

# FAA CLEEN



November 2011

# Agenda

- Geared Turbofan™ Engine Development & Certification Status
- FAA CLEEN Technologies
- FAA CLEEN Program Status

# GTF Development & Certification Status

# Customers Want:

*Lower Engine Cash Operating Cost*



20%

## Cost drivers

- Fuel
- Maintenance cost
- Noise
- Emissions
- Reliability



# The Solution – Geared Turbofan (GTF)

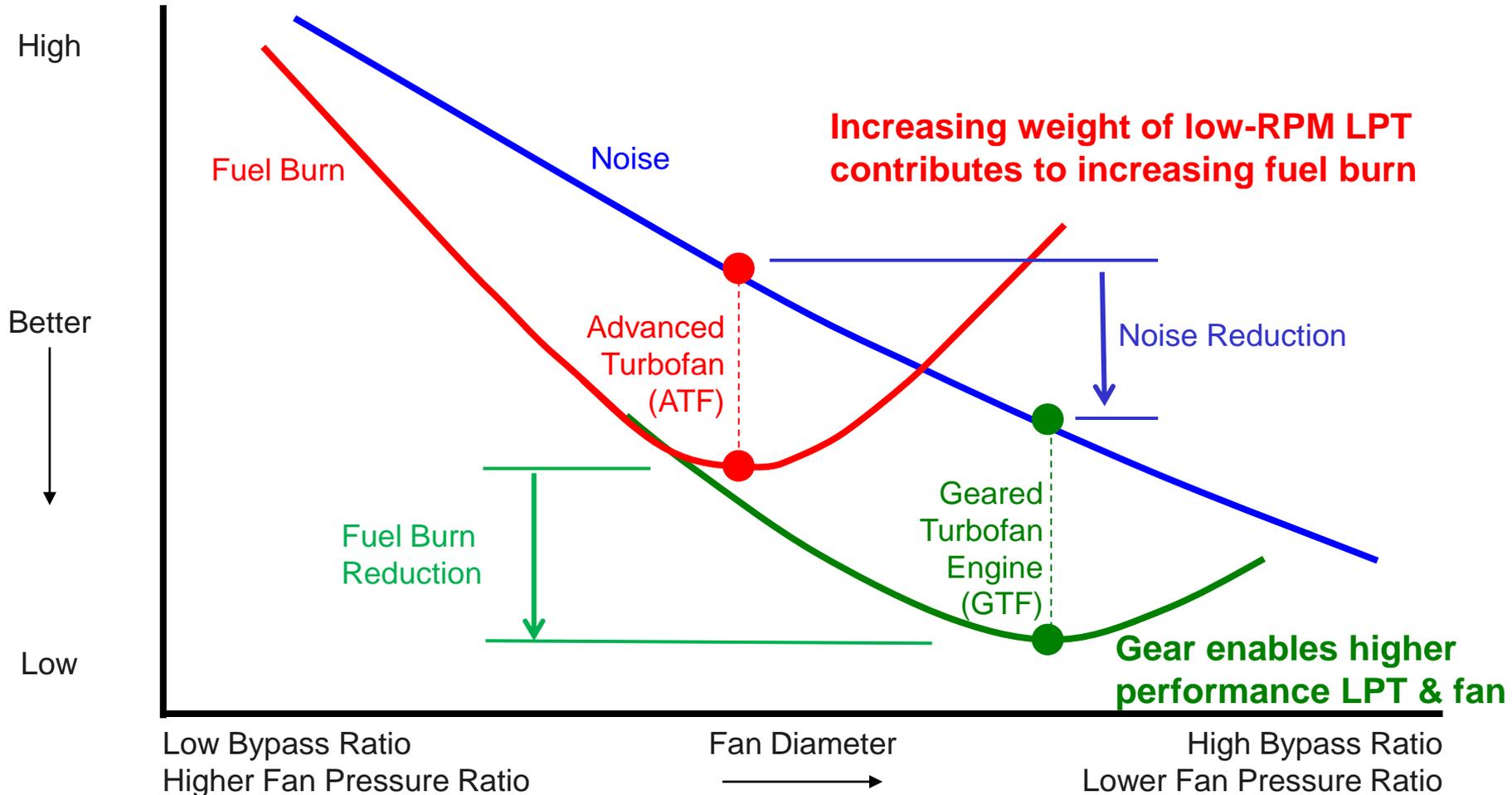


*PurePower® PW1000G is the Complete and Comprehensive Solution*



# GTF Engine Expands Design Space

*Paradigm Shift for Reduced Fuel Burn and Noise*



