

**Ingenuity
in Flight.**

**Bombardier SDC/LDC compliance
AAWG Seattle March 14-15, 2016**

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Damage tolerance approach

- The structure must be designed damage tolerant unless this is shown to be impractical where upon a safe-life validation must be performed.
- Safe-life should be used only for landing gear.
- All principal structural elements should be accessible for inspection.
- Single load path damage tolerant structure is allowed but not encouraged.

Single load path structure

- Current practice is to take credit for multiple load-path fail safe structure when establishing PSE inspection intervals. Thus Bombardier philosophy is to design with fail-safe capability wherever possible. The proposed standard will support this philosophy.
- For SLP design the current practice provides for strict control and material process quality as well as higher safety factors, low strain levels and etc..

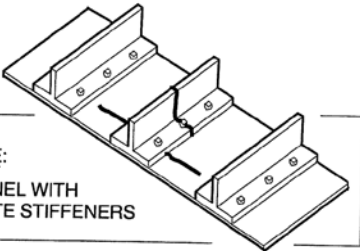
SDC capability

- It is not practical to have SDC for all structure.
- In many cases it is not practical to have SDC for items such as engine or landing gear support structure (there maybe others)
- A certain level of SDC may simplify or improve inspectability, but this may be at higher cost to the overall program.

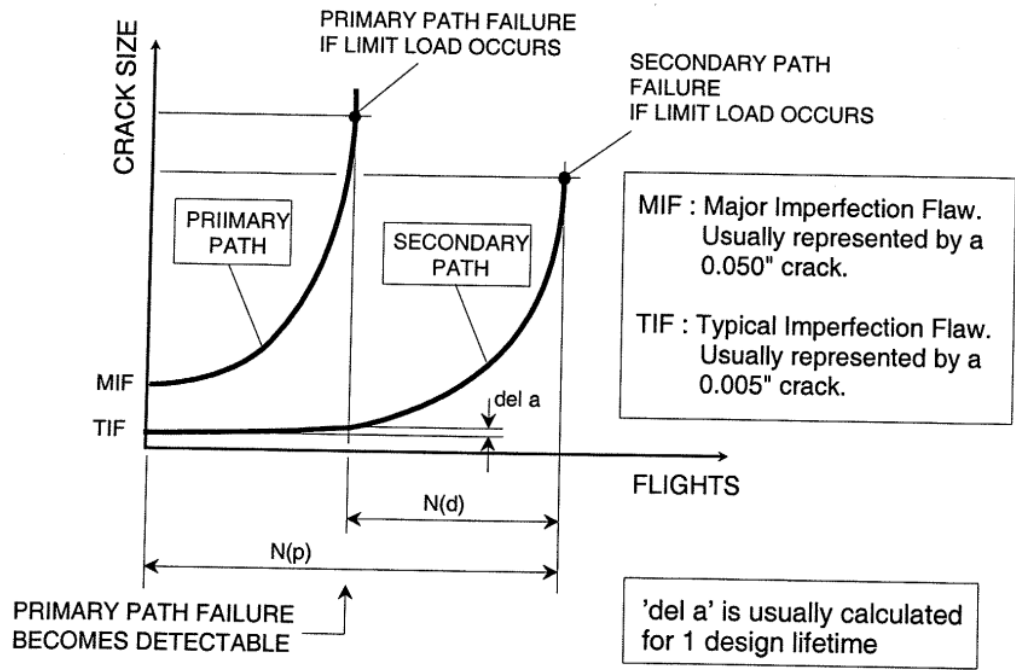
Typical MLP design with SDC.

