using the support program to facilitates converting existing pavement structures to the requisite standard equivalent structure used in COMFAA.
- 5. Using the annual departures and P/TC ratio for the runway, the equivalent pavement thickness, and the appropriate CBR of the subgrade, compute the maximum allowable gross weight for each aircraft using the COMFAA program in the pavement design mode.
- 6. Assign the subgrade CBR strength found in Step 2 to the appropriate standard ACN-PCN subgrade code as given in Table 2-2.
- 7. The ACN of each aircraft at the maximum allowable gross weight is may now be determined from the COMFAA program using the ACN mode. Enter the allowable gross weight of the aircraft, and calculate the ACN based on the standard subgrade code corresponding to the CBR found in Step 2. Alternatively, consult an "ACN versus Gross Weight" chart as published in the manufacturer's ACAP manuals.
- 8. Assign the tire pressure code based on the highest tire pressure in the traffic mix from Table 4-2. Keep in mind the quality of the asphalt surface layer, as discussed in Section 2.1, when assigning this code.
- 9. As the evaluation method is technical, assign the code of *T*, as described in paragraph 4.5e.

- 10. The numerical value of the PCN is selected from the list of ACN values from all aircraft. COMFAA lists these values as PCN values. If all aircraft regularly use the airport, then select the highest ACN value and report it as the PCN. If some of the aircraft in the traffic mix use the airport infrequently, then further consideration must be given to the selection of the PCN. If an aircraft that operates infrequently at the airport generates a PCN value considerably higher than the rest of the traffic mix, then using this aircraft to determine the PCN will require a new PCN determination if this aircraft's operations increase.
- 11. If the calculated maximum allowable gross weight is equal to or greater than the critical aircraft operational gross weight required for the desired pavement life, then the pavement is capable of handling the predicted traffic for the time period established in the traffic forecast. Accordingly, the assigned PCN determined in Step 10 is sufficient. If the allowable gross weight from is less than the critical aircraft gross weight required for the desired pavement life, then the pavement may be assigned a PCN equal to the ACN of the critical aircraft at that gross weight, but with a lower expected pavement life. Additionally, it may then be necessary to develop a relationship of allowable gross weight based on the assigned PCN versus pavement life. Any overload should be treated in terms of ACN and equivalent critical aircraft operations per individual operation. Allowance for the overload should be negotiated with the airport authority since pre-approval cannot be assumed. Specific procedures on how to relate pavement life and gross weight for flexible pavements are found in Appendix 4 of this document.
- **2.2 TECHNICAL EVALUATION EXAMPLES FOR FLEXIBLE PAVEMENTS.** The following four examples help demonstrate the technical evaluation method of determining a PCN for flexible pavements. The first example pavement has more than adequate strength to handle the forecasted traffic. The second example is for an under-strength pavement with a traffic volume that has increased to such a level that pavement life is reduced from the original design. The third example pavement is the same as the first, except that the runway has a central rather than a parallel taxiway. Example 4 discusses the effect on pavement life of a higher PCN rather than a reduced allowable gross weight.
- a. Flexible Pavement Example 1. An airport has a flexible (asphalt-surfaced) runway pavement with a subgrade CBR of 9 and a total thickness of 32.0 inches, as shown in the left graph of Figure A3-1 (5 inch asphalt surface layer, 8 inch base layer and 19 inches subbase layer). Additional fuel is generally obtained at the airport before departure, and the runway has a parallel taxiway. The pavement was designed for a life of 20 years. It is assumed for the purposes of this example that the traffic level is constant over the 20-year time period. The ACN for each aircraft in the traffic is shown in Table A3-3, which is similar to Table A3-1 but with the ACN for all subgrade categories shown. The thickness of the P-401 and P-209 exceeds the minimum standard for the CDF analysis method and is converted to additional P-154 as shown in Figure A3-2 for an equivalent pavement thickness of 33.8 inches.

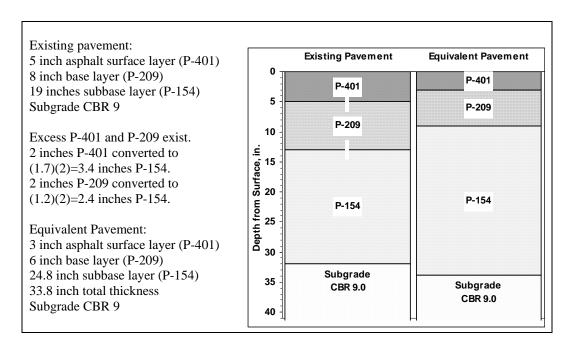


Figure A3-2. Flexible Pavement Example 1 Cross-Section

Table A3-4 shows the results of the COMFAA Batch PCN Flexible calculations. Table A3-4 Bottom shows traffic parameters and the ACN of the traffic aircraft for all subgrade categories. All traffic aircraft were added using the aircraft library embedded in COMFAA.

Table A3-4. Flexible Pavement Example 1

	Evaluatior Pass to Traffic	n pavement Cycle (Pto	thickness =	= 33.80 in	commended	ICAO CO	de Des	signati	on is	в)
_Tc	PAircraft Name	Gross Weight	Percent Gross Wt	Tire Press	Annual Deps	20-yr Coverag	jes Tl	5D nick 		
1 2 3 4 5 6 7 8	A300-B4 STD A319-100 std Adv. B727-200 Basic B737-300 B747-400	365,747 141,978 185,200 140,000 877,000 396,000 657,000	94.00 92.60 96.00 90.86 93.32 90.82 91.80 96.12	216.1 172.6 148.0 201.0 200.0 190.0 205.0 194.0	1,500 1,200 400 6,000	16,45 6,44 2,75	6 27 3 20 4 23 03 23 .0 30 .3 27	7.26 0.31 3.13 3.28 0.26 7.01 5.47		
_Mi	i <mark>ddle</mark> aft Name	Critical rcraft Tot Equiv. Cov	Thic al for s. Equiv	ckness Total /. Covs.	Maximum Allowablo Gross Weig	e ght <i>A</i>	PCN a1	Indic B(10)	ated C C(6)	ode D(3)
1 2 3 4 5 6 7 8	A300-B4 STD A319-100 std Adv. B727-200 Basic B737-300 B747-400 B767-200 EP	836,65 >5,000,00 233,57 >5,000,00 35,64 >5,000,00 >5,000,00	3 31 0 33 2 30 10 32 8 30 30 32	1.78 3.25 3.50 2.91 3.31 2.42 3.30 2.59	397,136 145,676 218,885 146,375 1,012,356 418,35	8 5 6 3 1 5 1 3 6 6 5 4 5 5	1.5	58.0 33.8 59.9 36.8 72.6 ◀	70.8 37.6 67.2 41.0	88.5 43.3 72.2 45.0 113.1 86.2 97.5 78.4
_	Flexibl Aircraft Name Ottom	Gross	ndicated Gr % GW on Main Gear	Tire		-	C(6)	D(3)		
1 2 3 4 5 6 7		365,747 141,978 185,200 140,000 877,000 396,000 657,000 330,000	94.00 92.60 96.00 90.82 90.82 91.80 96.12	216.1 172.6 148.0 201.0 200.0 190.0 205.0 194.0		51.6 32.8 48.3 34.8 59.3 49.6 55.4 48.8	62.8 36.4 55.0 38.8 72.6 59.8 68.0 58.5	79.7 42.1 60.1 42.8 94.2 80.2 94.8 73.3		

The last four columns of Table A3-4 Bottom show the ACN for each aircraft at each subgrade strength category. The existing pavement has a CBR of 9, which is Category B subgrade strength, so the values in the column labeled B(10) are used for this analysis. Table A3-4 Top shows the required thickness using the CBR thickness design in accordance with AC 150/5320-6D for a flexible pavement with a CBR 9 subgrade. The B747-400 aircraft has the greatest individual pavement thickness requirement (30.26 inches) for its total traffic over 20 years. Note the thickness requirements for each individual aircraft are several inches less than the evaluation pavement thickness of 33.8 inches. This indicates that the pavement has sufficient thickness for existing traffic.

Table A3-4 Middle shows the results of the detailed method based on the cumulative damage factor (CDF) procedure that allows the calculation of the combined effect of multiple aircraft in the traffic mix. This combined traffic is brought together into equivalent traffic considering each aircraft as the critical aircraft.

The CDF analysis calculates a maximum allowable gross weight, equivalent coverage level, and corresponding thickness for each aircraft in the traffic mix at the evaluation thickness (33.8 in.) and support conditions (9 CBR).

Referring to the CDF calculation results shown in Table A3-4 Middle, there are five aircraft that can load the pavement over 5,000,000 times before the pavement fails. These aircraft have little impact on this pavement's performance. All aircraft can operate at gross weights higher than current levels. Note: the thickness requirement values in the third column are less than the evaluation thickness. This pavement has sufficient strength to accommodate existing traffic.

The last four columns of Table A3-4 Middle show ACN of each aircraft at its maximum allowable gross weight and 10,000 coverages. These values are labeled as PCN values and determine the load carrying capacity of the pavement. The values in the column labeled B(10) are used for this analysis since the existing CBR of 9 is within the standard range for Category B subgrade support. The PCN for this pavement can be reported as the highest PCN in the Category B column. The airport may report a PCN of 73/F/B/W/T or 73/F/B/X/T.

**b. Flexible Pavement Example 2.** This second example has the same input traffic parameters and pavement cross-section as Example 1, but with a CBR of 7.

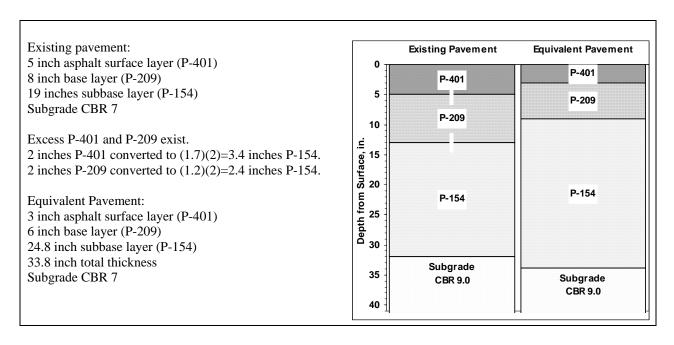


Figure A3-3. Flexible Pavement Example 2 Cross-Section

Table A3-5 shows the results of the COMFAA Batch PCN Flexible calculations. Table A3-5 Bottom shows traffic parameters and the ACN of the traffic aircraft for all subgrade categories.

