



**GO BEYOND**

CLEEN III: Fan Module Technologies Development &  
TALON® X+ Combustor Module Enhancements  
**693KA9-21-T-00005**

# PRATT & WHITNEY – FAA CLEEN III CONSORTIUM INDUSTRY DAY / PUBLIC SESSION -- VIRTUAL MEETING

MAY 4, 2022

# GTF ADVANTAGE ENGINE

## RAPID TRANSITION OF COLLABORATIVELY DEVELOPED TECHS INTO COMMERCIAL FLEET

up to  
**34K** takeoff thrust  
at sea level  
most powerful GTF engine

up to  
**17%** less fuel and CO<sub>2</sub>  
vs. previous generation engines like V2500  
most efficient, 100% SAF compatible



**mature reliability**  
with high durability at entry into service



**full intermix + interchange**  
maximum customer flexibility



# Pratt & Whitney Integrating Customer Needs

LOWER ENGINE CASH OPERATING COST & ENVIRONMENTAL SUSTAINABILITY

## Market Drivers, Initiatives & Commitment to Action

*Domestic & International pledges*

- Fuel
- Maintenance cost
- Noise
- Emissions
- Reliability
- Sustainability
- Product Cost
- Capability

20%

**Aviation Environmental Goals and Solutions**

NOISE AIR QUALITY WATER QUALITY ENERGY GLOBAL CLIMATE

**NextGen Environmental Goals**

- Absolute reduction of significant **community noise** and **air quality** emissions impacts
- Improve NAS **energy** efficiency and, supply of and access to, alternative fuel sources
- Limit or reduce the impact of aviation Greenhouse Gas (GHG) emissions on the **global climate**
- Reduce significant aviation impacts associated with **water quality**

**NextGen 5 Pillar Env. Approach**

- P1: Improved Scientific Knowledge and Integrated Modeling
- P2: New Aircraft Technologies
- P3: Sustainable Alternative Aviation Fuels
- P4: Air Traffic Management Modernization and Operational Improvements
- P5: Policies, Environmental Standards, and Market Based Measures

Federal Aviation Administration

**CLEEN Program Goals**

Develop and demonstrate (TRL 6-7) certifiable aircraft technology

CORNERS OF THE TRADE SPACE	CLEEN (N+1) (EIS 2015-18) Ref: B737/CFM56-7B	N+2 (2020)* Ref: B777-300/GE-90	N+3 (2025)*
Noise (cum below Stage 4)	-32 dB	-42 dB	-71 dB
LTO NO <sub>x</sub> Emissions (Below CAEP 6)	-60%	-75%	better than -75%
Aircraft Fuel Burn	-33%	-50%	better than -70%

\* Technology Readiness Level for key technologies = 4-6



Strive to be the best

aerospace engine company

FOR the world

FOR OUR PRODUCTS

### Emissions

Reduce the environmental impacts of our products  
Work with our customers to reduce in-service impacts

### Sustainable Products

Design, manufacture and service products to minimize impacts  
Use **EcoDesign** to drive product innovation



FOR OUR SITES

### Zero Waste

All by-products 100% recycled  
Increase efficiency and reduce "non-product" output

### Carbon Neutral

Use only sustainable energy sources  
Lower our footprint to avoid future impacts and costs



