Pratt & Whitney – FAA CLEEEN III Consortium

Industry Day / Public Session

November 2023



CLEEN III: Fan Module Technologies Development & TALON® X+ Combustor Module Enhancements 693KA9-21-T-00005

Pratt & Whitney – Sustainability Strategy



HOW WE ARE DEVELOPING SUSTAINABLE AVIATION SOLUTIONS

Smarter	Tachnology
Jillallel	Technology

Cleaner Fuel

Greener Business

Best-in-class GTF Engine Family

Hybrid-electric propulsion

Hydrogen and advanced architectures

100% SAF compatible fleet

Shaping industry specifications

Expanding SAF availability

Continual environmental footprint reduction
Proactive materials of concern management
Modernized manufacturing, Asheville, NC







Pratt & Whitney – GTF Engines

SUSTAINABILITY STARTS WITH THE GEAR



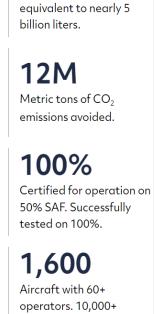




Fast Facts 20% Fuel and CO₂ savings possible per trip with GTF-powered aircraft. 25% Fuel and CO₂ savings possible per seat with GTF-powered aircraft.

75%





1.2B

Gallons of fuel saved,



23M Hours of experience, with 860 million passengers carried.

Smaller noise footprint,

for happier passengers

and communities.



engines ordered by 90+ customers.

P&W Engine Technologies for Sustainability



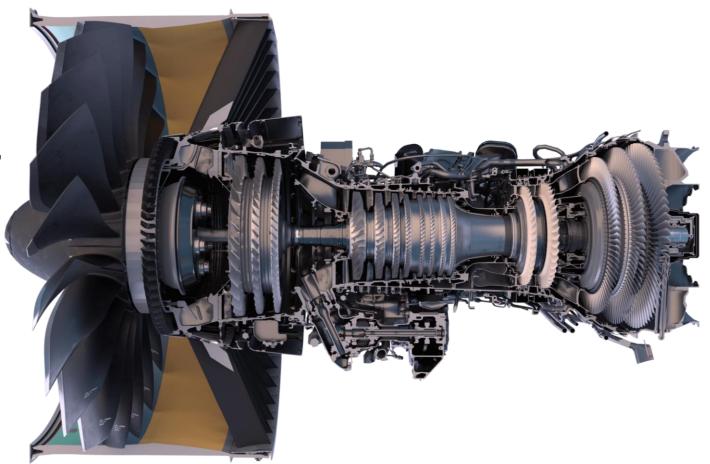
IMPROVING THERMAL ENGINE FUEL EFFICIENCY TO REDUCE EMISSIONS

Efficiency

- Higher bypass ratio with less drag
- Lower fan pressure ratio
- Smaller cores with improved aerodynamics, sealing and manufacturing
- Higher temperature with CMCs and advanced castings
- Advanced architectures with electrification and improved cycles

Fuel

Sustainable Aviation Fuel from new feedstocks and electricity (PtL)



Pratt & Whitney's CLEEN III Technologies







Design Phase

Fabrication

Validation

Concept Optimization / CoDR

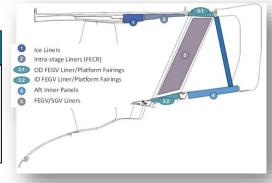
Preliminary Design / PDR

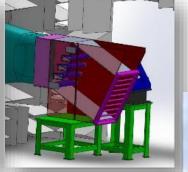
Detail Design / CDR

TRL6

Fan Technologies

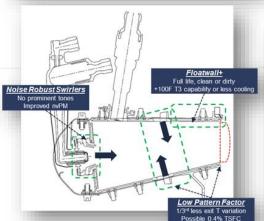
Additively Manufactured Acoustic Liners
Low-Loss Intra-Stage Liners
Low-Count / Low-Noise Guide Vanes





Combustor Technologies

Noise Robust Swirler
Low Pattern Factor Combustor
Floatwall+







Fan Technology – Accomplishments



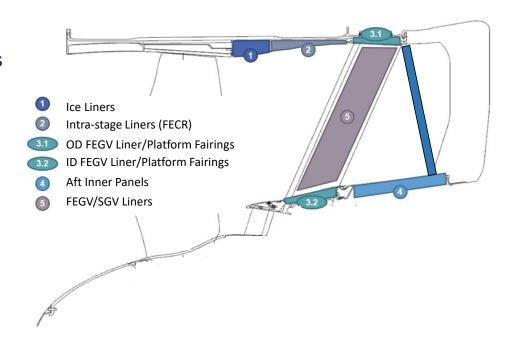


Additively Manufactured (AM) Acoustic Liners

- ✓ Polymer AM fabrication trials for challenging acoustic part treatment
- ✓ Down-select of Polymer AM materials and manufacturing processes
- ✓ Drag and impedance testing of Polymer AM flat panels