Table A3-5. Flexible Pavement Example 2

	Evaluation Pass to Traffic		thickness :	= 33.80 ir	ecommended 1	ICAO C	ode De	signatio	on is C	)
То	PAircraft Name	Gross Weight	Percent Gross Wt	Tire Press	Annual Deps	20-y covera		6D hick		
1 2 3 4 5 6 7 8	A300-B4 STD A319-100 std Adv. B727-200 Basic B737-300 B747-400 B767-200 FR	365,747 141,978 185,200 140,000 877,000 396,000	94.00 92.60 96.00 90.86 93.32	216.1 172.6 148.0 201.0 200.0 190.0 205.0 194.0	1,500 1,200 400 6,000 3,000 2,000 300 800	12,8	85 2 07 2 07 2 20 3 27 3 50 3	4.25 5.26 9.24 8.59 8.06 3.79 3.09		
	iddle <sup>aft Name</sup>	Critical ircraft Tot Equiv. Cov	Thio tal for s. Equiv	ckness Total v. Covs.		-			nted Co C(6)	de D(3)
1 2 3 4 5 6 7 8	A300-B4 STD A319-100 std Adv. B727-200 Basic B737-300 B747-400 B767-200 ER B777-200 ER DC8-63	310,99 >5,000,00 674,99 >5,000,00 94,74 543,09 177,68 638,50	99 31 00 31 57 31	7.36 5.65 7.62 5.79 8.57 7.21 6.58 6.78	319,23 130,45 155,22	7 0 2 8 3 3 9	38.7 29.0 36.7 29.4 42.7	42.6 29.7 38.6 30.9 46.8 42.1 48.0 41.1	51.3 32.7 44.1 34.3 55.8 49.7 58.1 49.4	66.7 38.1 49.4 38.4 75.3 68.0 PCN 9 62.8
	Flexib Aircraft Name O <b>ttom</b>	Gross	Indicated G % GW on Main Gear	ross Weigh Tire	nt and Str	_	C(6)	D(3)		
1 2 3 4 5 6 7	A300-B4 STD A319-100 std Adv. B727-200 Basic B737-300 B747-400	365,747 141,978 185,200 140,000 877,000 396,000 657,000 330,000	94.00 92.60 96.00 90.82 90.82 91.80 96.12	216.1 172.6 148.0 201.0 200.0 190.0 205.0 194.0	46.3 31.9 45.8 33.0 53.2 44.9 49.1 43.1	51.6 32.8 48.3 34.8 59.3 49.6 55.4 48.8	62.8 36.4 55.0 38.8 72.6 59.8 68.0 58.5	42.1 60.1 42.8		

The existing pavement has a CBR of 7, which is Category C subgrade strength, so the values in the column labeled C(6) are used for this analysis.

Table A3-5 Top shows the required thickness using the CBR thickness design in accordance with AC 150/5320-6D for a flexible pavement with a CBR 7 subgrade. The B747-400 aircraft has the greatest individual pavement thickness requirement (36.87 inches) for its total traffic over 20 years. Note the thickness requirements for the B747-400 is greater than the evaluation pavement thickness and the thickness required for the A300-B4 (33.06 inches) is only slightly less than the evaluation thickness (33.8 inches). Since the thickness requirement exceeds the evaluation thickness for some of the traffic, the PCN will be less than the ACN values shown in the bottom table.

Table A3-5 Middle shows the results of the detailed method based on the cumulative damage factor (CDF) procedure that allows the calculation of the combined effect of multiple aircrafts in the traffic mix. This combined traffic is brought together into equivalent traffic considering each aircraft as the critical aircraft.

The CDF analysis calculates a maximum allowable gross weight, equivalent coverage level, and corresponding thickness for each aircraft in the traffic mix at the evaluation thickness (33.8 in.) and support conditions (7 CBR).

Referring to the CDF calculation results shown in Table A3-5 Middle, the B737-300 and the A319-100 have little impact on this pavement's performance. However, the B767-200 ER, the B777-200 ER, and the DC 8/63 contribute to the cumulative damage on this pavement's performance. The reduced CBR from 9 to 7 has a substantial impact on the load carrying capacity of the pavement. The thickness requirement values calculated in the CDF analysis exceed the evaluation thickness. The pavement does not have sufficient strength to accommodate all existing traffic. The last four columns of Tale A3-5 Middle show ACN of each aircraft at its maximum allowable gross weight and 10,000 coverages. These values are labeled as PCN values and determine the load carrying capacity of the pavement. The values in the column labeled C(6) are used for this analysis since the existing CBR of 7 is within the standard range for Category C subgrade support. The PCN for this pavement can be reported as the highest PCN in the Category C column. The airport may report a PCN of 60/F/B/W/T or 60/F/B/X/T. The ACN of three aircraft exceed the pavement PCN and the airport should plan for a pavement strengthening project or consider placing restrictions on those aircraft.

example is that the taxiway is a central configuration rather than parallel, such as that shown in Figure A1-1b. Table A3-6 shows the effect when the P/TC ratio changes from 1 to 2, which results in double the number of coverages for each aircraft in the traffic mix. As expected, the required total pavement thickness for each aircraft in the traffic mix has increased. The B747-400 aircraft has the greatest individual pavement thickness requirement (38.06 inches) for its total traffic over 20 years. Note the thickness requirements for the A300-B4 STD now exceeds the evaluation thickness (33.8 in.) and the thickness requirements for two additional aircraft in the traffic approach the evaluation thickness.

CBR = 7.00 (Recommended ICAO Code Designation is C) ness = 33.80 in natio = 2 Evaluation pavement thickness o Traffic Cycle (PtoTC) Ratio Annua l 20-yr TopAircraft Name Thick Weight Gross Wt Press Deps Coveráges 365,747 141,978 185,200 140,000 877,000 396,000 657,000 A300-B4 STD 25.26 29.24 28.59 38.06 A319-100 std 92.60 96.00 172.6 1,200 400 12,885 A319-100 Std Adv. B727-200 Basic B737-300 B747-400 B767-200 ER B777-200 ER 148.0 5,507 6,000 201.0 200.0 90.86 68,820 43,627 8,750 18,537 93.32 90.82 3,000 000 33.79 33.09 32.24 190.0 205.0 194.0 300 DC8-63 330,000 800 Critical Aircraft Total Equiv. Covs. Thickness for Total Equiv. Covs. Maximum Allowable Gross Weight PCN at Indicated Code A(15) B(10) C(6) D Middle aft Name B(10) A300-B4 STD A319-100 std Adv. B727-200 Basic B737-300 B747-400 B767-200 ER B777-200 ER 310,999 >5,000,000 674,957 >5,000,000 319,237 130,450 155,222 127,118 38.7 37.36 38.7 29.0 36.7 29.4 42.7 38.5 35.65 37.62 35.79 38.57 38.1 38.6 30.9 49.4 38.4 75.3 68.0 94,749 543,050 177,689 638,503 740,183 350,743 593,709 55.8 49.7 46.8 42.1 58.1◀ 43.0 36.9 48.0 DC8-63 292,915 Flexible ACN at Indicated Gross Weight and Strength e Gross % GW on Tire Weight Main Gear Pressure A(15) B(10 No. Aircraft Name B(10) C(6) D(3) Bottom\_\_ 1 A300-B4 STD 2 A319-100 std 3 Adv. B727-200 Basic 4 B737-300 5 B747-400 6 B767-200 ER 7 B777-200 ER 365,747 141,978 185,200 140,000 877,000 46.3 31.9 45.8 33.0 53.2 51.6 32.8 48.3 34.8 59.3 79.7 42.1 94.00 216.1 62.8 172.6 148.0 96.00 55.0 38.8 60.1 90.86 93.32 201.0 72.6 59.8 396,000 657,000 90.82 91.80 190.0 205.0 44.9 49.1 49.6 55.4 80.2 DC8-63 330,000

Table A3-6. Flexible Pavement Example 3

Referring to the Middle table, only the B737-300 and the A319-100 std have little impact on this pavement's performance. It is more apparent the pavement is not adequate to accommodate the existing traffic. As expected, changing the taxiway system from parallel to central has lowered the PCN of the pavement. The airport may report 58/F/B/W/T or 58/F/B/X/T. The ACN of four aircraft, the B747-400, the A300-B4 STD, and the B777-200 ER exceed the pavement PCN and the airport should plan for a pavement strengthening project or consider placing restrictions on those aircraft. The net effect of the change in taxiway configuration from that of Example 2 is the reduction in PCN by 2.

**d. Flexible Pavement Example 4.** As an alternate way of looking at the effect of a parallel versus central taxiway effects, consider how the pavement life would change instead of the PCN. If the reported PCN from Example 2 were to remain at 60/F/B/W/T or 60/F/B/X/T then the pavement life would be reduced by one-half. This is due to the change in the P/TC ratio. A similar effect would be noticed if fuel was not obtained at the airport, (it was obtained in the second flexible pavement example case). With a P/TC ratio of 3, the PCN is reduced to 57. With a P/TC ratio of 3, the pavement life would be one-third the pavement life of the same pavement with a P/TC ratio of 1.

# **2.3 TECHNICAL EVALUATION FOR RIGID PAVEMENTS.** The following list summarizes the steps for using the technical evaluation method for rigid pavements:

• Determine the traffic volume in terms of type of aircraft and number of annual departures of each aircraft.

- Determine the pavement characteristics, including subgrade soil modulus, k, and the concrete thickness and flexural strength.
- Perform the CDF calculations to determine the maximum allowable gross weight for each aircraft on that pavement at the equivalent annual departure level.
- Calculate the ACN of each aircraft at its maximum allowable gross weight. Select the PCN from the ACN data provided by all aircraft.

The above steps are explained in greater detail:

- 1. Determine the traffic volume in the same fashion as noted in paragraph A3-2.1 for flexible pavements.
- 2. From field data or construction drawings, document the k value of the subgrade soil. Alternatively, conduct field or laboratory tests of the subgrade soil in order to determine the k value. Accurate portrayal of the subgrade k value is vital to the technical method because a small variation in k could result in a disproportionately large variation in the aircraft allowable gross weight and the corresponding PCN.
- 3. Using COMFAA, input annual departure level for each aircraft, input the Pass/Traffic cycle ratio (P/TC) for the runway.
- 4. The rigid design procedure implemented in the COMFAA program calculates pavement thickness requirements based on the concrete edge stress, which is in turn dependent on load repetitions of the total traffic mix. It is therefore a requirement to convert traffic cycles or passes to load repetitions by using a pass-to-load repetition ratio. P/C ratios for any aircraft on rigid pavement are calculated in the COMFAA program. COMFAA allows the user to directly input annual departures or coverages and will use aircraft-specific pass-to-coverage ratios to automatically convert to coverages for calculation purposes. Since the pass-to-coverage ratio for rigid pavement may be different from flexible pavement, the user must enter coverages in the appropriate location for each pavement type.
- 5. Obtain the pavement characteristics including the concrete slab thickness, the concrete modulus of rupture, and average modulus, k, of the subgrade. Concrete elastic modulus is set at 4,000,000 psi and Poisson's ratio is set at 0.15 in the COMFAA program. Accurate subgrade modulus determination is important to the technical method, but small variations in the modulus will not affect the PCN results in a disproportionate manner. This is in contrast to flexible pavement subgrade modulus in which strength variations have a significant effect on PCN. If the pavement has a subbase course and/or stabilized subbase layers, then the subgrade modulus is adjusted upwards in the rigid design procedure to an equivalent value in order to account for the improvement in support. Subgrade modulus adjustments are made based on the guidance in Figures from Figures 2-4 and 3-16 of AC 150/5320-6D included herein as Figures A2-4 through A2-7 and summarized in Table A2-2.