FOR OUR PEOPLE

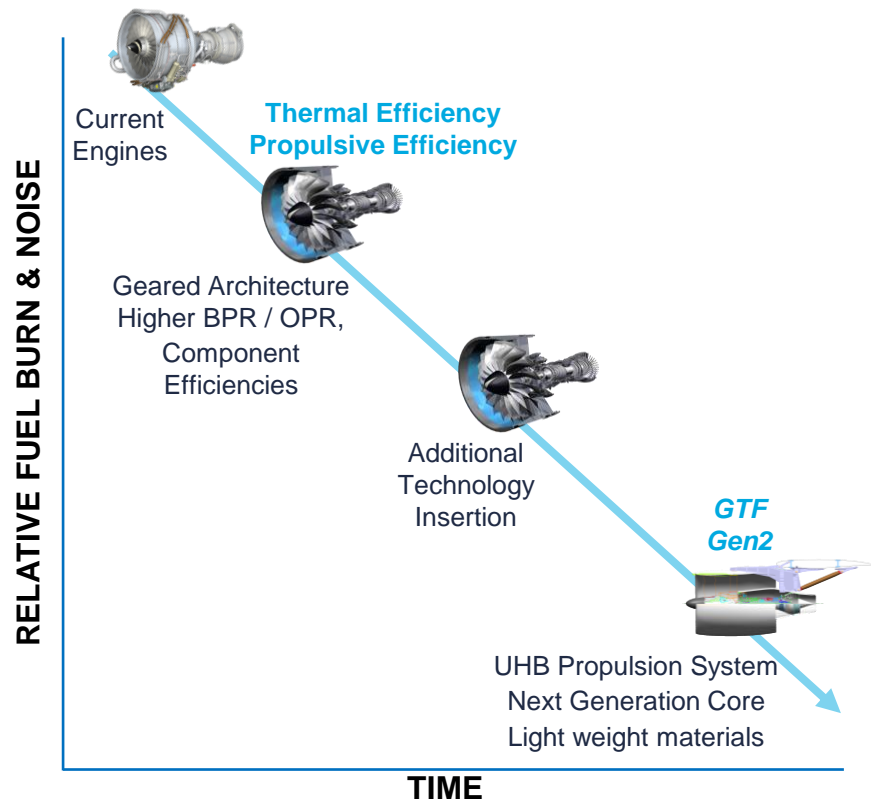
### Influence

Be a force for positive change  
Support and engage employees and communities in building a better future



