

Advisory Circular

Subject: ELECTRICAL

APPLIANCES, MOTORS, AND

TRANSFORMERS

Date: 11/27/07 **AC No.** 25.1365-1

Initiated By: ANM-100

1. PURPOSE. This advisory circular (AC) provides guidance for demonstrating compliance with the transport category airplane certification requirements of § 25.1365 *Electrical appliances, motors, and transformers*.

2. APPLICABILITY.

- **a.** The guidance provided in this document is directed to airplane manufacturers, modifiers, foreign regulatory authorities, Federal Aviation Administration (FAA) transport airplane type certification engineers, and designees.
- **b**. This material is neither mandatory nor regulatory in nature and does not constitute a regulation. It describes acceptable means, but not the only means, for demonstrating compliance with the applicable regulations. We will consider other methods of demonstrating compliance that an applicant may elect to present. While these guidelines are not mandatory, they are derived from extensive FAA and industry experience in determining compliance with the relevant regulations. On the other hand, if we become aware of circumstances that convince us that following this AC would not result in compliance with the applicable regulations, we will not be bound by the terms of this AC, and we may require additional substantiation as a basis for finding compliance.
- **c.** This material does not change or create any additional regulatory requirements nor does it authorize changes in or permit deviations from existing regulatory requirements.
- **d.** Terms such as "shall" or must" are used in this AC only in the sense of ensuring applicability of this particular method of compliance when the acceptable method of compliance described herein is used.

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3. DEFINITIONS.

a. Domestic Appliance. Item placed on the airplane to provide service amenities to passengers. Examples of domestic appliances are cooktops, ovens, microwave ovens, coffee makers, water heaters, refrigerators, and toilet flush systems. In turn, domestic systems are those such as lavatories or galleys that may contain one or more domestic appliances.

b. Electrical Wiring Interconnection Systems (EWIS). In part, an EWIS is any wire, wiring device, or combination of these, including termination devices, installed in any area of the airplane for the purpose of transmitting electrical energy between two or more intended termination points. The complete regulatory definition of an EWIS is in § 25.1701, which is included in Appendix A of this AC.

4. COMPLIANCE GUIDANCE.

a. General. Most of § 25.1365 addresses concerns that faulty galley heating equipment (ovens) often cause smoke or fire in the cabin. Circuit protection devices used in motor power supplies for those appliances have not always provided enough protection against failures. Section 25.1365(a) requires that domestic appliances be designed and installed so that the requirements of §§ 25.1309(b), (c), and (d) are satisfied. The intent is to prevent hazards to continued safe flight in the event of any failure. Section 25.1365(b) requires that galley and cooking appliance installations minimize the risk of overheating or fire. Section 25.1365(c) requires that they be installed to prevent damage or contamination of other equipment from fluids or vapors resulting from spillage during use of the appliances. Section 25.1365(d) is broader in scope and requires that all electric motors and transformers, including those on domestic appliances, have a thermal protection device unless the circuit protective device required by § 25.1357(a) would be sufficient to show compliance with the requirements of § 25.1309(b).

b. Heated Domestic Appliances (Galley Equipment).

- (1) The design and installation of heated domestic appliances should be such that no single failure (for example, a welded thermostat or contactor, or loss of water supply) can result in dangerous overheating and consequent risk of fire, smoke, or injury to occupants.
- **(2)** An acceptable way to achieve this is by providing a means that will automatically interrupt electrical power supply to the unit if an overheat condition occurs. This must be independent of the normal temperature control system. This automatic shutoff means should be designed so that it cannot be reset in flight.

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(3) The design and installation of microwave ovens should not pose a hazard to occupants or equipment of the airplane under either normal operation or single failure conditions.

(4) In addition to overheat protection, heated liquid containers (water boilers or coffee makers, for instance) should have an effective means to relieve overpressure, either in the equipment itself or in its installations.

NOTES.