- 6. Using the known slab thickness modified based on overlays (see Figure A2-7), subgrade modulus modified based on improvements gained from subbase course(s) (see Figures A2-4 and A2-6), P/TC ratio for the runway, each individual aircraft's annual departure level, and each aircraft's parameters, compute the maximum allowable gross weight of each aircraft using the COMFAA program in the pavement design mode.
- 7. Assign the subgrade modulus (k-value) to the nearest standard ACN-PCN subgrade code. The k-value to be reported for PCN purposes is the improved k-value seen at the top of all improved layers (k-value directly beneath the concrete layer). Subgrade codes for k-value ranges are found in Table 2-1.
- 8. The ACN of each aircraft may now be determined from the COMFAA program. Enter the allowable gross weight of each aircraft from Step 6, and calculate the ACN for the standard subgrade codes. Alternatively, consult an "ACN versus Gross Weight" chart as published in the manufacturer's ACAP manual.
- 9. Assign the tire pressure code based on the highest tire pressure in the traffic mix from Table 4-2. As discussed previously, rigid pavements are typically able to handle high tire pressures, so code W can usually be assigned.
- 10. The evaluation method is technical, so the code T will be used as discussed in paragraph 4.5e.
- 11. The numerical value of the PCN is selected from the list of ACN values resulting from Step 6 from all aircraft. If all aircraft regularly use the airport, then select the highest ACN value and report it as the PCN. If some of the aircraft in the traffic mix use the airport infrequently, then further consideration must be given to the selection of the PCN. If an aircraft that operates infrequently at the airport generates a PCN value considerably higher than the rest of the traffic mix, then reporting the ACN of this aircraft as the PCN will require a change to the PCN if the aircraft's usage changes.
- 12. The numerical value of the PCN is the same as the numerical value of the ACN of the critical aircraft just calculated in Step 11.
- 13. If the allowable gross weight of Step 11 is equal to or greater than the critical aircraft operational gross weight required for the desired pavement life, then the pavement is capable of handling the predicted traffic for the time period established in the traffic forecast. Accordingly, the assigned PCN determined in Step 12 is sufficient. If the allowable gross weight from Step 11 is less than the critical aircraft gross weight required for the desired pavement life, then the pavement may be assigned a PCN equal to the ACN of the critical aircraft at that gross weight, but with a reduced pavement life. Additionally, it may then be necessary to develop a relationship of allowable gross weight based on the assigned PCN versus pavement life. Appendix 4 provides procedures on how to relate pavement life and gross weight for rigid pavements in terms of PCN. Any overload should be treated in terms of ACN and equivalent critical aircraft operations per individual operation. Allowance for the overload should be negotiated with the airport authority, since pre-approval cannot be

assumed. Appendix 4 provides specific procedures on how to relate pavement life and gross weight for rigid pavements.

**2.4 TECHNICAL EVALUATION EXAMPLES FOR RIGID PAVEMENTS**. The following three examples help explain the technical evaluation method of determining a PCN for rigid pavements. The first example pavement is under-designed and the traffic volume has increased to such a level that pavement life is reduced from the original design. The second pavement has more than adequate strength to handle the forecasted traffic. The third example pavement is the same as number two, except that the aircraft generally do not obtain fuel at the airport.

a. Rigid Pavement Example 1. An airport has a rigid (concrete-surfaced) runway pavement with a subgrade k-value of 100 pci and a slab thickness of 14 inches, with an existing cross section as shown in Figure A3-4. The concrete has a modulus of rupture of 700 psi, an elastic modulus of 4,000,000 psi, and a Poisson's ratio of 0.15. The runway has a parallel taxiway, and additional fuel is generally obtained at the airport before departure. The pavement life is estimated to be 20 years from the original construction. The traffic shown in Table A3-7 is the same as in Table A3-6.

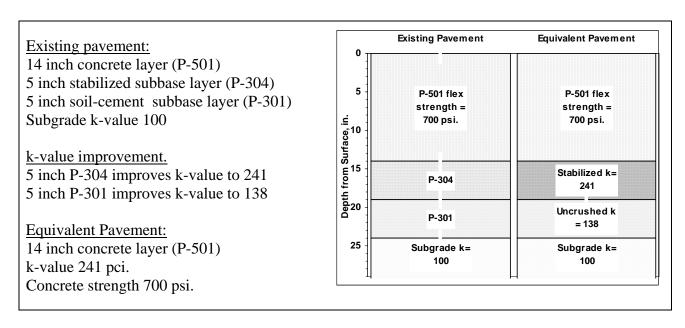


Figure A3-4. Rigid Pavement Example 1 Cross-Section

The critical aircraft will be the one with the highest required thickness for its load magnitude and frequency. The thickness required for each aircraft is determined with the COMFAA program in the pavement design mode. The load repetitions must first be calculated for each aircraft by using Equation A1-1 and then converted to coverages for use in the COMFAA program. Since additional fuel is generally obtained at the airport, and there is a parallel taxiway, so—

P/TC = 1

Tables A3-7 shows the results from COMFAA. Table A3-7 Bottom shows traffic parameters and the ACN of the traffic aircraft for all subgrade categories. Columns 5 through 8 of the

Bottom table show the ACN for each aircraft at each subgrade strength category. The equivalent pavement has a k-value of 241 pci., which is Category B subgrade strength, so the values in the column labeled B(295) are used for this analysis.

k Value = 241.0 lbs/in^3 (Recommended ICAO Code Designation is B) flexural strength = 700.0 psi price (PtoTC) Ratio = 1 price (PtoTC) Ratio = 1 Evaluation pavement Pass to Traffic Cycle (PtoTC) Ratio Grnss Percent Annual 20-yr Coverages Topircraft Name Weight Thick 13.01 11.51 12.82 13.19 14.13 12.55 11.29 365,747 141,978 185,200 140,000 1,500 1,200 8,228 A300-B4 STD 216.1 94.00 6,443 2,754 31,003 A319-100 std A319-100 std Adv. B727-200 Basic B737-300 B747-400 B767-200 ER B777-200 ER 148.0 201.0 96.00 90.86 400 877,000 396,000 657,000 ,205 ,907 ,458 200.0 3,000 2,000 DC8-63 330,000 800 Maximum Allowable Gross Weight Critical Thickness Aircraft Total Equiv. Covs. for Total Equiv. Covs. PCN at Indicated Code A(552) B(295) C(147) D(74) Middle Aft Name A300-B4 STD A319-100 Std Adv. B727-200 Basic B737-300 B747-400 B767-200 ER B777-200 ER 62,088 387,982 34,074 201,407 35,052 154,821 51.6 33.5 46.5 36.0 56.0 46.8 56.2 47.7 14.73 14.66 14.76 14.68 14.76 14.69 60.3 35.5 49.3 37.7 66.5 55.9 130,198 166,822 127,775 807,515 367,816 43.4 34.2 47.0 608,184 305,558 203,128 97,256 DC8-63 Rigid ACN at Indicated Gross Weight and Strength Gross % GW on Tire Nn. Aircraft Name Gross % GW on Tire Weight Main Gear Pressure A(552) B(295) C(147) D(74) Bottom\_\_ A300-B4 STD A319-100 Std Adv. B727-200 Basic B737-300 B747-400 B767-200 ER B777-200 ER 365,747 141,978 39.3 55.8 42.0 74.6 62.0 82.6 58.3 43.5 85.3 148.0 201.0 185,200 140,000 96.00 90.86 49.3 38.2 52.7 40.1 63.0 51.9 63.6 53.3 877,000 93.32 200.0 396,000 657,000 90.82 190.0 205.0 DC8-63 330,000

Table A3-7. Rigid Pavement Example 1

Table A3-7 Top shows the required thickness using the thickness design in accordance with AC 150/5320-6D for a concrete pavement with subgrade k-value of 241 pci. The B747-400 aircraft has the greatest individual pavement thickness requirement (14.13 inches) for its total traffic over 20 years. Note the thickness requirements for the B747-400 exceeds the evaluation pavement thickness (14.0 in). This indicates the PCN values for the existing traffic will be less than the values shown in the Bottom table.

Table A3-7 Middle shows the results of the detailed method based on the cumulative damage factor (CDF) procedure that allows the calculation of the combined effect of multiple aircraft in the traffic mix. This combined traffic is brought together into equivalent traffic considering each aircraft as the critical aircraft.

The CDF analysis calculates a maximum allowable gross weight, equivalent coverage level, and corresponding thickness for each aircraft in the traffic mix at the evaluation thickness (14.0 in.) and support conditions (241 pci).

Referring to the CDF calculation results shown in Table A3-7 Middle, the B737-300, the A319-100 std, the B767-200 ER, and the B777-200 contribute the least to the cumulative damage on this pavement. However, the required thickness in Column 3 is consistently greater than the evaluation thickness. The pavement does not have sufficient strength to accommodate all

existing traffic. Columns 5 through 8 show ACN of each aircraft at its maximum allowable gross weight and 10,000 coverages. These values are labeled as PCN values and determine the load carrying capacity of the pavement. The values in the column labeled B(295) are used for this analysis since the existing k-value of 241 pci. is within the standard range for Category B subgrade support. The PCN for this pavement can be reported as the highest PCN in the B(295) column. The airport may report a PCN of 56/R/B/W/T. The ACN (Bottom table) of three aircraft, the B747-400, the A300-B4 STD and the B777-200 ER, exceed the pavement PCN and the airport should plan for a pavement strengthening project or consider placing restrictions on those aircraft.

**b. Rigid Pavement Example 2.** This second example has the same input parameters as the first, except the slab thickness is increased to 14.5 inches, as shown in Figure A3-5.