Owning Our Future

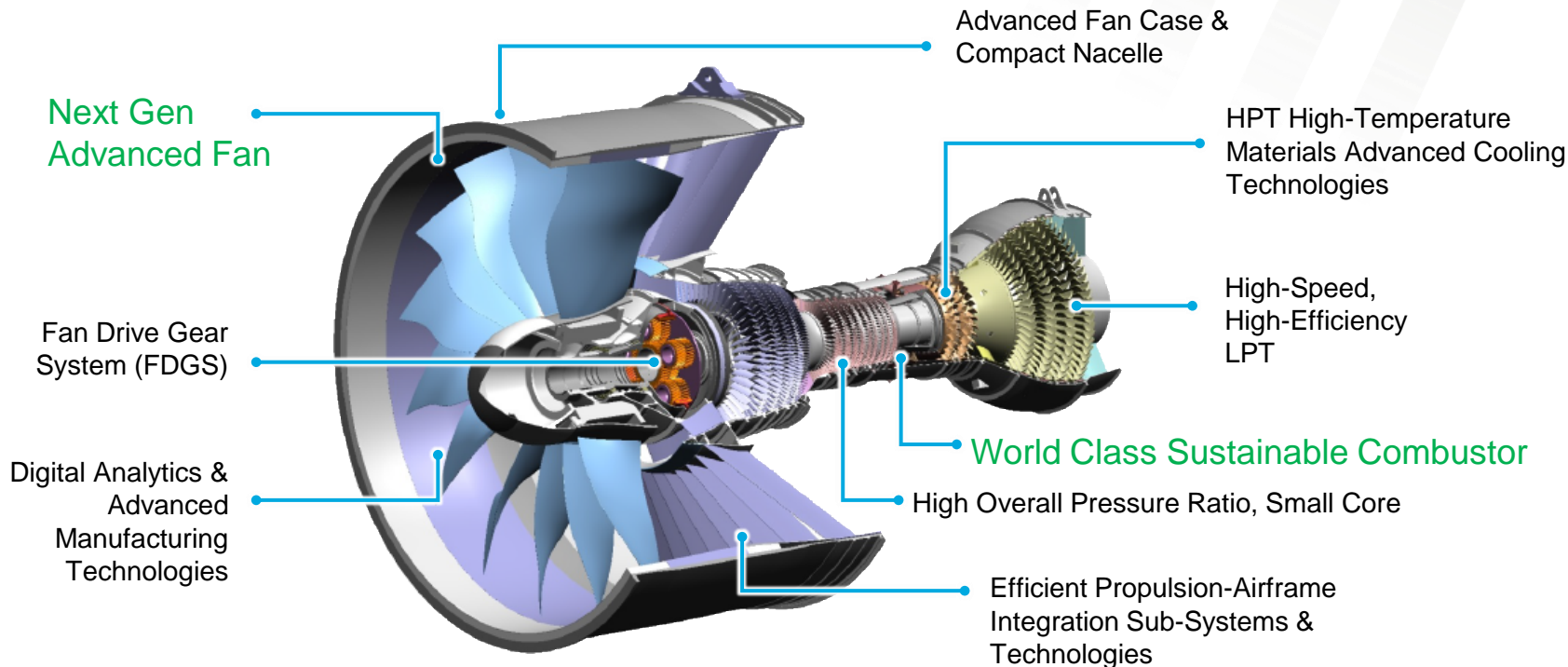
# Strategy For Future Growth



# Future Generation GTF Engine

INSPIRED BY EXPERIENCE, SUSTAINABILITY & COLLABORATIVE INNOVATION

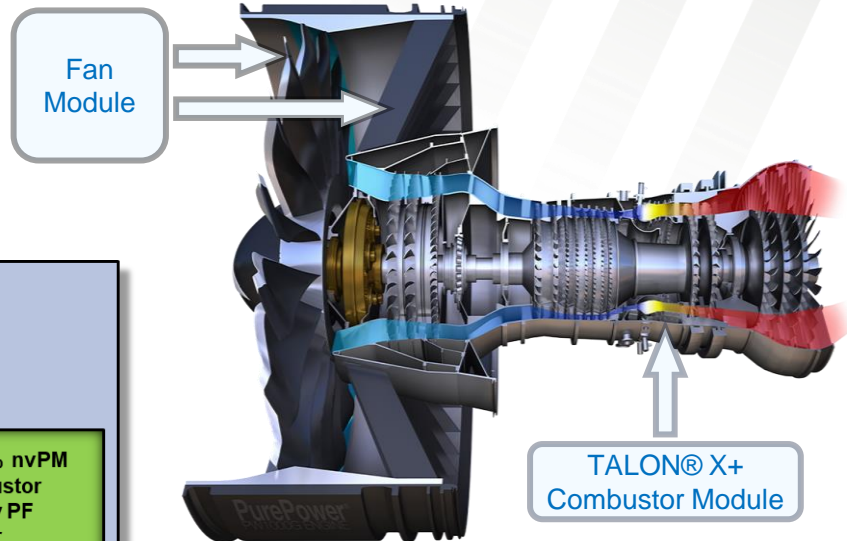
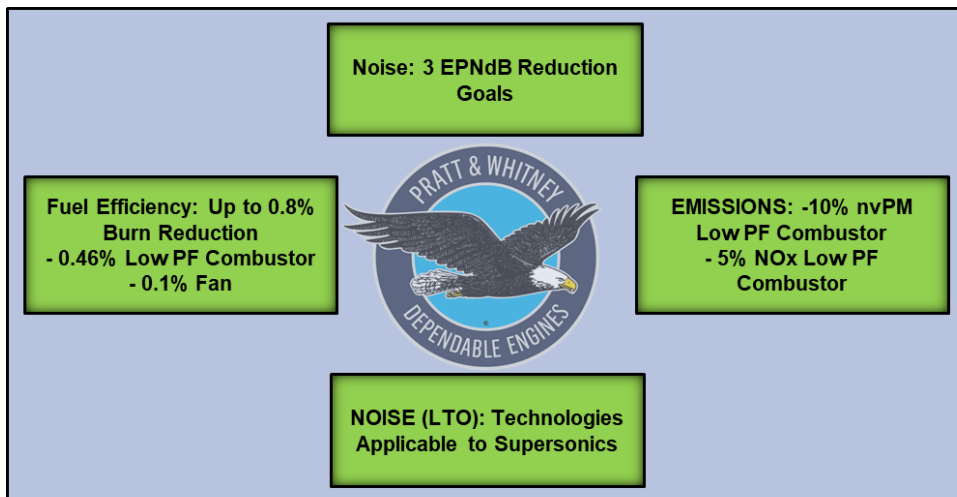
CLEEN III INITIATIVES HELP ENHANCE FUTURE ENVIRONMENTAL PRODUCT OFFERINGS



