

# Pavement Design and Evaluation

## RPA P5

Presented to: REDAC Subcommittee on Airports

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Date: March 21, 2018



Federal Aviation  
Administration



# RPA P5 – Pavement Design and Evaluation

## Need

There is a need for advanced, computer-based pavement design & evaluation solutions to protect the FAA's investment in airport pavement. The FAARFIELD program provides confidence that pavements will meet the required service life. Savings to the AIP will result from reduced construction costs and fewer runway closures.

## Research Goals

- Continue to update and modernize the FAARFIELD design software.
- New **ACR-PCR** system of reporting airport pavement strength in FY18.
- Incorporate top-down cracking mode in FAARFIELD rigid design by FY19.
- Fully integrate FAARFIELD thickness design with LCCA procedures by FY22.

## FY 2017 Accomplishments

- Released FAARFIELD v. 1.4.
- Test new FAARFIELD-based ACN-PCN method.
- Tech Report: Flexible pavement new subgrade failure model.
- Prototype new FAARFIELD GUI.

# AC 150/5320-6F & FAARFIELD 1.4

Released Nov. 10, 2016



U.S. Department  
of Transportation  
Federal Aviation  
Administration

## Advisory Circular

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**Subject:** Airport Pavement Design and  
Evaluation

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**Date:** 11/10/2016

**AC No:** 150/5320-6F

**Initiated by:** AAS-100

**Change:**

1. **Purpose.**

This advisory circular (AC) provides guidance to the public on the design and evaluation of pavements used by aircraft at civil airports. For reporting of pavement strength, see AC 150/5335-5C, *Standardized Method of Reporting Airport Pavement Strength – PCN*.

2. **Cancellation.**

This AC cancels AC 150/5320-6E, *Airport Pavement Design and Evaluation*, dated September 30, 2009.



# FAARFIELD 1.4 – What's New?

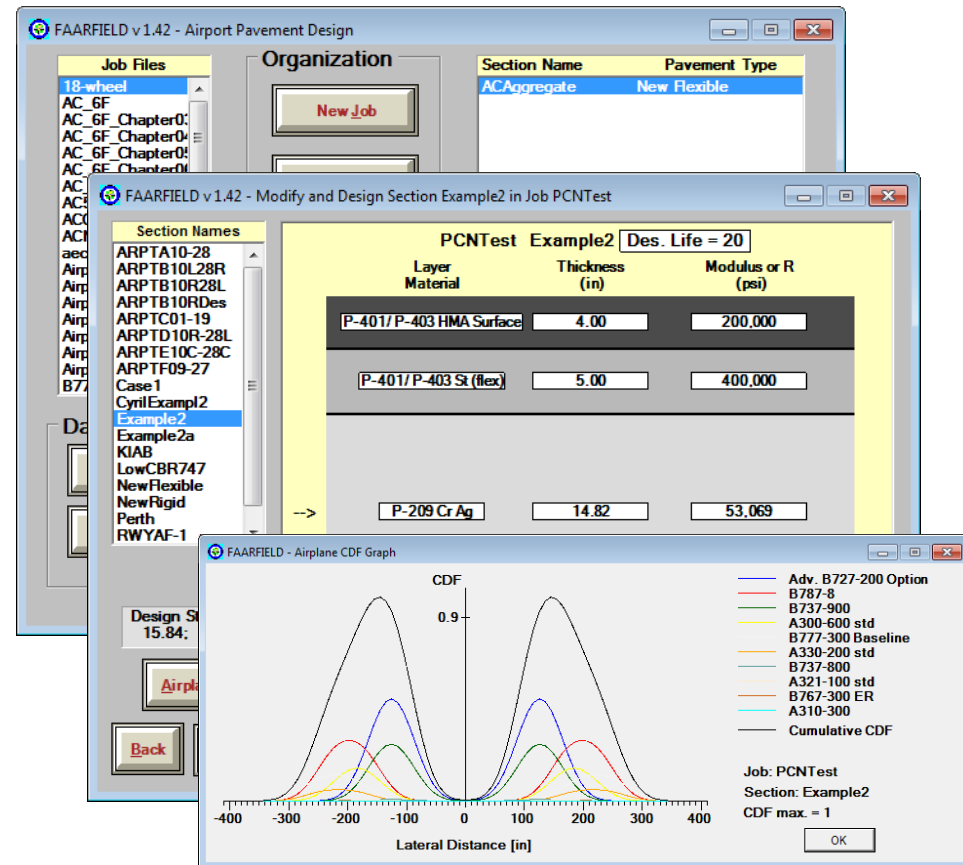
- **Completely revised flexible and rigid failure models based on current NAPTF full-scale test data.**
- **Reduced excess stabilized base thickness requirement.**
- **Improved, more accurate 3D finite element model.**
- **Completely rewritten concrete overlay design procedure.**
- **Automatically generates PDF design report.**
- **Automated, software-based compaction criteria.**
- **Updated aircraft library aligned with COMFAA 3.0.**
- **Include non-airplane vehicles in library (ARFF vehicles, etc.)**
- **Support for user-defined gear configurations.**
- **Advanced, energy-based asphalt fatigue models.**
- **All data files now stored in document directories.**