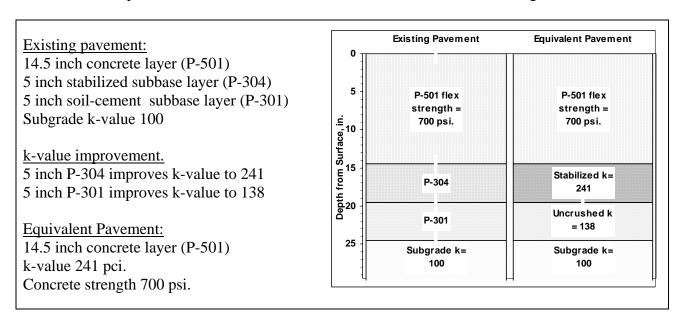


Figure A3-5. Rigid Pavement Example 2 Cross-Section

Table A3-8 shows the results from COMFAA.

8 DC8-63

k Value = 241.0 lbs/in/3 (Recommended ICAO Code Designation is B) flexural strength = 700.0 psi Evaluation pavement thickness = 15.00 in Pass to Traffic Cycle (PtoTC) Ratio = 20-yr Percent Annual. Topincraft Name Weight Coverages Thick A300-B4 STD 365,747 A319-100 std Adv. B727-200 Basic B737-300 141,978 185,200 92.60 172.6 1,200 6,443 2,754 11.51 96.00 148.0 400 12.82 6,000 140,000 877,000 201.0 31,003 17,205 13.19 14.13 90.86 200.0 B747-400 93.32 3.000 B767-200 ER B777-200 ER 396,000 657,000 10,907 2,000 12.55 1,458 4,634 91.80 205.0 300 11.29 330,000 DC8-63 Critical Thickness Maximum PCN at Indicated Code A(552) B(295) C(147) D(74) Aircraft Total Equiv. Covs. Allowable Middle ft Name Equiv. Covs. Gross Weight A300-B4 STD 78.0 62,275 443,570 14.73 374.690 50.2 59.3 69.2 A319-100 std 146,322 40.7 14.76 38.4 Adv. B727-200 Basic B737-300 32,743 219,728 14.72 14.75 192,182 144,426 58.3 43.5 60.9 39.6 41.6 45.1 B747-400 B767-200 ER B777-200 ER 33,750 14.72 903,532 54.9 77.8 88.8 165,760 14.75 53.8 64.2 406,183 45.0 73.9 66.6 **▼ PCN**55.4 04.0 7 B777-20 8 DC8-63 100,727 338.943 Rigid ACN at Indicated Gross Weight and Strength No. Aircraft Name Gross % GW on Tire Weight Main Gear Pressure A(552) B(295) C(147) Bottom\_\_\_\_ 365,747 1 A300-B4 STD 216.1 57.3 2 A319-100 std 3 Adv. B727-200 Basic 4 B737-300 141,978 185,200 92.60 96.00 172.6 148.0 34.7 49.3 37.1 52.7 39.3 55.8 41,2 58.3 42.0 74.6 62.0 40.1 140,000 90.86 201.0 38.2 5 B747-400 52.6 43.4 49.7 877,000 93.32 90.82 200.0 85.3 6 B767-200 ER 7 B777-200 ER 396,000 657,000 330,000 51.9 62.0 71.4 63.6 **≪Max ACN**..2 53.3 62.2 70.2

Table A3-8. Rigid Pavement Example 2

Columns 5 through 8 of the Bottom table show the ACN for each aircraft at each subgrade strength category. The existing pavement has a subgrade k-value of 241 pci directly beneath the concrete layer, which is Category B subgrade strength, so the values in the column labeled B(295) are used for this analysis.

205.0 194.0

91.80

Table A3-8 Top shows the required thickness using the thickness design in accordance with AC 150/5320-6D for a concrete payement with subgrade k-value of 241 pci. The B747-400 aircraft has the greatest individual pavement thickness requirement (14.13 inches) for its total traffic over 20 years. Note the thickness requirements for each individual aircraft are less than the evaluation pavement thickness of 14.50 inches. This indicates that the pavement may have sufficient thickness for existing traffic, however, the results from the cumulative damage factor (CDF) procedure are needed for confirmation..

Table A3-8 Middle shows the results of the detailed method based on the CDF procedure that allows the calculation of the combined effect of multiple aircrafts in the traffic mix. This combined traffic is brought together into equivalent traffic considering each aircraft as the critical aircraft.

The CDF analysis calculates a maximum allowable gross weight, equivalent coverage level, and corresponding thickness for each aircraft in the traffic mix at the evaluation thickness (14.5 in.) and support conditions (241 pci).

Referring to the CDF calculation results shown in the Middle table, the A319-100 std, B767-200 ER, and the B777-200 ER have little impact on this pavement's performance. All aircraft in the traffic mix can operate at gross weights higher than current levels. This pavement has more than sufficient strength to accommodate existing traffic. Columns 5 through 8 of the Middle table show the ACN of each aircraft at its maximum allowable gross weight and 10,000 coverages. These values are labeled as PCN values and determine the load carrying capacity of the pavement. The values in Column 6, labeled B(295), are used for this analysis since the existing k-value is within the standard range for Category B subgrade support. The PCN for this pavement can be reported as the highest PCN in the B(295) column. The airport may report a PCN of 61R/B/W/T. The pavement will adequately accommodate the existing traffic within its design life, and no adjustments to the pavement cross-section or life will have to be made.

**c. Rigid Pavement Example 3.** The only change in this example from the second example is that the aircraft generally do not obtain fuel at the airport. Referring to Table A3-9, the P/TC ratio changes from 1 to 2.

The change results in double the number of coverages for each aircraft in the traffic mix as shown in Table A3-9 Top. As expected, the required total pavement thickness for each aircraft in the traffic mix has increased. The B747-400 aircraft has the greatest individual pavement thickness requirement (14.74) inches) for its total traffic over 20 years.

241.0 lbs/in^3 (Recommended ICAO Code Designation is B) 700.0 psi 15.00 in flexural strength = Evaluation pavement thickness = Pass to Traffic Cycle (PtoTC) Ratio 20-yr Tire Annual Percent Top rcraft Name Thick Weight Gross Wt Press Deps Coverages 365,747 141,978 185,200 13.60 12.04 A300-B4 STD A319-100 std 94.00 216.1 172.6 1,500 1,200 16.456 12,885 92.60 Adv. B727-200 Basic B737-300 5,507 62,007 96.00 148.0 400 13.14 6,000 140,000 90.86 201.0 13.74 B747-400 B767-200 ER B777-200 ER 34,410 21,813 2,917 9,269 877,000 200.0 3,000 2,000 396,000 657,000 13.11 11.54 90.82 190.0 91.80 DC8-63 330,000 194.0 800 Critical Thickness Maximum Aircraft Total Equiv. Covs. PCN at Indicated Code for Total Allowable Middle ft Name Equiv. Covs. Gross Weight A(552) B(295) C(147) 64.2 37.7 53.0 72.5 39.5 55.4 A300-B4 STD 124,550 15.32 354,757 A319-100 std Adv. B727-200 Basic B737-300 B747-400 887,140 65,485 439,456 136,973 177,246 134,862 15.29 15.34 35.5 33.2 46.7 15.30 40.2 846,813 384,177 67,501 331,521 15.33 15.31 50.1 41.7 59.9 71.1 59.4 81.4 B767-200 ER B777-200 ER 49.8 60.3 **∢PCN** 50.9 59.6 443.483 15.30 635,515 DC8-63 319,688 201,455 Rigid ACN at Indicated Gross Weight and Strength Aircraft Name Gross % GW on Weight Main Gear Pressure A(552) B(295) C(147) D(74) Bottom 75.5 41.2 365,747 48.5 34.7 57.3 37.1 66.9 A300-B4 STD 94.00 216.1 141,978 185,200 A319-100 std 92.60 172.6 39.3 3 Adv. B727-200 Basic 4 B737-300 49.3 38.2 96.00 148.0 52.7 55.8 58.3 140,000 90.86 201.0 40.1 43.5 200.0 877,000 63.0**◀ACN**5 6 B767-200 ER 7 B777-200 ER 396,000 657,000 190.0 43.4 49.7 71.4 101.2 90.82 51.9 63. 6**◀ACN**5 91.80 8 DC8-63 330,000

Table A3-9. Rigid Pavement Example 3

Referring to the CDF calculation results shown in the Middle table, the B737-300, the A319-100 std, the B767-200ER, and the B777-200ER have the least impact on this pavement's

performance. However, Column 3 of the Middle table shows that each aircraft requires more than the evaluation thickness when using the CDF method. It is apparent the pavement is not adequate to accommodate double the coverages of the existing traffic. As expected, changing the taxiway system from parallel to central has lowered the PCN of the pavement. The airport may report 56/R/B/W/T. The ACN of three aircraft, the B747-400, the A300-B4 STD, and the B777-200ER exceed the pavement PCN and the airport should plan for a pavement strengthening project or consider placing restrictions on those aircraft. The net effect of the change in taxiway configuration from that of Example 2 is the reduction in PCN by 5.

As an alternate way of looking at the effect of a parallel versus central taxiway effects, consider how the pavement life would change instead of the PCN. If the reported PCN from this example were to remain at 61/R/B/W/T then the pavement life would be reduced by 1/2. This is due to the change in the P/TC ratio, which doubled the number of loadings. A similar effect would be noticed if fuel was not obtained at the airport, (it was obtained in the second flexible pavement example case). With a P/TC ratio of 3, the PCN is reduced further and the pavement life would be one-third the pavement life of the pavement with traffic assumptions given for example 2.

#### APPENDIX 4. PAVEMENT OVERLOAD EVALUATION BY THE ACN-PCN SYSTEM

**1.0 ICAO PAVEMENT OVERLOAD EVALUATION GUIDANCE.** In the life of a pavement, it is possible that either the current or the future traffic will load the pavement in such a manner that the assigned pavement rating is exceeded. ICAO provides a simplified method to account for minor pavement overloading in which the overloading may be adjusted by applying a fixed percentage to the existing PCN.

The ICAO procedure for overload operations is based on minor or limited traffic having ACNs that exceed the reported PCN. Loads that are larger than the defined PCN will shorten the pavement design life, while smaller loads will use up the life at a reduced rate. With the exception of massive overloading, pavements in their structural behavior do not suddenly or catastrophically fail. As a result, occasional minor aircraft overloading is acceptable with only limited loss of pavement life expectancy and relatively small acceleration of pavement deterioration. For those operations in which the magnitude of overload and/or frequency does not justify a detailed (technical) analysis, the following criteria are suggested.

