Rolls-Royce CLEEN II Program Overview

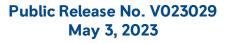


Brad Belcher

3 May 2023

CLEEN Consortium Public Day Charts, Virtual Meeting

Export Control Information Table		
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US	NO TECHNICAL DATA	1 May 2023, BDBelcher





Ready To Deliver.

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Who We Are

Rolls-Royce is a leading power & propulsion systems company.

We pioneer cutting-edge technologies that deliver clean, safe and competitive solutions to meet our planet's vital power needs.



World-Class Engineers & Manufacturers

Innovators

Digital Pioneers



What We Do

Rolls-Royce is tightly focused into **three operating businesses.**



Civil Aerospace

Power Solutions



Defense









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Our Footprint

Rolls-Royce directly employs more than **5,200 diverse high-skill US teammates** and supports tens of thousands of jobs across our downstream network (\$1.6B Annual US Supplier Spend).

Since 2015, we have invested more than **\$1B in our US** facilities.

We also operate a number of University Technology Centers (UTCs) in the US, and support several apprentice and workforce development programs at our flagship sites.





We're investing in our US facilities

More than \$1B invested in US facilities and capabilities since 2015 to serve the future needs of our customers.

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Customer Service Center Savannah, Georgia









NetZero

We are committed to achieving **NetZero carbon** across our value chain, while still delivering leading technologies to our civilian and defense customers.

Rolls-Royce Will:

- ✓ Reach NetZero carbon from our operations by 2030
- ✓ Reach 75%+ of R&D spending invested in NetZero technology by 2025
- ✓ Reach NetZero carbon across our value chain by 2050







Civil Aerospace

Our Civil Aerospace group is a major manufacturer of highperformance aircraft engines.

Our Civil Aerospace group is a major manufacturer of aircraft engines, **leading the** wide body commercial and business jet propulsion markets.

All-in production Civil Aero engines will be certified 100% Sustainable Aviation Fuel Compatible by 2023.





385+ Million

Flight Hours on Rolls-Royce Engines





Defense

We are the engine market leader in transport and patrol aircraft, and power a broad range of engines for combat aircraft and helicopters.

Rolls-Royce is the only fielded **tilt-rotor** and **STOVL** aircraft propulsion provider for the US military.

Rolls-Royce is also the **primary propeller supplier for the US Navy** and a pioneer aero-derivative marine engines for the DoD.



16,000+ Military Engines In Service





FAA CLEEN II

Aviation Week &

Space Technology

February 15, 2023

- Guy Norris

"Boeing Short-Inlet Flight Tests Show Potential to Cut Big Fan Drag"

Flight Demo of Boeing Short Nacelle

- Ground testing conducted under Boeing CLEEN II Contract
 - Boeing baseline and short nacelles
 - Rolls-Royce Trent 1000 Engine
 - Testing at Rolls-Royce outdoor facility at NASA Stennis
 - Successfully completed to TRL 6

Follow-on flight testing under RRC CLEEN II Contract

- Testing moved to Rolls-Royce
 747 Flying Test Bed to evaluate
 angle of attack effects to TRL 7
- Flight completed on 8 September 2022





FAA CLEEN II

Flight Demo of Boeing Short Nacelle

- Back-to-back testing conducted on the Rolls-Royce 747 Flying Test Bed at Tucson, AZ to TRL 7
- Data analysis and final reporting in process
- Thanks for the Boeing, Rolls-Royce, and FAA collaboration team on this fuel burn reduction technology



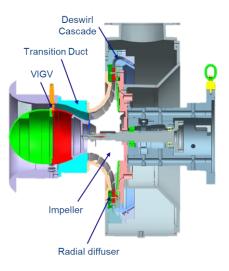








CSTAR Gen2 Rig



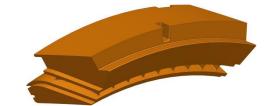
Rolls-Royce CLEEN III Program

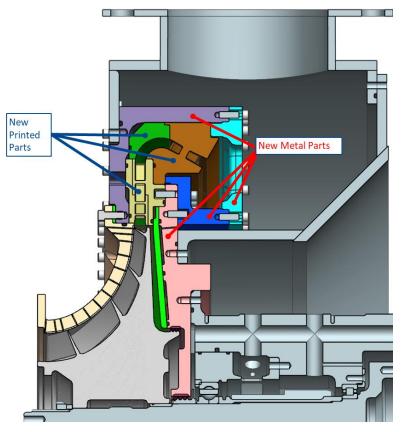
- Rolls-Royce is developing advanced centrifugal compressor stage technologies to improve the performance of a high overall pressure ratio axial-centrifugal compression system.
- The goal of the work is to improve both component efficiency and surge margin while reducing the physical size of the machine.
 - Combined centrifugal stage efficiency target: 0.3% (~0.3% Fuel Burn)
 - Combined centrifugal surge margin target: +2%
 - Engine performance model will be used to calculate engine and fleet level impact
- The effort includes design, fabrication, and assessment of candidate technologies, including testing in the Centrifugal Stage for Aerodynamic Research (CSTAR) rig at Purdue University.
- Through this approach, concepts are progressed from TRL3 to TRL5.



CSTAR GEN2.5 CF Compressor Rig

- Rig allows for inexpensive printing of downstream diffuser and deswirler geometries
- Sectors are printed from high temperature capable polymer
- Enables optimization of the diffuser and deswirler as a system
- Diffuser technologies to be studied include injection holes and end wall contouring
- Deswirl technologies to be studied include vane configuration and 3D geometry



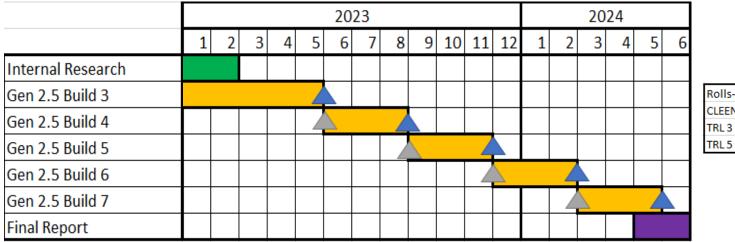


CSTAR Gen2.5 Rig



CLEEN III CSTAR Test Sequence

Testing will continue through Q2 2024



Rolls-Royce Baseline CLEEN III Funding TRL 3 TRL 5

Aerodynamic technologies which are successful will be considered TRL5 at program conclusion.