# FAARFIELD 1.42

Posted Sept. 18, 2017

## Main Updates:

- **Changed the value of the interior slab stress for rigid pavement design from 100% to 95% of LEAF stress.**
  - Better represents the case of an aircraft gear loading the center of a finite-sized slab that is part of a system of jointed slabs (with nominal 20-ft. joint spacing).
  - Primarily affects traffic mixes dominated by B777.
- **Updated the internal formula for allocating aircraft weight to the wing and center gears of the A340 aircraft series based on current information from Airbus.**
- **Revised design examples in the Help file.**



# Technical Reports

## Replacement of FAARFIELD Tandem Factors with CDF Methodology

- **October 2016**
- ***Documents changes to evaluation of tandem gear damage***

DOT/FAA/TC-16/46

Federal Aviation Administration  
William J. Hughes Technical Center  
Aviation Research Division  
Atlantic City International Airport  
New Jersey 08405

## Replacement of FAARFIELD Tandem Factors With Cumulative Damage Factor Methodology

October 2016

Final Report

This document is available to the U.S. public through the National Technical Information Services (NTIS), Springfield, Virginia 22161.

This document is also available from the Federal Aviation Administration William J. Hughes Technical Center at [actlibrary.tc.faa.gov](http://actlibrary.tc.faa.gov).



U.S. Department of Transportation  
Federal Aviation Administration

## Development of New Subgrade Failure Model for Flexible Pavements in FAARFIELD

- **May 2017**
- ***Documents new FAARFIELD 1.41 design models***

DOT/FAA/TC-17/28

Federal Aviation Administration  
William J. Hughes Technical Center  
Aviation Research Division  
Atlantic City International Airport  
New Jersey 08405

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# Upcoming Papers & Workshops

- **Papers & Presentations:**

- *Full-Scale Traffic Test of PCC-on-Rigid Overlay With Existing Damage at FAA National Airport Pavement Test Facility*, 6<sup>th</sup> DUT-Workshop, Potsdam, Germany, June 17-18, 2018
- *Full-Scale Tests of Aircraft Overloads on Airport Flexible Pavements*, ASCE T&DI Conference, Pittsburgh, PA, July 15-18, 2018
- *Framework for Two-Dimensional Elastic Analysis of Reflective Cracking in Airport Pavement Asphalt Overlays*, EMI 2018, Cambridge, MA, May 29-June 1, 2018

- **Workshops:**

- Dallas, TX, April 24-26 (Asphalt Institute)
- Quito, Ecuador, May 30-31 (ALACPA)