- Design and maintenance procedures should consider the possible effects of lime scale deposit in water-heating equipment.
- The design of galley and cooking appliance installations should facilitate cleaning to limit accumulation of any extraneous substances that may pose a fire risk.
- **c.** Electrical Overheat Protection Equipment. In showing compliance with § 25.1365(d), you should consider the following:
 - (1) Failures of any automatic control systems (automatic timer systems for example) which may cause the motor to run continuously.
 - **(2)** Short circuit failures of motor windings or transformer windings to each other or to the motor or transformer frame.
 - (3) An open circuit of one or more phases on multi-phase motors.
 - (4) Motor seizures.
 - **(5)** Proximity of flammable materials or fluids.
 - **(6)** Proximity of other airplane installations.
 - (7) Spillage of fluids, such as toilet waste.
 - (8) Accumulations of combustible material.
 - **(9)** Cooling-air discharge under normal operating or failure conditions.

d. Water Systems.

(1) When water is provided for occupant use or consumption, the associated system should be designed to ensure that no hazard to the airplane can result from water leaking or spilling from the system.

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(2) Water service connections (filling points) should be of a different type from those used for other services so that water cannot inadvertently be introduced into other service systems.

- **e. Compliance with § 25.1705.** Section 25.1705(b)(8) requires that EWIS components associated with systems to which § 25.1365 is applicable be considered an integral part of that system or systems and must be considered in showing compliance with the applicable requirements for that system.
- **f. Instructions for Continued Airworthiness.** Instructions for Continued Airworthiness (required by §§ 25.1529 and 25.1729) must include all maintenance actions necessary to ensure that electrical system components maintain their compliance with the requirements of § 25.1365 throughout the expected service life of the airplane.

/s/Stephen P. Boyd Stephen P. Boyd Acting Manager, Transport Airplane Directorate Aircraft Certification Service

APPENDIX A

§§ 25.1365 and 25.1701

The text of §§ 25.1365 and 25.1701 is repeated here for the convenience of the reader.

§ 25.1365 Electrical appliances, motors, and transformers.

- (a) Domestic appliances must be designed and installed so that in the event of failures of the electrical supply or control system, the requirements of § 25.1309(b), (c), and (d) will be satisfied. Domestic appliances are items such as cooktops, ovens, coffee makers, water heaters, refrigerators, and toilet flush systems that are placed on the airplane to provide service amenities to passengers.
- (b) Galleys and cooking appliances must be installed in a way that minimizes risk of overheat or fire.
- (c) Domestic appliances, particularly those in galley areas, must be so installed or protected so as to prevent damage or contamination of other equipment or systems from fluids or vapors which may be present during normal operation or as a result of spillage, if such damage or contamination could create a hazardous condition.
- (d) Unless compliance with § 25.1309(b) is provided by the circuit protective device required by § 25.1357(a), electric motors and transformers, including those installed in domestic systems, must have a suitable thermal protection device to prevent overheating under normal operation and failure conditions, if overheating could create a smoke or fire hazard.

§ 25.1701 Definition.

- (a) As used in this chapter, electrical wiring interconnection system (EWIS) means any wire, wiring device, or combination of these, including termination devices, installed in any area of the airplane for the purpose of transmitting electrical energy, including data and signals, between two or more intended termination points. This includes:
 - (1) Wires and cables.
 - (2) Bus bars.

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(3) The termination point on electrical devices, including those on relays, interrupters, switches, contactors, terminal blocks and circuit breakers, and other circuit protection devices.

- (4) Connectors, including feed-through connectors.
- (5) Connector accessories.
- (6) Electrical grounding and bonding devices and their associated connections.
- (7) Electrical splices.
- (8) Materials used to provide additional protection for wires, including wire insulation, wire sleeving, and conduits that have electrical termination for the purpose of bonding.
- (9) Shields or braids.
- (10) Clamps and other devices used to route and support the wire bundle.
- (11) Cable tie devices.
- (12) Labels or other means of identification.
- (13) Pressure seals.
- (14) EWIS components inside shelves, panels, racks, junction boxes, distribution panels, and back-planes of equipment racks, including, but not limited to, circuit board back-planes, wire integration units, and external wiring of equipment.
- (b) Except for the equipment indicated in paragraph (a)(14) of this section, EWIS components inside the following equipment, and the external connectors that are part of that equipment, are excluded from the definition in paragraph (a) of this section:
 - Electrical equipment or avionics that are qualified to environmental conditions and testing procedures when those conditions and procedures are—
 - (i) appropriate for the intended function and operating environment, and
 - (ii) acceptable to the FAA.

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(2) Portable electrical devices that are not part of the type design of the airplane. This includes personal entertainment devices and laptop computers.