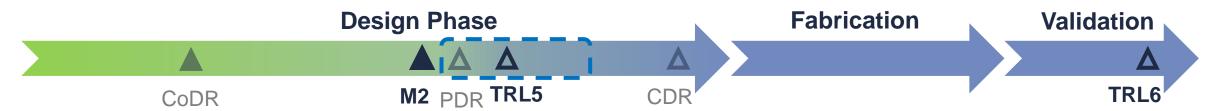
<u>Low-Loss Intra-Stage Liners</u> & <u>Low-Count / Low-Noise Guide</u> <u>Vanes</u>

- Compact liner formulated and fabricated for cascade Guide Vane wind tunnel testing
- ✓ Preliminary Design Review (D2/M2)
- ✓ Optimized Machine Learning framework
- ✓ Identified aero performance architectures to compliment acoustic treatment objectives



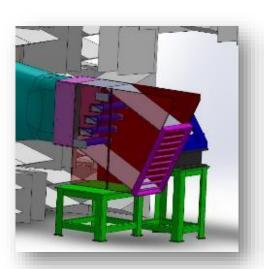
Fan Technology – Look Ahead





Fan Detail Design / Demo Engine

- Begin detail design for demo engine Fan Module
- Continue validation of Machine Learning w/ integration of favorable noise reduction predictions
- Incorporate new aero performance architectures complimenting acoustic treatment objectives
- Complete wind tunnel drag and impedance testing with the curved acoustic treatment panel on the guide vanes
- Advance manufacturing readiness (MRL) of the curved polymer AM panels
- Release long-lead material and hardware

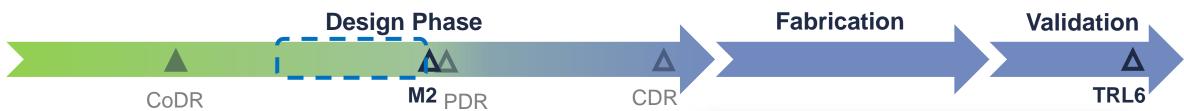




Cascade Guide Vane Wind Tunnel

Combustor Technology – Accomplishments





Noise Robust Swirler (NRS)

- ✓ Complete spray tests of final round of swirler concepts
- ✓ Final round of SNR swirler testing

Low Pattern Factor (LPF)

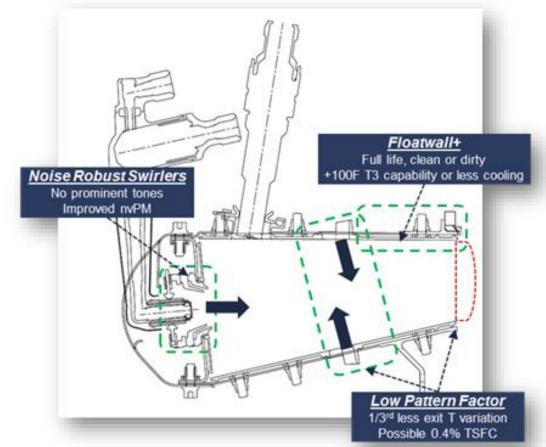
- ✓ Explored impact of additional features on pattern factor
- ✓ Transferred tools and approach to commercial engine program

Floatwall+ (FW+)

- ✓ Completed final round of SNR panel testing
- ✓ Completed Multi-Sector Full Annular Rig pretest CFD

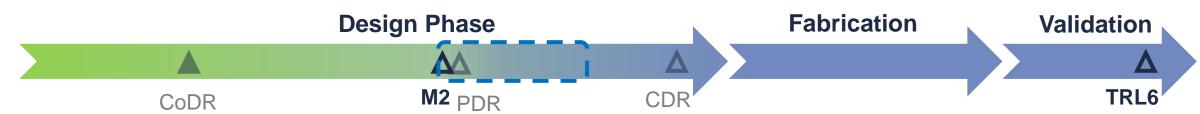
Full Annular Rig / Demo Engine

- ✓ Finalized Integrated Full Annular Rig Build 1 configuration
- ✓ Initiated hardware procurement for 2024 combustor rig tests



Combustor Technology – Look Ahead





Noise Robust Swirler (NRS)

Finalize demo engine swirler configuration

Low Pattern Factor (LPF)

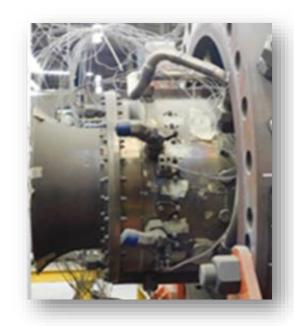
Full Annular Rig combustor test to demonstrate reduced pattern factor

Floatwall+ (FW+)

Multi-Sector Full Annular Rig combustor test to measure improved metal temperatures

Full Annular Rig / Demo Engine

- Begin detailed design for demo engine combustor configuration
- Finalize Integrated Full Annular Rig (FAR) Build 3 / Demo combustor configuration



Full Annular Rig (FAR)