# ACR-PCR Methodology

- **New ACR-PCR System**

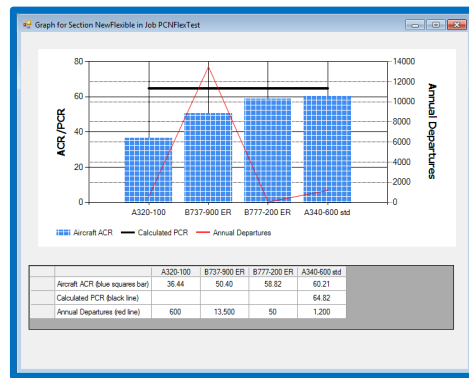
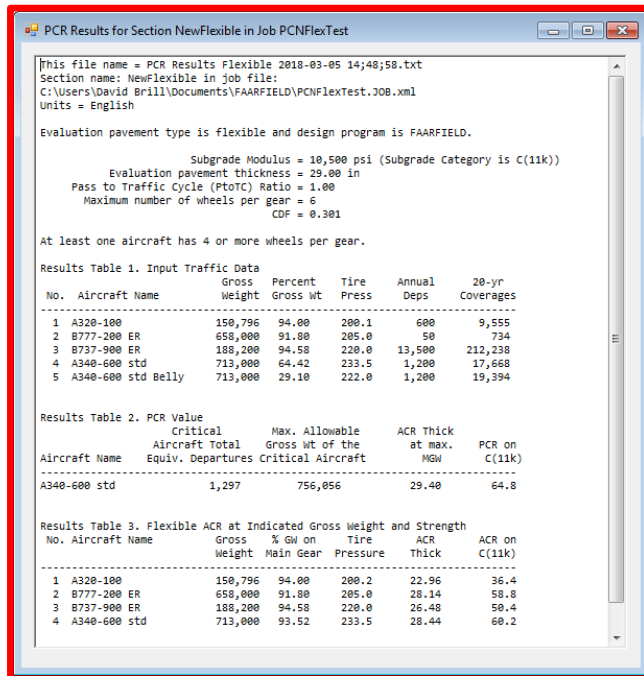
- Aircraft Classification Rating – Pavement Classification Rating
- Rational, layered elastic based replacement for ACN-PCN.
- Keeps the simplicity of the current ACN-PCN reporting system.

- **Advantages over existing system:**

- Removes incompatibility between pavement thickness design and pavement strength reporting requirements.
- Eliminates need to main two separate, mutually incompatible programs (FAARFIELD and COMFAA).
- Directly enter the structure in FAARFIELD. No support spreadsheets, layer equivalency factors, equivalent  $k$ -value.
- One uniform set of standard subgrade categories applies to rigid and flexible pavements.



# FAARFIELD PCR Evaluation



FAARFIELD v 1.42 - Modify and Design Section NewFlexible in Job PCNFlexTest

Section Names  
NewFlexible

PCNFlexTest NewFlexible Des. Life = 20

Layer Material	Thickness (in)	Modulus or R (psi)
P-401/ P-403 HMA Surface	4.00	200,000
P-401/ P-403 St (flex)	5.00	400,000
P-209 Cr Ag	20.00	61,985
Subgrade	CBR = 7.0	10,500