# PurePower<sup>®</sup> For The Next Generation



*PurePower<sup>®</sup> PW1000G Engine Family Covers Wide Thrust Range*



Advanced core

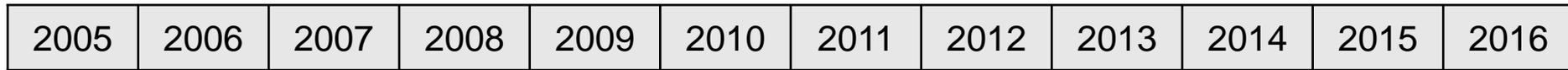


Geared architecture



# PW1000G Engine Development Schedule

## *Mature Engine Family*



**Development**  
rig testing



**Validation**  
rig testing



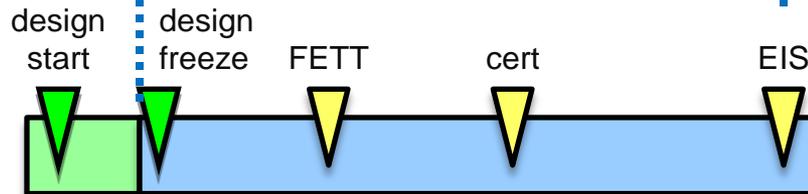
**Demonstration**  
ground & flight testing



**CSeries & MRJ**  
engine certification program



400 engines  
1 million hours



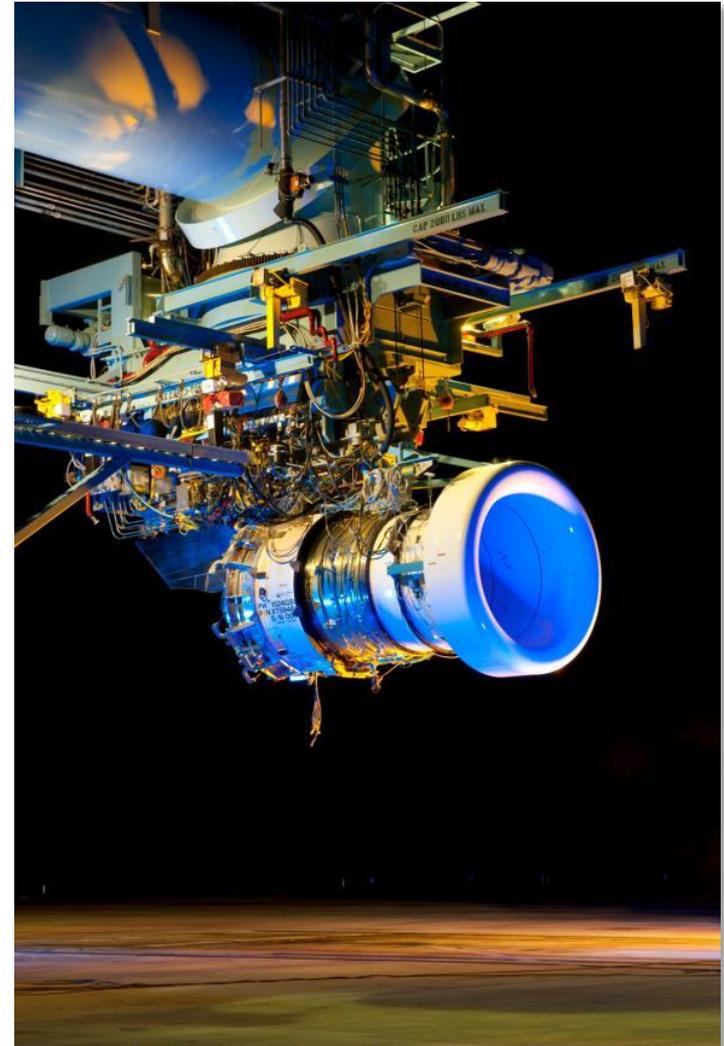
**A320neo family**  
engine certification program

Engines and hours based on P&W estimate as of July 2011.

