

COLLINS AEROSPACE

ACOUSTIC EXHAUST TECHNOLOGY DEMONSTRATOR

CLEAN III CONSORTIUM PUBLIC INDUSTRY DAY

- November 3, 2021



This document contains no technical data subject to the EAR or the ITAR
ECCN: NSR CLS15693753

OUTLINE

- Company Overview
- Elevator Speech
- Program Summary
 - Acoustic Exhaust Technologies
- Project Schedule
 - Overall initial plan
- Summary

COMPANY OVERVIEW

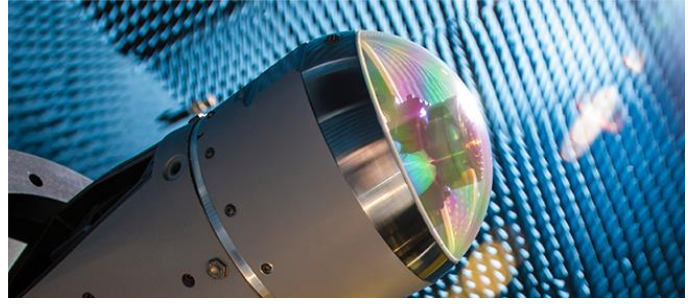




Raytheon
Technologies

**The future of
aerospace and
defense**

Raytheon Technologies is an aerospace and defense company that provides advanced systems and services for commercial, military and government customers worldwide.



COLLINS STRATEGIC BUSINESS UNITS

Formed to meet customer needs and represent the best in innovation, technology and expertise

Aerostructures



Mechanical Systems



Avionics



Mission Systems



Interiors



Power & Controls



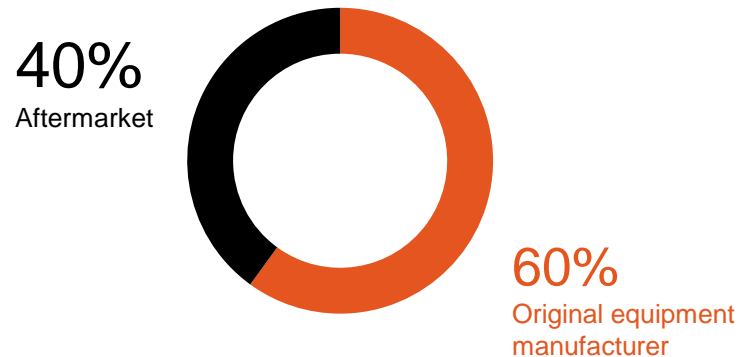
OUR SYSTEMS MAKE MODERN FLIGHT POSSIBLE



WE **POWER** IT
WE **START** IT
WE **VENTILATE** IT
WE **CONTROL** IT
WE **MONITOR** IT
WE **PROTECT** IT
WE **LAND** IT
WE **STOP** IT

BALANCED PORTFOLIO, GLOBAL FOOTPRINT

BROAD AVIATION AND MILITARY PORTFOLIO



GLOBAL PRESENCE

68,000+
employees

15,000+
engineering workforce

300+
sites globally

COLLINS AEROSPACE – AEROSTRUCTURES

Based in Chula Vista, California



We design, invent and deliver the

**MOST ADVANCED
AND DIVERSE**

range of aerospace systems

- and solutions -
on the market

Propulsion

- Nacelle systems
- EBU's
- Engine mounts
- Pylons

Non-Propulsion

- Flight-control surfaces
- Tailcones
- Doors
- Radomes
- Naval composites

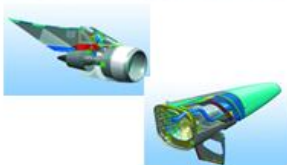
COLLINS AEROSPACE – AEROSTRUCTURES

Key Products and Systems

Nacelle systems

Pylons and fairings

Flight control surfaces



Key Platforms



Airbus A320neo
Family



A350 XWB



Boeing 737NG Family



Boeing 787
Dreamliner



Airbus A220



MRJ



Embraer 170/190



Embraer
175E2/190E2/195E2



Dassault BizJet

Collins Aerospace – Aerostructures

Industry-leading independent supplier and integrator of nacelles and pylons, offering complete lifecycle design/build/support for large commercial, regional and business jet customers around the world

COLLINS CLEEN III ELEVATOR SPEECH

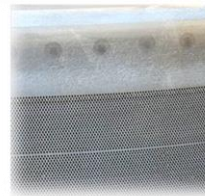
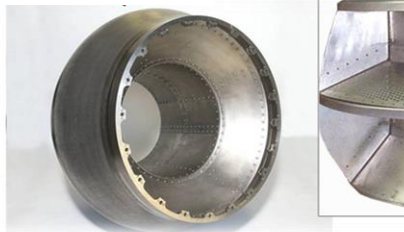
Develop advanced exhaust acoustic systems with applications across nacelles components, enabling lower energy, emissions and noise initiatives, aimed at maximizing efficiency of next-generation propulsion systems.

ACOUSTIC EXHAUST TECHNOLOGIES

Technology	Goal Impact	Benefits and Application
Advanced Acoustic Exhaust	Noise Reduction	0.9 – 1.5 EPNdB



Acoustic Chamber....



AIAA paper 2006-2681

....combined with novel liners.

**Large Acoustic Cell
Liners
In Work
IP Sensitive**



Advanced Acoustic Exhaust



Objectives:

- Develop and demonstrate an advanced acoustic exhaust
- Advance manufacturing maturity/producibility of novel cores

Work Statement:

- Novel core geometries tuned to exhaust tones
- Manufacturing feasibility studies with relevant alloys
- Flat panel mechanical and acoustic property tests
- Demonstrator design, fabrication, and acoustic testing

Benefits:

- **Noise Reduction: 0.9-1.5 EPNdB**
- Fuel Burn Improvement: Neutral

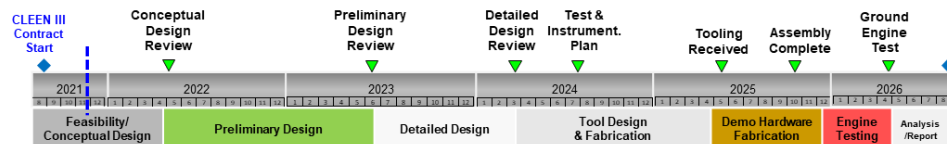
Risks/Mitigations:

- Novel core producibility with exhaust relevant materials is unknown / Perform fabrication trials
- Close tolerances of bonding skins / Assess build repeatability

Progress Update:

- FAA kickoff meetings
- Task plan and risk assessment delivered to FAA

Schedule:



SUMMARY

- Advanced acoustic exhaust technology, noise reduction 0.9 – 1.5 EPNdB
- FAA kickoff meetings and 30-day deliverables completed
- Novel core geometry designs in work
- Fabrication evaluations with relevant materials in planning