Sub CDF = 1.00; Str Life (SG) = 20.0 yrs; t = 29.00 in

Life Stopped 0.21 - 0.38

PCR 5010

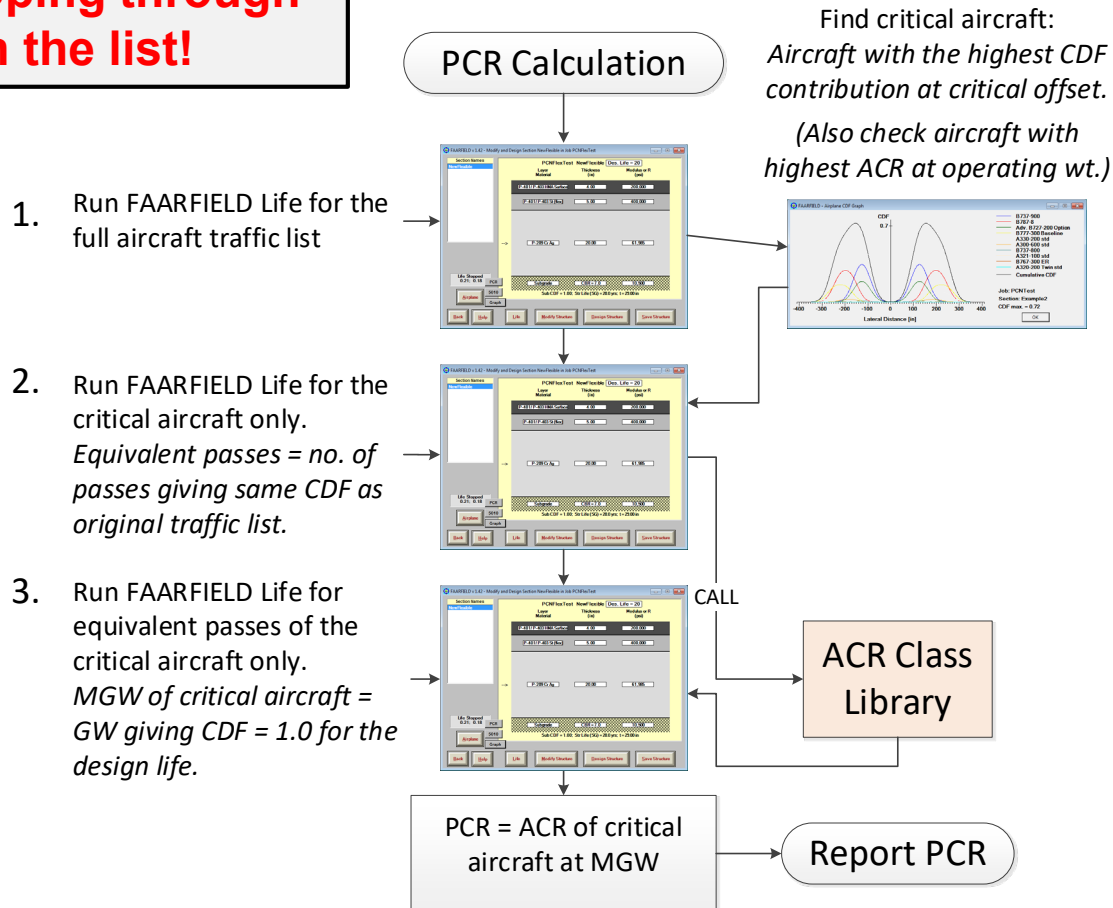
Graph

Back Help Life Modify Structure Design Structure Save Structure

- Directly uses FAARFIELD structure and traffic list.
- NO alpha factor, layer equivalency factors, top-of-base  $k$ , etc.
- Eventual replacement for COMFAA 3.0 & support spreadsheets.

# Flowchart of PCR Calculation

**No more looping through all aircraft in the list!**



# FAARFIELD-Based ACR/PCR

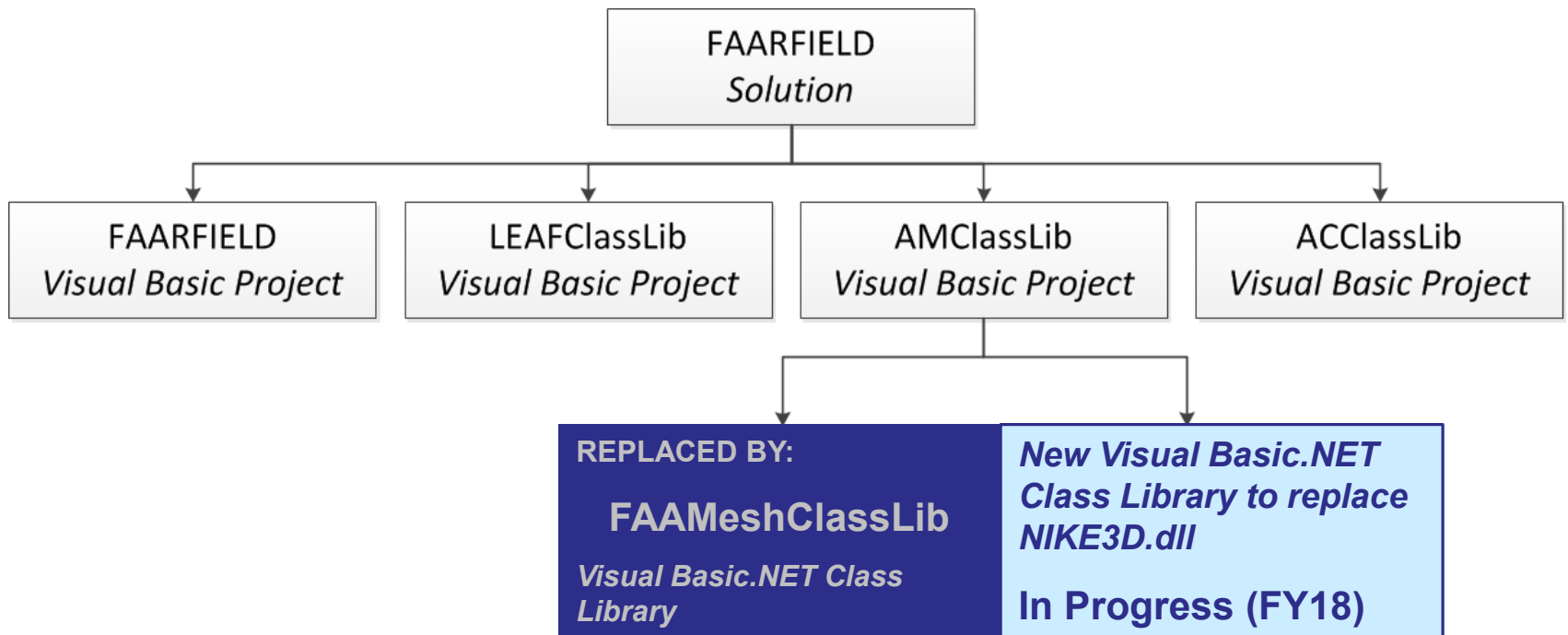
## Accomplishments:

- **Created Visual Basic class library to compute layered elastic-based ACRs (rigid & flexible).**
  - Replacement for legacy ICAO ACN computer programs.
  - Open source library – supports linking to any PCR program.
  - Defined input & output protocols.
- **Implemented PCR calculation in FAARFIELD 1.42.**
  - New algorithm solves problem of computing PCR for mixed traffic (narrow bodies and LR aircraft) without unnecessary operating weight restrictions.
  - Seamlessly handles HMA overlays on flexible pavements.
- **On target for replacement ACR-PCR system with ICAO effective date in 2022.**

# Legacy Fortran Libraries

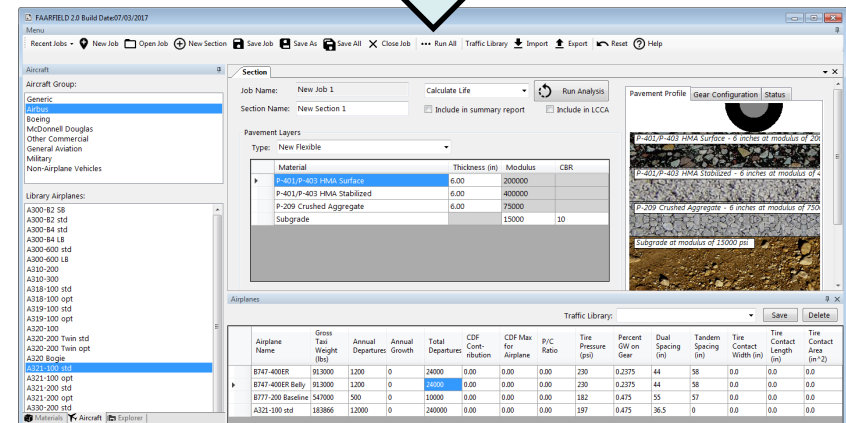
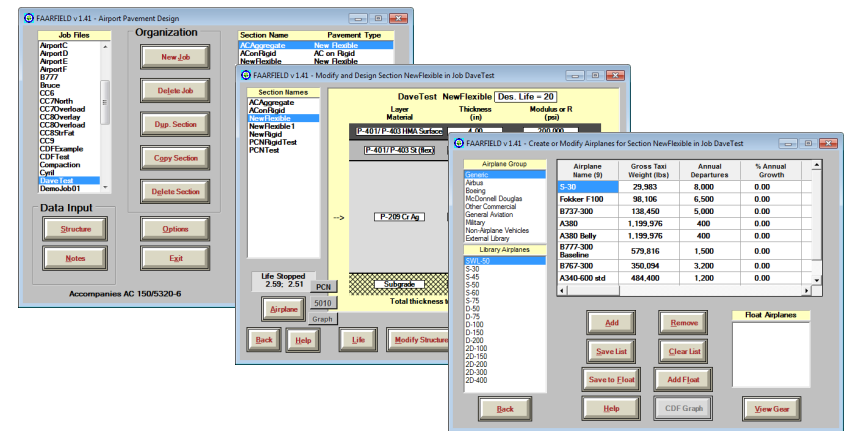
- **Existing Fortran libraries are modified from original 1995 programs.**
- **Still distributed by FAA under a software sharing agreement with Lawrence Livermore National Laboratory, the original NIKE3D developer.**
- **Very significant limitations for .NET programming.**
  - Unmanaged code.
  - Not under the control of .NET memory management services.
  - May lead to memory conflicts or crashes at runtime.
  - Obsolete data storage and retrieval methods.
  - Few young programmers have knowledge of Fortran.