# PurePower PW1500G First Engine To Test

## *First Engine To Test Exceeded Expectations*

- Initial light-off Sep 25<sup>th</sup> 2010
- Accumulated nearly 250 hours
- FETT Successfully completed:
  - Structural evaluation
  - Performance
  - Noise
  - Emissions testing
  - Rotor dynamics
  - Fuel & lubrication systems validation
  - Icing testing



# Initial Flight Test Program Completed

## *Successful Flight Test Program Validating Sea Level Results*

- First flight completed June 20<sup>th</sup>
- Excellent engine operation enabling expanded test program:
  - 25 flights completed
  - 115 hours flight time
  - Early 2012 testing completed ahead of schedule
- Engine is back at West Palm Beach test stand for continued sea-level testing



**X802 mounted in C-11 (Florida)**



**X802 Installation onto 747SP FTB**

# PW1200G First Engine To Test

## *Completes Initial Ground Test Program*

- P1200G FETT ground test accumulated more than 300 hours and 1,100 cycles
- Cyclic endurance testing completed
- Tests successfully validated
  - Airfoil stresses
  - Performance
  - Noise
  - Emissions



# PurePower PW1500G Benefits

		<u>PW1500G</u>	<u>CLEEN Goals</u>
Fuel Burn		>15%	33%*
Noise		Stage 4 – 20 dB	Stage 4 – 32 dB*
NOx		CAEP6 – 50%	CAEP6 – 60%

\* Aircraft level

# PW1000G Test Summary

*Validation and Certification on Track, 900+ Hours Completed*



**MRJ engine ground test**  
PW1217G for MRJ90



**CSeries engine ground runs**  
PW1524G for CS300



**CSeries engine flight test**  
PW1524G for CS300

## PW1200G engines

- ✓ 1<sup>st</sup> engine ground test completed
- ✓ 2<sup>nd</sup> engine performance test in progress
- ✓ Core test completed
- ✓ 2 engines in build
- ✓ 350+ hours completed

## PW1500G engines

- ✓ 1<sup>st</sup> engine ground test & ice test completed
- ✓ 2<sup>nd</sup> engine flight test completed
- ✓ 3<sup>rd</sup> engine high rotor test completed
- ✓ 4<sup>th</sup> engine shipped to X8 test stand
- ✓ 1 engine in build
- ✓ 550+ hours completed