- For flexible pavements, occasional traffic cycles by aircrafts with an ACN not exceeding 10 percent above the reported PCN should not adversely affect the pavement.
- For rigid or composite pavements, occasional traffic cycles by aircrafts with an ACN not exceeding 5 percent above the reported PCN should not adversely affect the pavement.
- The annual number of overload traffic cycles should not exceed approximately 5 percent of the total annual aircraft traffic cycles.
- Overloads should not normally be permitted on pavements exhibiting signs of distress, during periods of thaw following frost penetration, or when the strength of the pavement or its subgrade could be weakened by water.
- Where overload operations are conducted, the airport authority should review the relevant pavement condition on a regular basis and should also review the criteria for overload operations periodically, since excessive repetition of overloads can cause severe shortening of pavement life or require major rehabilitation of the pavement.

However, these criteria give little guidance to the airport authority as to the impact of these overload operations on the pavement in terms of pavement life reduction or increased maintenance requirements. This appendix discusses methods for making overload allowances for both flexible and rigid pavements that will clearly indicate these effects and will give the authority the ability to determine the impact both economically and in terms of pavement life.

**1.1 OVERLOAD GUIDANCE.** The overload evaluation guidance in this appendix applies primarily to flexible and rigid pavements that have PCN values that were established by the technical method. Pavements that have ratings determined by the using aircraft method can use the overload guidelines provided by ICAO. The procedures presented here rely on the COMFAA program.

The adjustments for pavement overloads start with the assumption that some of the aircrafts in the traffic mix have ACNs that exceed the PCN. If the steps outlined in Appendix 2 have been

followed for the technical method, then most of the necessary data already exists to perform an examination of overloading.

For flexible pavement, it was found in the second example of Appendix 3 that the B747-400, the B777-200ER, and A300-B4 STD aircrafts have ACNs that exceed the recommended runway PCN rating. Likewise, for the first rigid pavement example, the ACNs of the B747-400, A300B4 STD, DC8-63, and B777-200 ER exceed the recommended runway rating.

Table A4-1. (from) Flexible Pavement Example 2

	Evaluation Pass to Traffic	n pavement t Cycle (PtoT	hickness :	= 33.80 in		ICAO Code	e Designati	ion is C	<b>:</b> )
Т	opuircraft Name	Gross P Weight G	ercent ross Wt	Tire Press	Deps				
1 2 3 4 5 6	A300-B4 STD 2 A319-100 std 3 Adv. B727-200 Basic 4 B737-300 5 B747-400 6 B767-200 ER 7 B777-200 ER	365,747 141,978 185,200 140,000 877,000 396,000 657,000	94.00 92.60 96.00 96.86 93.32 90.82 91.80 96.12	216.1 172.6 148.0 201.0 200.0 190.0 205.0 194.0	1,500 1,200 400 6,000 3,000 2,000 300 800	16,456 6,443 2,754 31,003 34,410 21,813 4,375 9,269	33.06 24.09 27.62 27.51 36.87 32.63 31.97 31.03		
_M		ircraft Tota	Thio 1 for	ckness Total	Maximum Allowabj	ej PC	·N at Indio	:ated Co C(6)	ode D(3)
1 2 3 4 5	A300-B4 STD A319-100 std Adv. B727-200 Basic B737-300 B747-400 B767-200 ER B777-200 ER	155,498 >5,000,000 337,476 >5,000,000 47,374 271,522 88,849 319,249	36 31 36 31 33 33	6.52 5.19 6.67 5.30 7.43 6.39 5.93 6.08	329,36: 133,18: 161,96: 130,15: 769,44: 360,71: 607,06: 301,30:	1 40. 5 29. 2 38. 0 30. 5 45. 8 39.	3 44.5 7 30.4 6 40.8 3 31.8 0 49.4 9 43.7 2 49.5	53.7 33.6 46.5 35.4 59.3 51.8 60.1	69.5 39.0 51.8 39.4 79.3 70.7 <b>PCN</b>
_	Flexib Aircraft Name	le ACN at In Gross Weight	% GW on	Tire ¯	nt and Stro A(15)	_	:(6) D(3)	)	
1 2 3 4 5 6	L A300-B4 STD 2 A319-100 std 3 Adv. B727-200 Basic 4 B737-300 5 B747-400 5 B767-200 ER	141,978 185,200 140,000 877,000 396,000	94.00 92.60 96.00 90.86 93.32 90.82 91.80 96.12	216.1 172.6 148.0 201.0 200.0 190.0 205.0 194.0	31.9 45.8 33.0 53.2 44.9	32.8 48.3 34.8 59.3 49.6	62.8 ◀ ACI 66.4 42.1 65.0 60.1 88.8 42.8 72.6 ◀ ACI 98.8 ◀ ACI 88.0 ◀ ACI 88.5 73.5	N N	

Individually, none of the aircrafts in the traffic mix has requirements that exceed the existing pavement thickness requirements. However, even though each of these aircrafts were included in the derivation of the allowable gross weight of the critical aircraft, the recommended PCN is not adequate for the larger aircrafts. To resolve these kinds of problems the airport authority has three options when making a pavement strength rating selection:

1. Let the PCN remain as derived from the technical evaluation method, but retain local knowledge that there are some aircrafts in the traffic mix that can be allowed to operate with ACNs that exceed the published PCN or at a reduced weight to not exceed the PCN.

- 2. Provide for an increased PCN by either adding an overlay or by reconstructing to accommodate aircrafts with the higher ACNs.
- 3. Adjust the PCN upward to that of the aircraft with the highest ACN, but recognize the need to expect possible severe maintenance. This will result in earlier than planned reconstruction or overlay due to reduced pavement life.

The first option requires that the airport authority be constantly aware of the composition of the entire traffic mix in terms of operating gross weights and loading frequency. If the traffic mix has changes that affect the factors involved in developing a technically based PCN, then the PCN will need to be adjusted to reflect the changes. The airport authority will also have to internally make allowance for or prevent aircraft operations that exceed the PCN. The difficulty in doing this is that the magnitude of the PCN is out of step with the ACNs of some of the traffic.

The second option alleviates the problems discussed for the first option, but it does require additional expense to bring the pavement up to the strength required by the combination of aircrafts in the traffic mix. However, providing the pavement strengthening will allow operations at the required strength and for the desired pavement life.

The third option has the benefit of allowing all aircrafts in the traffic mix to operate as necessary. However, by increasing the PCN, which implies higher pavement strength, the pavement life will be reduced unless an increase in thickness is provided.

Each of these options is considered in the following discussion on pavement overloading—first for flexible pavement and then for rigid pavement.

- **1.2 ADJUSTMENTS FOR FLEXIBLE PAVEMENT OVERLOADS.** It is most efficient to describe the procedures for flexible pavement overloading by referencing flexible pavement technical evaluation example 2 in Appendix 3. In this example, three aircraft of the traffic mix were found to exceed the pavement capability. The derived rating was found to be PCN 73/F/C/X/T.
- a. Flexible Pavement Overload Illustration 1. Table A4-1 Bottom indicates that the B747-400 operates at a gross weight of 877,000 pounds, with an ACN of 73/F/C, the A300-B4 STD has a gross weight of 365,747 pounds and an ACN of 63/F/C, and the B777-200ER operates at a gross weight of 657,000 pounds, with an ACN of 68/F/C. Reduction of the gross weights to the rated PCN of 60/F/C/X/T would result in a gross weight for the B747-400 of 769,445 pounds, gross weight of 607063 pounds for the B777-200ER, and a gross weight of 329,361 pounds for the A300-B4 STD. Although these limited operating weights would solve the problem of pavement loading, they have the disadvantage of restricting airline operations. Additionally, new traffic with aircrafts having ACNs exceeding the PCN would also have to be restricted.
- **b. Flexible Pavement Overload Illustration 2.** Rather than restricting operating weights, the airport could refurbish the pavement by adding an overlay. Using 2 inches as a starting point, recalculate the equivalent pavement thickness, shown in Figure A4-1.

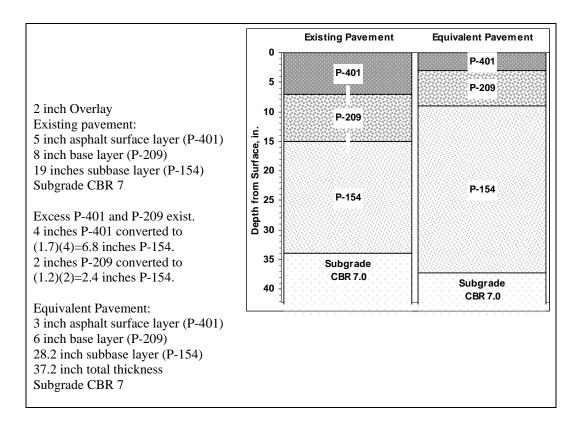


Figure A4-1. Flexible Pavement Overload Illustration 2 (Overlay) Example 1 Cross-Section

Run COMFAA with revised pavement parameters. The results are shown in the following table.

94.8

68.0

58.5

55.4

48.8

49.1

43.1

7 B777-200 ER

8 DC8-63

CBR = 7.00 (Recommended ICAO Code Designation is C) Evaluation pavement thickness = 37.20 in Pass to Traffic Cycle (PtoTC) Ratio = Gross Annual 20-yr 6D Percent Top incraft Name Weight Gross Wt Press Deps Coveráges Thick 16,456 A300-B4 STD 1,500 365,747 216.1 33.06 141,978 185,200 1,200 A319-100 std 172.6 24.09 92.60 6,443 Adv. B727-200 Basic B737-300 2,754 27.62 96.00 148.0 400 140,000 201.0 6,000 31,003 27.51 90.86 B747-400 877,000 200.0 3,000 34,410 36.87 B767-200 ER B777-200 ER 396,000 90.82 190.0 2,000 21,813 32.63 31.97 657,000 91.80 205.0 DC8-63 330,000 9,269 Critical Thickness Maximum Aircraft Total Allowable PCN at Indicated Code for Total Middle of Name Equiv. Covs. Equiv. Covs. Gross Weight A(15)B(10) A300-B4 STD 258,706 37.15 366,423 46.4 >5,000,000 A319-100 std 37.18 142,101 32.0 32.8 36.4 42.1 Adv. B727-200 Basic B737-300 473,651 37.14 185,680 46.0 48.4 55.1 60.3 >5,000,000 37.18 140,146 33.1 34.9 38.8 42.8 59.5 49.7 B747-400 39,686 37.13 879,283 53.4 72.9 PCN 6 B767-200 ER 517,825 37.15 396,640 45.0 60.0 B777-200 ER 95.0 375,872 37.17 657,694 49.2 55.5 68.1 956,176 DC8-63 37.16 330,482 43.2 48.9 58.6 73.4 Flexible ACN at Indicated Gross Weight and Strength No. Aircraft Name Gross % GW on Tire Weight Main Gear Pressure A(15)B(10) C(6) D(3)Bottom A300-B4 STD 365,747 94.00 216.1 46.3 51.6 62.8 79.7 A319-100 std Adv. B727-200 Basic 141,978 185,200 92.60 31.9 45.8 36.4 55.0 172.6 32.8 42.1 148.0 96.00 48.3 60.1 140,000 877,000 4 B737-300 90.86 34.8 201.0 33.0 38.8 72.6 🖪 5 B747-400 59.3 93.32 200.0 53.2 Max. ACN 6 B767-200 ER 44.9 90.82 59.8 396,000 190.0 49.6

**Table A4-2. Flexible Pavement Overload Illustration 2** 

The results show that a 2 inch overlay meets existing traffic requirements.