(3) Fiber optics.

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APPENDIX B

RELATED REGULATIONS AND DOCUMENTS

Regulations. You can download an electronic copy of 14 CFR from the Internet at http://www.gpoaccess.gov/cfr/. A paper copy can be ordered by sending a request to the U.S. Superintendent of Documents, U.S. Government Printing Office, Washington, D.C. 20402-0001, or by calling telephone number (202) 512-1800; or by sending a request by facsimile to (202) 512-2250.

• § 25.1301 Function and installation • § 25.1307 Miscellaneous equipment § 25.1309 Equipment, systems, and installations • § 25.1351 General § 25.1353 Electrical equipment and installations Precautions against injury • § 25.1360 Instructions for Continued Airworthiness • § 25.1529 • § 25.1701 Definition (of EWIS) • § 25.1705 Systems and Functions: EWIS. • § 25.1717 Circuit protective devices: EWIS Instructions for Continued Airworthiness: EWIS § 25.1729

Advisory Circulars. You can download an electronic copy of the latest version of the following ACs from the FAA Internet at http://rgl.faa.gov.

•	25-10	Guidance for Installation of Miscellaneous, Nonrequired
		Electrical Equipment
•	25-16	Electrical Fault and Fire Protection and Prevention
•	25.1309-1	System Design and Analysis
•	25.1353-1	Electrical Requirement and Installations
•	25-1360-1	Protection Against Injury
•	25.1701-1	Certification of Electrical Wiring Interconnection Systems on
		Transport Category Airplanes

Reports. You can download an electronic copy of the following report from the "Final Reports" section of the Aging Transport Systems Rulemaking Advisory Committee (ATSRAC) website: www.mitrecaasd.org/atsrac.

"Task 6 Final Report," dated October 29, 2002, Aging Transport Systems Rulemaking Advisory Committee.

APPENDIX C

Following is the discussion of § 25.1365 published in the *Federal Register* on October 6, 2005 (70 FR 58508), in Notice of Proposed Rulemaking No 05-08, Enhanced Airworthiness Program for Airplane Systems/Fuel Tank Safety (EAPAS/FTS), at the time this rule was proposed.

Section 25.1365 Electrical appliances, motors, and transformers.

The FAA proposes to add a new section, § 25.1365, within the "Miscellaneous Equipment" section of subpart F, concerning design and installation of domestic appliances. The term "domestic appliance" is used to refer to those items placed on the airplane to provide service amenities to passengers. Examples of domestic appliances are cooktops, ovens, microwave ovens, coffee makers, water heaters, refrigerators, and toilet flush systems. In turn, domestic systems are those such as lavatories or galleys, that may contain one or more domestic appliances. IFE (in-flight entertainment) equipment, however, is not considered equipment that falls under the definition of a domestic appliance. Proposed § 25.1365 is now covered by § 25.1309(b), which does not specifically address electrical appliance motors and transformers.

The proposed § 25.1365 would require that domestic appliances be designed and installed so that in the event of failures, the requirements of §§ 25.1309(b), (c), and (d) would be satisfied. It would further require that galleys and cooking appliances be such as to minimize risk of overheating or fire and that they be installed to prevent damage or contamination of other equipment from fluids or vapors resulting from spillage during use of the appliances. It would also require that electric motors and transformers be provided with a thermal protection device unless it can be shown that the circuit protective device required by § 25.1357(a) would be sufficient to show compliance with the requirements of § 25.1309(b).

Adoption of the proposal would address concerns that faulty galley heating equipment (ovens) often cause smoke or fire in the cabin, and that circuit protection devices used in motor power supplies for those appliances have not always provided enough protection against failures.

The proposed standard would be an improvement over current safety practices because current part 25 does not specifically address electrical appliance motors and transformers. The FAA considers that a new § 25.1365 specifically addressing domestic appliances is the most appropriate way to increase the level of safety. The JAA is adopting the same requirement as JAR 25.1365.

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Aircraft operators and manufacturers, together with suppliers of galley and electrical equipment, could be affected by this change. Since newly certificated aircraft may have to be supplied with newly designed galley equipment, airplane operators may elect to introduce the same new equipment into their existing fleet to maintain fleet commonality.

A new AC 25-1365 will be developed and an announcement of its availability for comment will be published in the <u>Federal Register</u>.