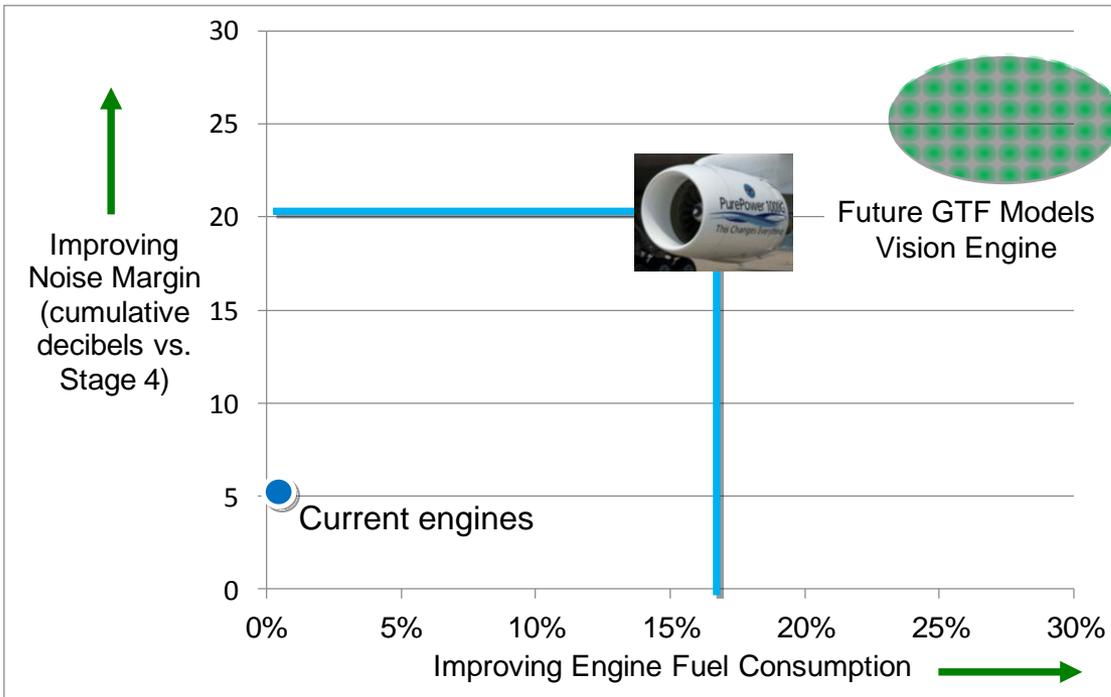
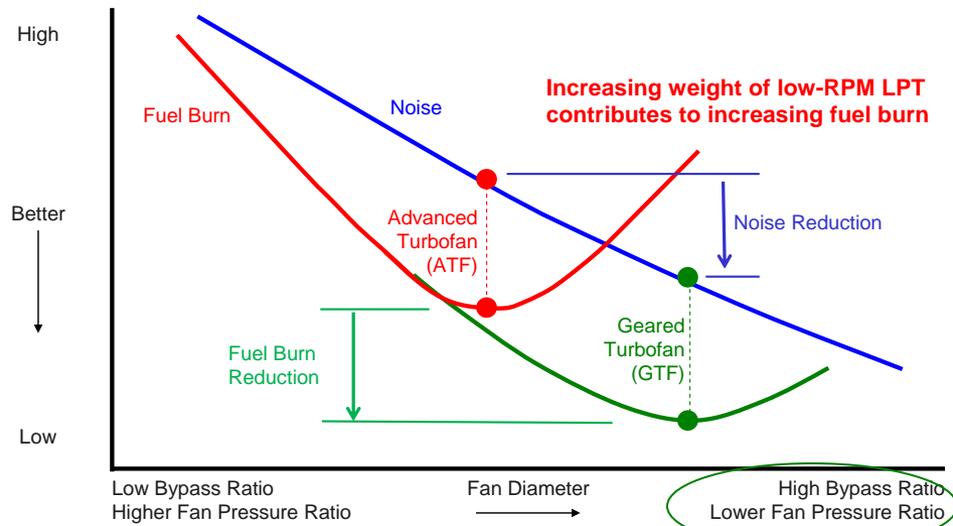
# FAA CLEEN Technologies

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Company	Technology	Goal Impact	Projected Performance
P&W	Ultra-high bypass ratio Geared Turbofan w/ advanced fan system with reduced weight and drag	Fuel-burn	> 20% reduction
		Emissions	60% reduction in NOx (re: CAEP 6)
		Noise	25 EPNdB reduction (re: Stage 4)

- UHB GTF technologies that leverage the overall GTF system benefits which we anticipate the market will demand in 2020 or beyond.