91.80

96.12

657,000

330,000

This example is only intended to illustrate the effect of pavement thickness on the PCN rating. Overlay thickness requirements for pavement design purposes should be determined using AC 150/5320-6.

205.0

194.0

**c. Flexible Pavement Overload Illustration 3.** This example will illustrate the effect of ICAO allowable overloading in which the ACN is no more than 10 percent above the PCN and the number of traffic cycles does not exceed 5 percent of the total annual traffic.

Table A4-1 is repeated here as Table A4-32, but with two changes. First, the two aircraft that have no impact on the pavement are removed for this analysis. The departures from these aircraft are not used in the 5 percent overload criteria. Second, the airport now plans to provide access to cargo traffic using the A380-800F freighter, with an ACN shown in the Bottom table nearly 10 percent higher than the existing PCN of 73. The total annual departures of the traffic is 8,000. Five percent of the total (400) is used as the annual departure level of the freighter. The Middle table shows the pavements has a PCN of 78.1 and needs additional thickness to accommodate the new traffic mix

Table A4-3. (from) Flexible Pavement Example 2

CBR = 7.00 (Recommended ICAO Code Designation is C) 37.20 in Evaluation pavement thickness = Pass to Traffic Cycle (PtoTC) Ratio = 1 Gross Percent Tire Annual. 20-yr 6D Top dircraft Name Weight Gross Wt Press Deps Coveráges Thick A300-B4 STD 365,747 A380-800F Basic Body1,300,727 A380-800F Basic Wing1,300,727 216.1 1,500 16,456 94.00 33.06 5,770 57.03 400 35.41 218.0 4,296 2,754 400 38.02 218.0 34.55 Adv. B727-200 Basic B747-400 185,200 877,000 27.62 96.00 148.0 400 34,410 93.32 200.0 3,000 36.87 B767-200 ER B777-200 ER 396,000 657,000 90.82 2,000 21,813 4,375 190.0 32.63 205.0 300 91.80 31.97 DC8-63 330,000 96.12 194.0 800 9,269 31.03 Critical Maximum Thickness Aircraft Total Equiv. Covs. for Total PCN at Indicated Code Allowable Middle ft Name Equiv. Covs. Gross Weight A(15)B(10) D(3)C(6) A300-B4 STD 429,500 37.73 358,739 45.1 50.1 61.0 1,272,024 1,257,678 180,162 **▼PCN** A380-800F Basic Body 37.84 28,321 58.3 64.3 78.1 A380-800F Basic Wing 22,150 59.6 38.14 65.1 Adv. B727-200 Basic 786,349 37.82 44.1 53.1 58.3 46.6 B747-400 65,886 37.99 853,448 51.4 57.0 69.7 91.0 B767-200 ER B777-200 ER 48.5 859,687 37.70 389,346 43.9 58.3 78.4 54.6 47.7 624,017 649,848 48.3 66.8 93.4 DC8-63 1,587,431 Flexible ACN at Indicated Gross Weight and Strength No. Aircraft Name Gross % GW on Weight Main Gear Pressure A(15)B(10) C(6)D(3)Bottom 216.1 A300-B4 STD 365,747 94.00 46.3 51.6 62.8 A380-800F Basic Body 1,300,727 A380-800F Basic Wing 1,300,727 57.03 218.0 60.2 66.3 80.9 38.02 218.0 62.2 68.1 81.3 4 Adv. B727-200 Basic 5 B747-400 6 B767-200 ER 7 B777-200 ER 185,200 877,000 94.2 80.2 96.00 148.0 45.8 48.3 55.0 200.0 59.3 72.6 93.32 53.2 59.8 396,000 90.82 190.0 44.9 49.6 657,000 91.80 205.0 94.8 49.1 55.4 68.0 73.3 8 DC8-63 96.12 58.5 194.0 330,000 43.1 48.8

The CDF analysis of the two traffic mixes, summarized in Table A4-4, shows the effect of the freighter on the pavement is to calculate the reduced pavement life as a result of the increased loadings. The added loads from the freighter has reduced the pavement life by 66 percent.

Evalua	tion pav	ement thic	CBR = 7 kness = 3										
.Topcraft Name	Gross Weight	Percent Gross Wt	Tire Press	Annual Deps	6D Thick	20-yr Coverages	Life Thick	Coverages to Failure (Life)					
A300-B4 STD A319-100 std Adv. B727-200 Basic	365,747 <del>141,978</del> 185,200	92.60 96.00	216.1 <del>172.6</del> 148.0	1,500 1,200 400	33.06 24.09 27.62	16,456 6,443 2,754	Coverages Thick to Failure (Life)  16,456 37.20 269,882  6,443 37.20 2,915,711.1E+003  2,754 37.20 494,113  31,003 37.20 6,535,314.7E+002  34,410 37.20 41,400  21,813 37.20 540,196  4,375 37.20 392,110  9,269 37.20 997,484  CDF = 0.959  20-yr Life Coverages						
B737-300 B747-400 B767-200 ER B777-200 ER DC8-63	140,000 877,000 396,000 657,000 330,000	93.32 90.82 91.80 96.12	CBR = i		27.51 36.87 32.63 31.97 31.03	34,410 21,813 4,375	37.20 37.20 37.20	41,400 540,196 392,110 997,484					
Evalua:	tion pav Gross	ement thic Percent	kness = 3 Tire	37.20 in Annual	6D	20-yr	Life	Coverages					
Bottom Name	Weight	Gross Wt	Press	Deps	Thick	Coveráges	ges Thick to Failure (Life)						
A300-B4 STD A380-800F Basic Body1 A380-800F Basic Wing1 Adv. B727-200 Basic B747-400 B767-200 ER B777-200 ER DC8-63		57.03 38.02 96.00 93.32 90.82 91.80	216.1 218.0 218.0 148.0 200.0 190.0 205.0 194.0 Tot	1,500 400 400 400 3,000 2,000 300 800 al =8,400	33.06 35.41 34.55 27.62 36.87 32.63 31.97 31.03	5,770 4,296 2,754 34,410 21,813 4,375	37.20 37.20 37.20 37.20 37.20 37.20	17,796 13,918 494,113 41,400 540,196 392,110 997,484					

Table A4-4. Overload Impact on Pavement Life

This example shows the impact both on required pavement thickness and on PCN of a new aircraft that is within the ICAO guidelines of no more than 10 percent overload and no more than 5 percent traffic increase. Knowing the impact of new aircrafts on pavement thickness requirements, the airport authority can make a decision as to the relative effects.

Although these examples were for specific conditions as described, the methods can also be applied to any other traffic overloading condition.

**1.3 ADJUSTMENTS FOR RIGID PAVEMENT OVERLOADS**. As was done for the flexible pavement overload illustration, the procedures for rigid pavement overloading can best be explained by continuing the first rigid pavement technical evaluation example in Appendix 3 (Paragraph 2.4a). In this example, for which the derived PCN was 56/R/B/W/T, the B747-400 and the B777-200ER were found to exceed the pavement capability, as shown in Table A3-5 Bottom. This requires that adjustments be made to allow these aircrafts to operate at their desired gross weight. These adjustments take the form of either a reduced pavement life or an overlay to increase the pavement strength.

A second overload illustration examines the effect of occasional traffic of aircrafts with ACNs that exceeds the PCN.

**a. Rigid Overload Illustration 1.** Rather than restricting operating weights, the airport could refurbish the pavement by adding an overlay. Using 1 inch as a starting point, recalculate the equivalent pavement thickness, shown in Figure A4-5.

k Value = 241.0 lbs/in/3 (Recommended ICAO Code Designation is B) flexural strength = 700.0 psi Evaluation payement thickness = 15.00 Pass to Traffic Cycle (PtoTC) Ratio = 1 Gross Tire Annual 20-yr Topircraft Name Weight Gross Wt Press Coveráges Thick Deps A300-B4 STD 365,747 1,500 8,228 94.00 216.1 13.01 6,443 2,754 A319-100 std 141,978 92.60 172.6 1,200 11.51 Adv. B727-200 Basic B737-300 185,200 148.0 400 31,003 17,205 10,907 140,000 90.86 201.0 6,000 13.19 877,000 B747-400 93.32 200.0 3,000 14.13 B767-200 ER B777-200 ER 396,000 657,000 90.82 190.0 12.55 91.80 300 1,458 4,634 DC8-63 330,000 194.0 800 Critical Thickness Maximum Aircraft Total Equiv. Covs. for Total Allowable Equiv. Covs. Gross Weight PCN at Indicated Code Middle ft Name A(552) B(295) C(147) D(74) A300-B4 STD 62,275 374,690 A319-100 std Adv. B727-200 Basic B737-300 443,570 14.76 146,322 35.9 38.4 40.7 32,743 219,728 60.9 14.72 14.75 51.6 39.6 192,182 55.1 58.3 43.5 144,426 41.6 45.1 33,750 165,760 903,532 406,183 B747-400 14.72 54.9 65.7 77.8 88.8 B767-200 ER 53.8 45.0 676,078 B777-200 ER 221,741 66.6 **◄ PCN** 105.7 100,727 DC8-63 14.74 338.943 46.5 Rigid ACN at Indicated Gross Weight and Strength No. Aircraft Name Gross % GW on Weight Main Gear Pressure A(552) B(295) C(147) Bottom\_\_\_\_ 75.5 41.2 365,747 48.5 34.7 49.3 A300-B4 STD 216.1 A319-100 std 141,978 185,200 92.60 37.1 39.3 172.6 3 Adv. B727-200 Basic 4 B737-300 96.00 148.0 52.7 55.8 58.3 140,000 38.2 42.0 201.0 74.6 5 B747-400 877,000 93.32 200.0 52.6 63.0 85.3

Table A4-5. Rigid Pavement Example 2

The results show that a 1 inch concrete overlay meets existing traffic requirements.