# FAARFIELD Calling Structure



# GUI Modernization

- Modernize the FAARFIELD graphical user interface (GUI).
  - Job and section entry.
  - Improved start-up screen.
  - Improved screen re-sizing and appearance.
  - Improved flow between screens.
  - Rationalize data file structure.
  - Remove program logic from GUI controls.
- Working GUI prototype was demonstrated July 2017.
- FAARFIELD 2.0 beta – Target date July 2018.



# FAARFIELD 2.0 GUI Screenshot

FAARFIELD 2.0 Build Date: 07/19/2017

Menu: Recent Jobs ▾ New Job Open Job + New Section Save Job Save As Save All X Close Job ... Run All Traffic Library Import Export Reset ? Help

**Aircraft**

Aircraft Group:

- Generic
- Airbus**
- Boeing
- McDonnell Douglas
- Other Commercial
- General Aviation
- Military
- Non-Airplane Vehicles

Library Airplanes:

- A300-B2 SB
- A300-B2 std
- A300-B4 std
- A300-B4 LB
- A300-600 std
- A300-600 LB
- A310-200
- A310-300
- A318-100 std
- A318-100 opt
- A319-100 std
- A319-100 opt
- A320-100
- A320-200 Twin std
- A320-200 Twin opt
- A320 Bogie
- A321-100 std
- A321-100 opt
- A321-200 std**
- A321-200 opt
- A330-200 std
- A330-200 opt
- A330-200FR
- A330-200FP
- A330-300 std
- A330-300 opt
- A340-200 std
- A340-200 opt
- A340-300 std
- A340-300 opt
- A340-500 std
- A340-500 opt
- A340-500 HGW
- A340-600 std
- A340-600 HGW
- A350-900 Preliminary
- A380

**Section**

Job Name: New Job 1 Thickness Design Run Analysis

Section Name: New Section 1 ☒ Include in summary report ☐ Include in LCCA

Pavement Layers

Type: New Flexible

Material	Thickness (in)	Modulus	CBR
P-401/P-403 HMA Surface	4.00	200000	
P-401/P-403 HMA Stabilized	5.00	400000	
P-209 Crushed Aggregate	22.70	81740	
Subgrade		15000	10

Design Life: 20 SCL: 100 Percent CDFU: 100

Results

Calculated Life: 20 Subgrade depth (in): 31.70

Summary Report CDF Graph

**Pavement Profile**

P-401/P-403 HMA Surface - 4 inches at modulus of 200000 psi

P-401/P-403 HMA Stabilized - 5 inches at modulus of 400000 psi

P-209 Crushed Aggregate - 22.6995677947998 inches at modulus of 81740 psi

Subgrade at modulus of 15000 psi

**Airplanes**

Traffic Library: Save Delete

	Airplane Name	Gross Taxi Weight (lbs)	Annual Departures	Annual Growth	Total Departure	CDF Contribution	CDF Max for Airplane	P/C Ratio	Tire Pressure (psi)	Percent GW on Gear	Dual Spacing (in)	Tandem Spacing (in)	Tire Contact Width (in)	Tire Contact Length (in)	Tire Contact Area (in <sup>2</sup> )
▶	B747-400	877000	1200	0	24000	0.10	0.12	1.72	200	0.2375	44	58	14.4	23.0	1041.4
	B747-400 Belly	877000	1200	0	24000	0.10	0.12	1.72	200	0.2375	44	58	14.4	23.0	1041.4
	B777-300 ER	777000	500	0	10000	0.81	0.81	2.38	221	0.475	55	57.6	14.9	23.8	1113.3
	A321-200 std	197093	6000	0	120000	0.00	0.02	0.82	212	0.475	36.5	0	13.3	21.2	884.2