# FAA CLEEN Technology

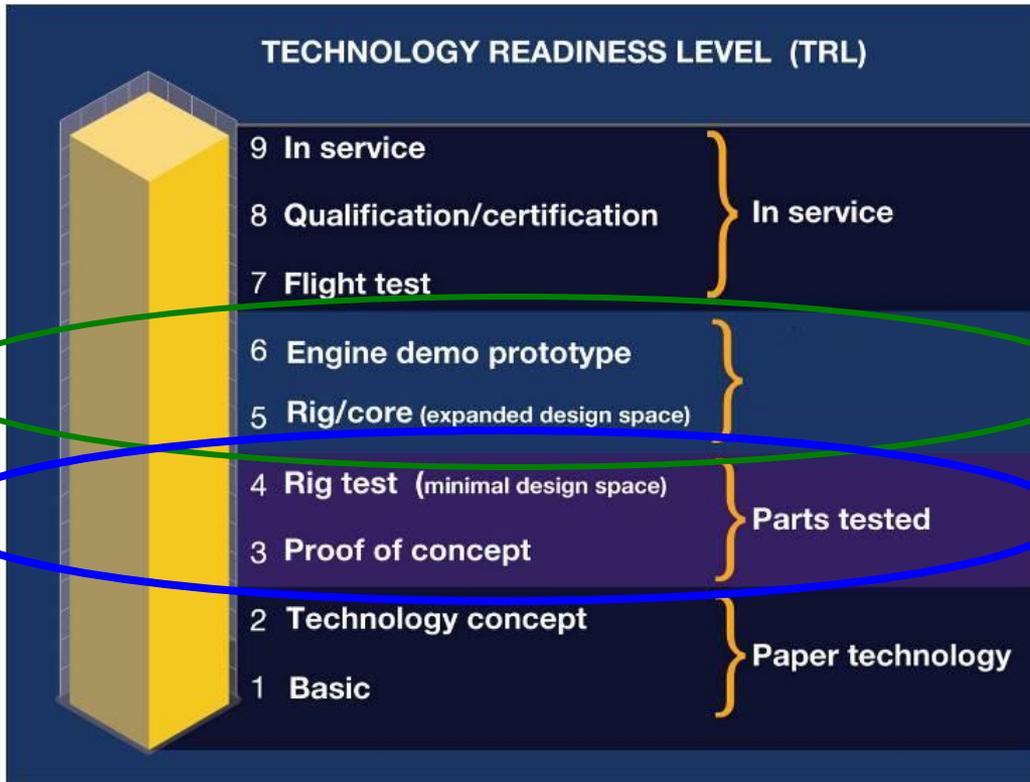


**FAA CLEEN Demonstrator**  
 +  
 additional technologies

# Technology Maturation in CLEEN

*Technology Demonstration Will Follow Proven Process*

FAA CLEEN



NASA Fan Rig

# Test Asset Identified – Engine on Test Now

## *C Series PW1500G Platforms*



PW1519G  
19,000lbs



CS100



PW1521G  
21,000lbs



CS100



CS300



PW1524G  
23,300lbs



CS100 ER



CS300 ER



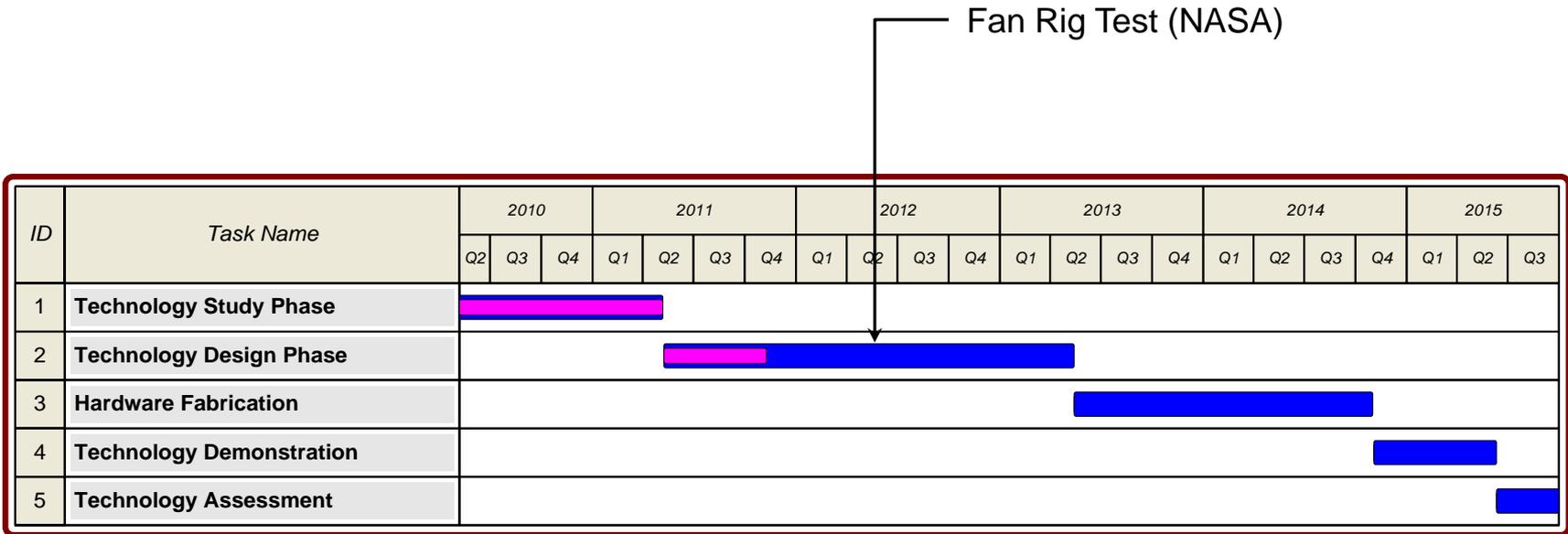
CS300 XT



# FAA CLEEN Program Status

# FAA CLEEN Program Status

*Program on Track for Successful Completion*

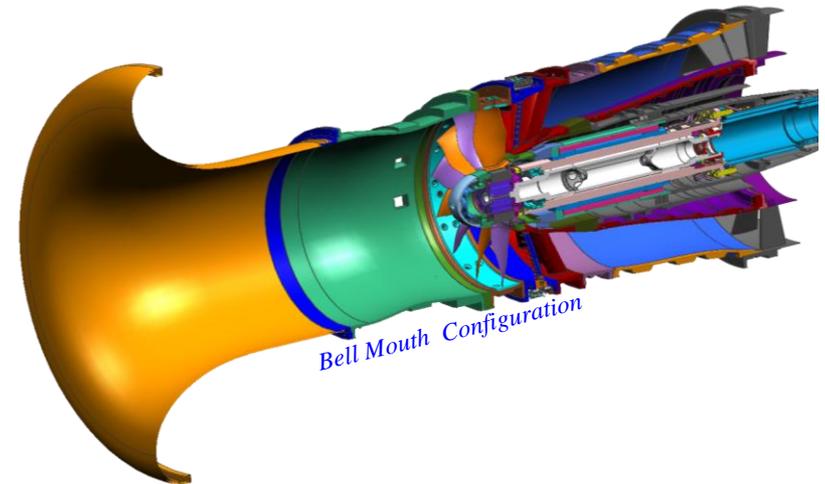


- Technology plan in place
- System studies show no major technical risks
- Test engine identified
- Close monitoring of NASA 22" fan rig

# 22" NASA Fan Rig

*Fan Rig Will Provide Early Learning for CLEEN Technologies*

- Fan system performance
- Aeromechanic response
- Operability mapping
- Acoustics



	2011	2012	2013	2014	2015
<b>Fan Rig</b>					
	Design, Build & Test				
<b>FAA/CLEEN</b>		↓			
	Studies	Design	Fab & Assy	Grnd	Flt