90.82

91.80

96.12

396,000

657,000

330,000

This example is only intended to illustrate the effect of pavement thickness on the PCN rating. The FAA does not recommend a 1 inch overlay. Overlay thickness requirements for pavement design purposes should be determined using AC 150/5320-6.

190.0

205.0

43.4

51.9

62.0

63.6 **≪Max ACN**..2

**b. Rigid Pavement Overload Illustration 2.** This example illustrates the effect of ICAO allowable overloading in which the ACN is no more than 5 percent above the PCN and the number of traffic cycles does not exceed 5 percent of the total annual traffic.

Table A3-8 is repeated here as Table A4-5, but two changes. First, the two aircraft that have no impact on the pavement are removed for this analysis. The departures from these aircraft are not used in the 5 percent overload criteria. Second, the airport now plans to provide access to cargo traffic using the A380-800F freighter, with an ACN shown in the Bottom table nearly 5 percent higher than the existing PCN of 67. The total annual departures of the traffic is 8,900. Five percent of the total (445) is used as the annual departure level of the freighter. The Middle table shows the pavements requires a PCN of 73.1 and needs additional thickness to accommodate the new traffic mix

6 B767-200 ER 7 B777-200 ER

8 DC8-63

Table A4-6. (from) Rigid Pavement Example 2

		Evaluation o Traffic	pavement	l strength thickness	= 15.00 i	si	(Recommen	ded ICA	o Code	Desig	nation	is B)
To	prcraft N	ame	Gross Weight	Percent Gross Wt	Tire Press	Annual Deps	20-yı Covera	r 6 ges Th	D ick			
1 2 3	A300-B4 ST A380-800F A380-800F Adv. B727- B737-300 B747-400 B767-200 E DC8-63	D Basic Body Basic Wing	365,747 1,267,000 1,267,000	D/I OO	216.1 218.0 218.0 148.0 201.0 200.0 190.0 194.0	1 500	Ω 7.	70 17	.01 .21 .29 .82 .91 .13 .55			
_ <b>M</b> i	iddle <sup>ft N</sup>	Ai ame	Critical rcraft To Equiv. Co	Thi cal foo /s. Equi	ickness r Total iv. Covs.	Maxim Allowa Gross W	um ble eight A		Indic (295)	ated C C(147)	ode D(74)	
1 2 3 4 5 6 7 8	A300-B4 ST A380-800F A380-800F Adv. B727- B737-300 B747-400 B767-200 E DC8-63	D Basic Body Basic Wing 200 Basic R	64,74 69,14 17,2 34,0 228,54 35,04 172,3 104,74	51 56 72 50 50 98 78	14.77 14.77 14.75 14.76 14.78 14.76 14.78 14.78	373, 1,298, 1,305, 191, 143, 900, 404, 337,	545 727 100 308 866 143 894	49.9 58.4 60.4 51.3 39.4 54.6 44.8	59.1 73.1◀ 71.0 54.8 41.5 65.3	68.9 PCN3 84.3 58.0	77.7 118.2 97.1 60.6 44.9 88.4 73.6 72.4	
Nn.	Aircraft N	Rigid ame	ACN at Ind Gross Weight	dicated Gro % GW on Main Geal	oss Weight Tire r Pressur	and Str e A(552	ength ) B(295) (	C(147)	D(74)			
1 2 3 4 5 6 7 8	A300-B4 STD A380-800F B A380-800F B Adv. B727-2 B737-300 B747-400 B767-200 ER DC8-63	asic Body asic wing 00 Basic	365,747 1,267,000 1,267,000 185,200 140,000 877,000 396,000 330,000	94.00 57.03 38.02 96.00 90.86 93.32 90.82 96.12	216.1 218.0 218.0 148.0 201.0 200.0 190.0	48. 56. 58. 49. 38. 52. 43.	5 57.3 5 70.3 1 68.1 3 52.7 2 40.1 6 63.0 4 51.9 8 53.3	80.9 55.8 42.0 74.6	75.5 113.9 93.3 58.3 43.5 85.3 71.4 70.2			

The CDF analysis of the two traffic mixes, summarized in Table A4-7, shows the effect of the freighter on the pavement is to calculate the reduced pavement life as a result of the increased loadings. The added loads from the freighter has reduced the pavement life by 17 percent.

Adv. B727-200 Basic B737-300 B747-400

B767-200 ER

DC8-63

185,200

140,000

877,000

396,000

330,000

96.00

90.86

93.32

90.82

96.12

148.0

201.0 200.0

190.0 194.0

44,842

300,928

CDF = 0.759

46,223 227,017 137,951

k Value = 241.0 lbs/in^3 strength = 700.0 psi 241.0 700.0 psi 15.00 in flexural Evaluation pavement thickness = 15.00 Gross Percent 6D 20-yr Life Coverages Top:raft Name to Failure (Life) Thick Coveráges Weight Gross Wt Press Deps Thick A300-B4 STD 365,747 94.00 216.1 1,500 13.01 8,228 15.00 85,289 A319-100 std <del>141,978</del> 185,200 <del>5,443</del> 2,754 Adv. B727-200 Basic B737-300 B747-400 96.00 148.0 400 12.82 15.00 44,842 1,200 3,000 2,000 6,201 17,205 140,000 90.86 201.0 11.91 15.00 300,928 877,000 15.00 15.00 93.32 200.0 14.13 46,223 B767-200 ER 12.55 10,907 227,017 396,000 190.0 B777-200 ER Total = 8,900 DC8-63 330,000 96.12 12.22 4,634 15.00 137,951 CDF = 0.648k Value = 241.0 lbs/in^3 flexural strength = 700.0 psi Evaluation pavement thickness = 15.00 in Coverages Gross Percent Tire Annual 6D 20-yr Life to Failure (Life) Weight Gross Wt Press Deps Thick Coveráges Thick Bottom. A300-B4 STD 1,500 13.01 8,228 85,289 365,747 94.00 216.1 15.00 A380-800F Basic Body1,267,000 A380-800F Basic Wing1,267,000 2,121 2,359 2,754 91,089 22,747 57.03 218.0 445 12.21 15.00 218.0 445 13.29 15.00

400

800

1,200 3,000 2,000

12.82

11.91 14.13 12.55

15.00

15.00 15.00 15.00

15.00

6,201 17,205

10,907

4,634

Table A4-7. Overload Impact on Rigid Pavement Life

This example shows the impact both on required pavement thickness and on PCN of a new aircraft that is within the ICAO guidelines of no more than 5 percent overload and no more than 5 percent traffic increase. Knowing the impact of new aircrafts on pavement thickness requirements, the airport authority can make a decision as to the relative effects.

Total = 9.345

Although these examples were for specific conditions as described, the methods can also be applied to any other traffic overloading condition.

## APPENDIX 5. REPORTING CHANGES TO CERTAIN AIRPORT RUNWAY DATA ELEMENTS

The following airport runway data are affected by this Advisory Circular.

- **1.0** Allowable Gross Weight. FAA pavement design guidance has been revised. Previously, the aircraft gross weight data referred to a "design aircraft." The term is no longer used. Aircraft gross weight data reported using the guidance in this AC is calculated based on the PCN of the pavement.
- a. Source of Data. The source for Runway Weight Bearing Capacity Data is the FAA Engineer or Program Manager at the local FAA Regional Office (RO) or FAA Airports District Office (ADO). Currently, RO and ADO specialists may submit changes to single wheel type landing gear (S), dual wheel type landing gear (D), two dual wheels in tandem type landing gear (2D), and two dual wheels in tandem/two dual wheels in double tandem body gear type landing gear (2D/2D2) electronically to FAA Air Traffic Aeronautical Information Services for publication in FAA flight information manuals using the secure web site 5010WEB monitored by GCR & Associates on behalf of the FAA. State airport inspectors may not submit changes to Runway Weight Bearing Capacity Data directly to Aeronautical Information Services for publication. Instead, they are to submit the data changes to the RO and ADO for validation, and in turn, the RO or ADO submits changes to Runway Weight Bearing Capacity Data electronically to Aeronautical Information Services using the steps enumerated above on behalf of the State Aviation Agency.
- b. Reporting Allowable Gross Weight. For purposes of airport runway data elements generally published on FAA Form 5010 Airport Master Record, the Allowable Gross Weight is the maximum weight expressed in thousands of pounds that aircraft with a specific main gear configuration can operate on a pavement. A master list of maximum gross weights for reporting Runway Weight Bearing Capacity Data has been developed. The listing is posted on the FAA website with this AC. Local experience can be considered to report a lower weight, but higher weights are not recommended.

#### 1.1 Pavement Classification Number (PCN).

- **a.** Source of Data. The source for Pavement Classification Number (PCN) data is the airport operator. FAA Part 139 airport inspectors and State non-Part 139 airport inspectors are instructed to request PCN data from the airport manager as part of the manager interview prior to an airport inspection. If the airport manager has PCN data, the inspector may accept the data for immediate publication in flight information publications; however, if the airport manager does not have PCN data, then the inspector has no PCN data available for publication.
- **b. Reporting PCN.** For purposes of airport runway data elements generally published on FAA Form 5010 Airport Master Record, the PCN is a number that expresses the load-carrying capacity of a pavement based on all aircraft traffic that regularly operates on the pavement. The PCN determined earlier (See Appendices 1 through 3) is the PCN to report. There will be cases where the PCN determined using the procedures in Appendices 1 through 3 is greater than the PCN used in Table A5-1 to establish allowable gross weight data. In those cases, the airport

manager may consider reporting the maximum PCN in Table A5-1 using the appropriate gear configuration.

**2.0** Assigning Aircraft Gross Weight Data. Table A5-1 summarizes the process used to assign allowable aircraft gross weight. Allowable gross weight is based on aircraft gear configuration as issued in FAA Order 5300.7, Standard Naming Convention for Aircraft Landing Gear Configurations, issued October 6, 2005, coupled with a tire pressure 10 percent higher than ICAO standard tire pressure ranges and an added 10 psi for the large aircraft. A maximum wheel load of 70,000 per wheel is used to generate an ACN versus Gross Weigh table for six popular gear configurations in the commercial aircraft fleet. The 70,000 pound wheel load is based on current aircraft tire technology. The ACN for these standard aircraft result in a recommended maximum gross weight for Runway Weight Bearing Capacity. Updates to the table will be posted on the FAA website.