Materials Aircraft Explorer

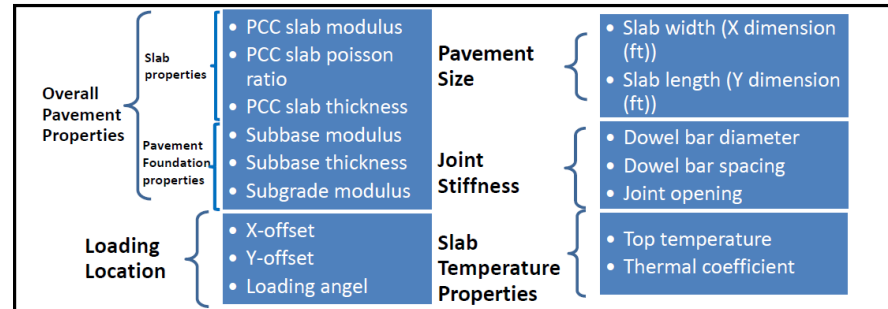
# Features of Modernized GUI

- **Multi-display interface.**
- **Highly configurable process flow.**
  - Consolidated data entry to single screen.
  - Open, resize, move, dock/undock, close screens independently.
  - Makes use of right-click context menus.
- **Resizable screens.**
- **Allows working with multiple jobs & sections.**
  - Switch between jobs/sections/pavement types with 1 click.
  - Cut and paste between jobs.
- **Standard Windows file management.**
  - Built-in Windows tools for saving/opening jobs.
  - Section and job names follow Windows standards.
- **Built-in standard pavement section library accessible from menu.**

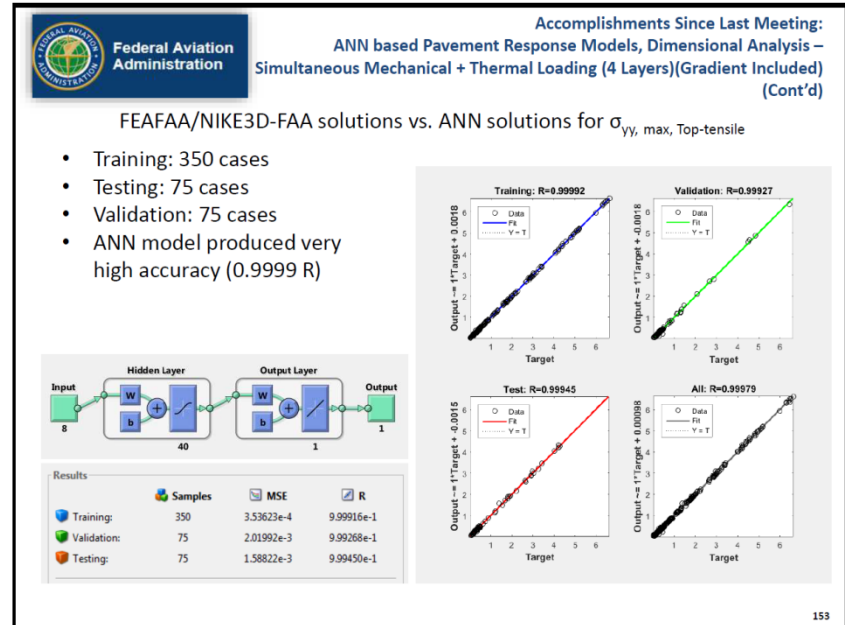


# Top-Down Cracking Mode (Rigid)

## ANN Development: Input Parameters



- **Current efforts are focused on artificial neural networks (ANN) for multi-slab model with curling.**
- **Fast, accurate solutions within the defined problem space.**
- **Grant to Iowa State U.**
  - P.I. Dr. Halil Ceylan
  - 3<sup>rd</sup> year of 3-year project.
- **Paper at 2017 TRB:**
  - *Neural-Network Based Multiple-Slab Response Models for Top-Down Cracking Mode in Rigid Airport Pavements Subjected to Boeing B-777 Loading*



# Questions?

P-401/P-403 HMA Surface - 5 inches at modulus of 200000 psi

P-401/P-403 HMA Stabilized - 5 inches at modulus of 400000 psi

P-209 Crushed Aggregate - 21.9830646514893 inches at modulus of 80100 psi

Subgrade at modulus of 15000 psi