# Studies Identify Test Engine Configuration

## *Studies Provide Path for Successful Preliminary Design*

- Achieve required technology design space
- Maintain compatibility with existing flight test installation
- Meet operability requirements
- Within scope
- Configuration Options
  - Fan Design
  - Nacelle Design



- Evaluate
  - Performance
  - Operability
  - Safety
  - Cost

*Configuration selected that meets all criteria and satisfies FAA CLEEN goals*

# FAA CLEEN Vision Engine

## Propulsor

- High Bypass Ratio
- Improved Propulsor Efficiency
- Advanced Fan Drive Gear System

## Core (HPC)

- Increased OPR
- Aero efficiency package

## Core (HPT)

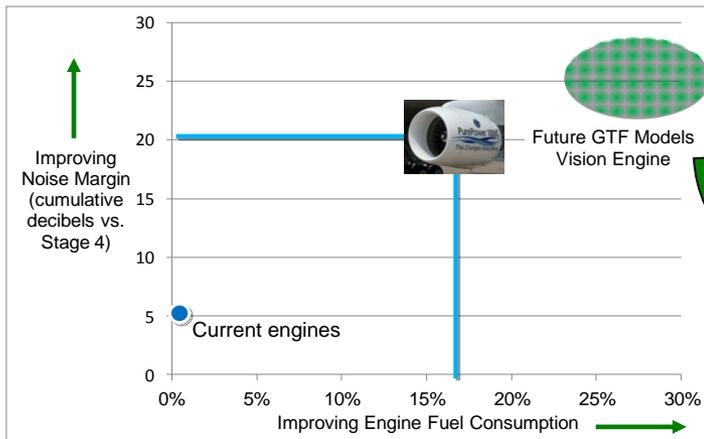
- Aero Efficiency Package
- Physics Based Design and Lifing Systems

## LPT

- Aero Efficiency Package

## Combustor

- Enhanced TALON X



# Summary

- PW1000G family of engines demonstrating expected benefits of GTF architecture
  - Excellent foundation for achieving FAA CLEEN Goals
- PW1500G engine ideal candidate for high bypass ratio technology demonstrator vehicle
  - Asset identified for FAA CLEEN testing
- P&W progressing in maturing high bypass ratio technologies through ground & flight testing