Table A5-1.	Data Use	d to Establis	h Allowabl	e Gross	Weight		
Flexible AC	Gross	cated Gross % GW on Main Gear	Tire		jth В(10)	C(6)	D(3)
1 1. S Main Gear 2 2. D Main Gear 3 3. 2D Main Gear	140,000 280,000 560,000 ,120,000 840,000	95.00 95.00 95.00 95.00 95.00	160.0 240.0 240.0 250.0 250.0 250.0	58.0 79.3 96.6 78.2 74.8 67.4 69.9	58.3 85.3 106.3 87.5 83.8 74.1 75.6	58.7 90.3 122.5 108.4 106.0 90.8 91.4	59.4 94.1 138.5 131.1 138.8 125.6 120.6
Rigid A No. Aircraft Name Bottom	Gross Weight	icated Gros % GW on Main Gear	Tira		-	C(147)	D(74)
1 1. S Main Gear 2 2. D Main Gear 3 3. 2D Main Gear 4 4. 2D2 Main Gear 1	140,000 280,000 560,000 ,120,000 840,000		160.0 240.0 240.0 250.0 250.0 250.0 250.0	57.6 92.6 106.5 83.1 82.0 68.8 70.0	57.9 95.8 121.4 97.6 105.4 86.1 81.7	58.2 98.6 135.3 112.5 132.3 110.7 95.9	58.4 100.9 146.7 125.6 156.4 135.1 109.4

The data in the table were used to develop a master list of maximum gross weights for Runway Weight Bearing Capacity Data. The listing for flexible pavement provides recommended maximum gross weights for PCN 0.9 through PCN 138.8. The listing for rigid pavement provides recommended maximum gross weights for PCN 0.9 through PCN 156.4. Each listing is posted on the FAA website with this AC.

Table A5-2 shows the format of the table and brief instructions on its use. The first example shown in the table is for a pavement that supports single wheel gear aircraft, and the airport can report a PCN of 40 with subgrade category B support. At the intersection of the PCN value with the gear type S and subgrade support category B, 94,000 pounds is the maximum allowable gross weight for single wheel aircraft. Local experience can be considered to use a lower weight, but higher weights are not recommended.

The second example shown in the table is for a pavement that supports single and dual wheel aircraft, and the airport can report a PCN of 41 with subgrade category B support. At the intersection of the PCN value with the gear type S and subgrade support category B, 99,000 pounds is the maximum allowable gross weight for single wheel gear aircraft. Likewise, at the intersection of the PCN value with the gear type D and subgrade support category B, 157,000 pounds is the maximum allowable gross weights for dual wheel gear aircraft. Local experience can be considered to use lower weights, but higher weights are not recommended.

	Flexible		Gear		Flexible		Gear		Flexible		Gear	
	S	s	S	S	D	D	D	D(3)	2D	2D	2D	2D
PCN	A(15)	B (10)	C(6)	D (3)	A(15)	B (10)	C(6)	D (3)	A(15)	B(10)	C(6)	D (3)
38.6	93	93	92	91	155	149	139	125	295	276	244	206
38.7	94	93	92	91	156	150	140	126	296	277	245	206
38.8	94	94	· 93	92	156	150	140	126	297	277	245	207
38.9	94	-	93	92	156	150	140	126	297	278	246	207
ON 39 -	94	94)	93	92	157	151	141	127	298	278	246	208
39.1	95	94	94	92	157	151	141	127	299	279	246	208
39.2	95	9/5	94	93	157	151	141	127	299	279	247	208
39.3	95	96	94	93	158	151	141	127	300	280	247	209
39.4	95	96	94	93	158	152	142	128	300	280	248	209
39.5	95	96	95	93	158	152	142	128	301	281	248	209
39.6	96	96	95	94	159	152	142	128	302	281	249	210
39.7	96	96	95	94	159	153	143	128	302	282	249	210
39.8	96	916	95	94	159	153	143	129	303	282	250	211
39.9	96	96	95	94	160	1513	143	129	303	283	250	211
40	97	916	96	95	160	154	143	129	304	283	250	211
40.1	97	917	96	95	160	154	144	130	305	284	251	212
40.2	97	917	96	95	161	154	144	130	305	284	251	212
40.3	98	917	96	95	161	195	144	130	306	285	252	213
40.4	98	917	97	95	161	155	144	130	306	285	252	213
40.5	98	98	97	96	162	155	145	131	307	286	253	213
40.6	98	98	97	96	162	155	145	131	308	286	253	214
40.7	98	98	97	96	162	156	145	131	308	287	254	214
40.8	99	76	98	96	163	156	146	132	309	287	254	214
40.9	99	98	98	97	163	13.5	146	132	309	288	254	215
N 41 —	99	99 -	98	97	163	<b>(</b> 157 <b>)</b>	146	132	310	288	255	215
41.1	99	99	98	97	164	157	146	132	311	289	255	216
41.2	100	99	98	97	164	157	147	133	311	289	256	218
41.3	100	99	99	98	164	158	147	133	312	290	256	218
41.4	100	100	99	98	165	158	147	133	312	290	257	217
41.5	100	100	99	98	165	158	148	134	313	291	257	217

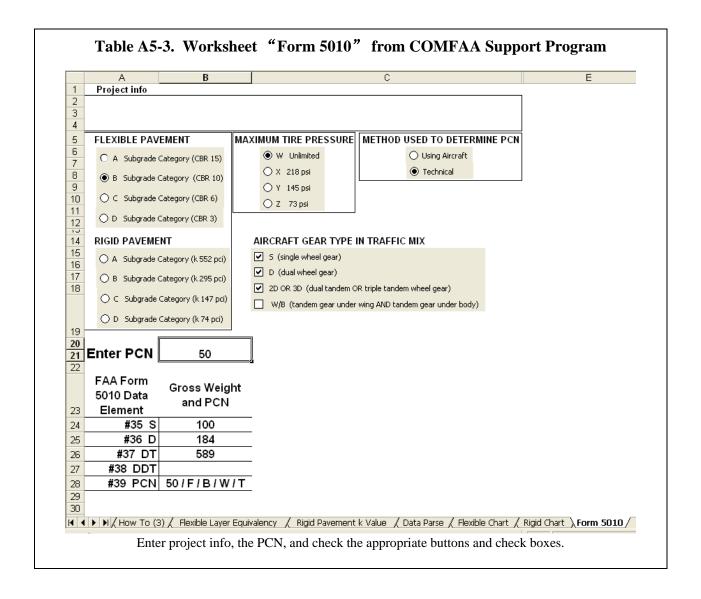
The third example, Table A5-3, is for a pavement that supports aircraft with six gear configurations. The pavement has a PCN of 58/F/C/X/T. The gross weights at the intersection of the PCN value for a C category subgrade support with each gear type is shown. Note that 100,000 pounds is the maximum anticipated gross weight of single wheel aircraft. The circled values are the maximum allowable gross weights for each gear type on this pavement. Local experience can be considered to use lower weights, but higher weights are not recommended.

			Dasc	eu on r	CN OI	Pavei	nent—	cxam	pie 5			
Top	Flexible		G ear		Flexible		Gear		Flexible		Gear	
	s	S	S	S	D	D	D	D(3)	2D	2 D	2D	2D
PCN	A(15)	B (10)	C(6)	D(3)	A(15)	B(10)	C(6)	D (3)	A(15)	B (10)	C(6)	D(3)
57.2	100	100	1 00	100	216	205	190	177	392	362	3 <b>2</b> 3	274
57.3	100	100	100	100	216	206	191	178	393	362	323	275
57.4	100	100	100	100	216	206	191	178	393	362	323	275
57.5	100	100	100	100	217	206	191	178	394	363	324	275
57.6	100	100	100	100	217	206	191	179	394	363	324	276
57.7	100	100	100	100	217	207	192	179	395	364	325	276
57.8	100	100	N/P	100	218	207	102	179	395	364	<b>93</b> 5	276
57.9	100	100	100	100	218	207	192	179	396	365	326	277
PCN 58.0 -	100	100	> (100) ·	100	218	207	(192) —	180	396	365	(326)	277
58.1	100	100	100	100	218	208	193	180	396	366	326	277
58.2	100	100	100	100	219	208	193	180	397	366	327	278
58.3	100	100	100	100	219	208	193	181	397	366	327	278
58.4	100	100	100	100	219	209	194	181	398	367	328	278
58.5	100	100	100	100	220	209	194	181	398	367	328	279
D - 44	- le		Gear		Flexible		Gear		Flexible		Gear	
Bott		2D/2D2	2D/2D2	2D/2D2	3 D	3D	3 D	3 D	2D/3D2	2D/3D2	2D/3D2	2D/3D2
PCN	A(15)	B (10)	C(6)	D(3)	A(15)	B(10)	C(6)	D (3)	A(15)	B (10)	C(6)	D(3)
57.2	893	836	7 37	597	694	648	569	454	1239	1166	1035	830
57.3	894	837	737	598	695	649	570	454	1240	1167	1036	831
57.4	895	838	738	599	696	650	571	455	1242	1169	1037	832
57.5	896	839	739	600	697	650	571	455	1244	1170	1038	833
57.6	897	840	7 40	600	698	651	572	456	1245	1172	1039	834
57.7	899	841	741	601	699	652	573	456	1247	1173	1041	835
57.8	900	842	<b>T</b> 72	602	699	653	373	457	1249	1174	7042	836
57.9	901	843	742	602	700	654	574	457	1250	1176	1043	837
CN 58.0	902	844	(743) −	603	701	654	<b>&gt;</b> (575 ) −	458	1252	1177	<b>►</b> (1044)	838
58.1	903	845	744	604	702	655	575	458	1254	1179	1045	838
58.2	905	846	745	604	703	656	576	459	1255	1180	1047	839
58.3	906	847	746	605	704	657	577	459	1257	1182	1048	840
58.4	907	848	746	606	705	658	577	460	1259	1183	1049	841
58.5	908	849	7.47	606	706	659	578	460	1260	1185	1050	842

A worksheet in the COMFAA support program automates much of the reporting information required to submit changes to the gross weight airport data elements. Figure A5-1 shows the worksheet. The following information is needed to generate the gross weight data elements and should available if the PCN has been determined:

- PCN number, pavement type, subgrade support category, tire pressure, and method used to determine the PCN.
- All aircraft gear configurations using the pavement.
  - o 2D and 3D aircraft are combined and the higher gross weight is selected for data element #37.
  - o 2D/2D2 and 2D/3D2 aircraft are combine and the higher gross weight is selected for data element #38...

Data element #39 is also generated and should verify that input parameters are correct.



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### APPENDIX 6. RELATED READING MATERIAL

The following publications were used in the development of this AC:

- **a.** AC 150/5320-6, Airport Pavement Design and Evaluation. This publication is available for free from the FAA website at http://www.faa.gov.
- **c.** ICAO Bulletin, Official Magazine of International Civil Aviation, Airport Technology, Volume 35, No. 1, Montreal, Quebec, Canada H3A 2R2, January 1980.