DAMAGE TOLERANT MULTI LOAD PATH

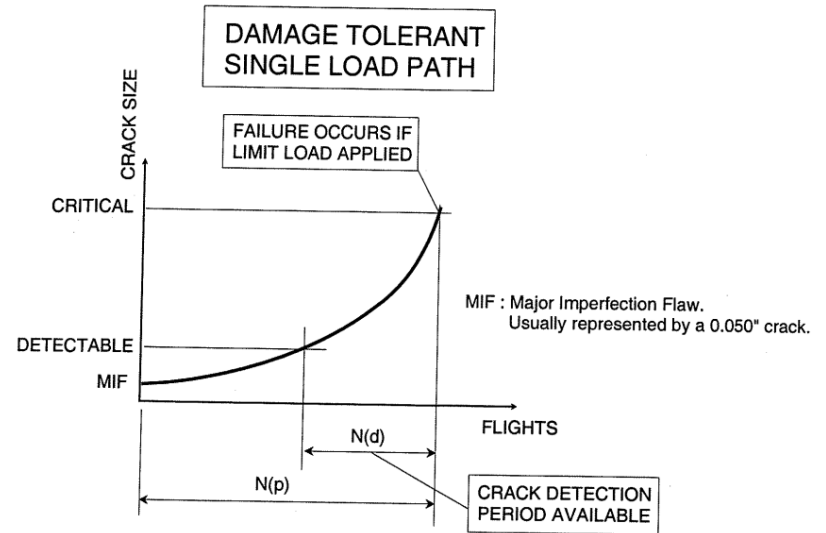
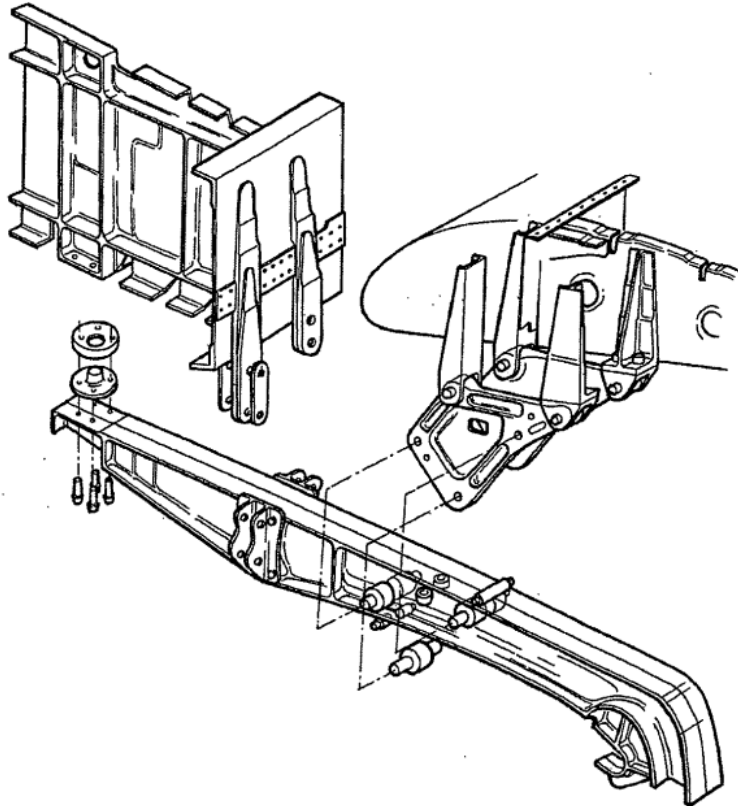
THRESHOLD INSP. = $N(p) / 2$
 or
 THRESHOLD = (TEST LIFE) / FACTOR
 REPEAT INSP. = $N(d) / 2$



EXAMPLE:
 SKIN PANEL WITH
 SEPARATE STIFFENERS



SLP approach



SLP approach

- Some MLP structure construction may still need to be certified as SLP.
- In the event of primary load path failure, remaining life in the secondary path may not be adequate.
- Under fail-safe certification rules this type of construction would be in full compliance.

Summary

- An update of AC can be used to address gaps and to manage evolution in materials.
- Large acreage structure is already in place with a high level of SDC. AC can address SLP requirements.
- Promoting MLP design can be done through AC.
- Current practice is to provide SDC whenever practical (minimize number of SLP's). This pertains to both metallic and composite structures.



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