# Pratt & Whitney's CLEEN III Technologies

## OVERALL PROGRAM GOALS AND OBJECTIVES

- Additively Manufactured Acoustic Liners
- Low-Loss Intra-Stage Liners
- Low-Count / Low-Noise Guide Vanes

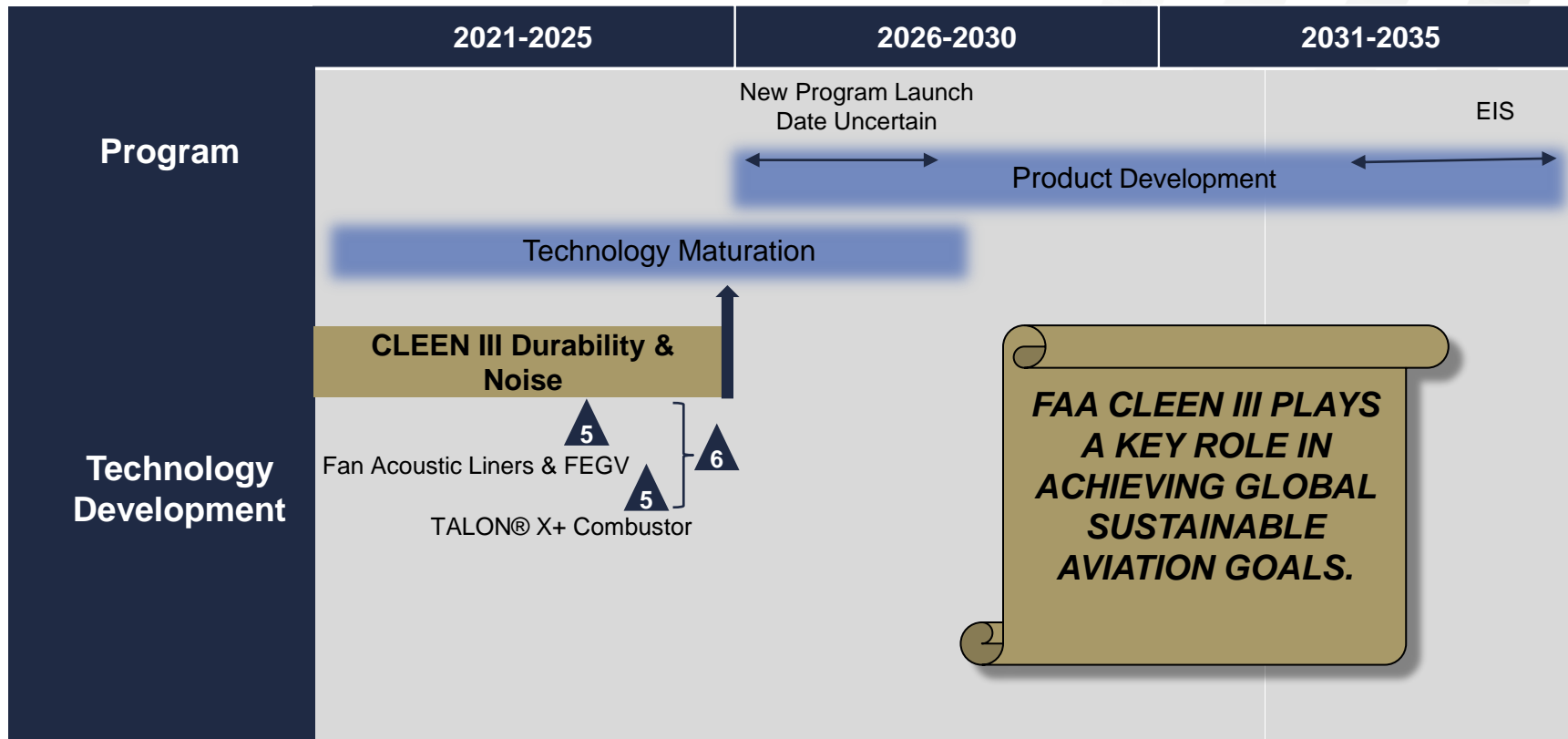


- Noise Robust Swirler
- Low Pattern Factor
- Floatwall+



# Pratt & Whitney's CLEEN III Technologies

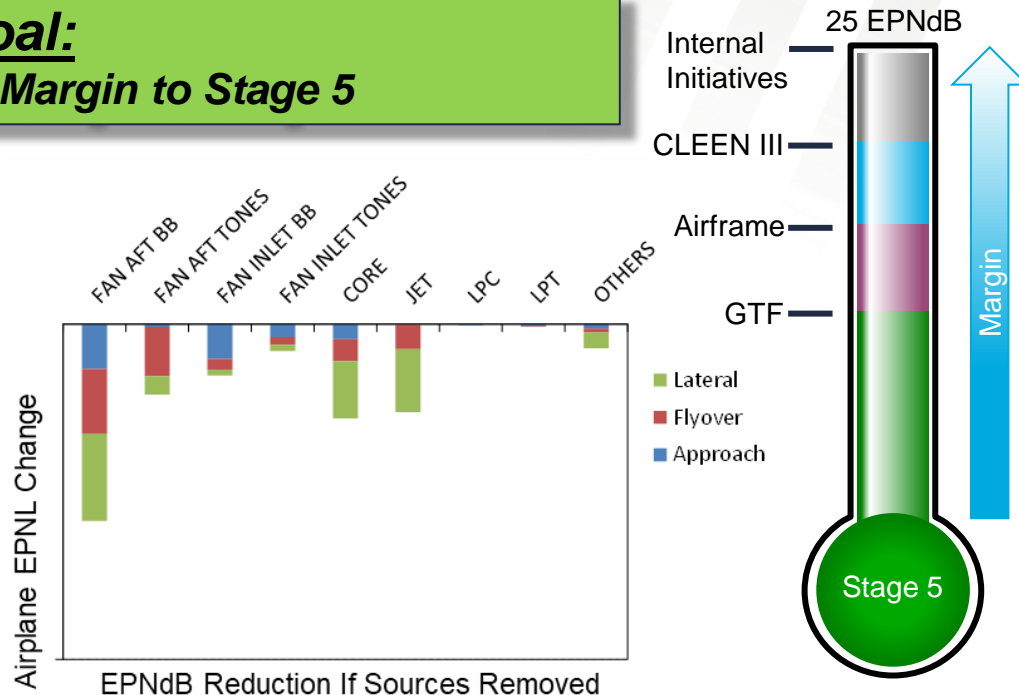
## NEW PRODUCT ROADMAP TIMELINE



# Fan & Combustor Noise Reduction Enable Noise Goals

**FAA Goal:**  
**25 EPNdB Cumulative Margin to Stage 5**

- ✓ **GTF Noise 12 – 13 EPNdB Margin to Stage 5**
- **FAA CLEEN III - 3 EPNdB Noise Reduction Target**
  - Focus is on fan and combustor component noise reduction





# Pratt & Whitney's CLEEN III Technologies

## NEXT GENERATION FAN MODULE

### Technologies:

- Additively Manufactured Acoustic Liners
- Low-Loss Intra-Stage Liners
- Low-Count / Low-Noise Guide Vanes

### Benefits:

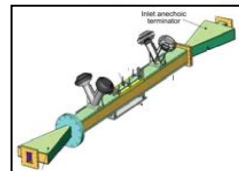
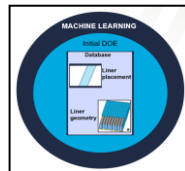
- Improve Liner Effectivity for Noise
- Compact Liner Design Improves Weight
- Low Loss Acoustic Liner Reduces Fuel Burn
- Acoustically Treated FEGVs Targets Source

### Objectives:

*Demonstrate Advanced Fan Acoustic Tools & Technologies that will enhance the next Generation GTF.*

### Ahead of us:

- Additive MFG Trials & Quality Sampling
- Automated Machine Learning Trials



Photos, Credit Pratt & Whitney

Advanced MFG &  
Machine Learning



Acoustic Tunnel  
& Grazing Flow

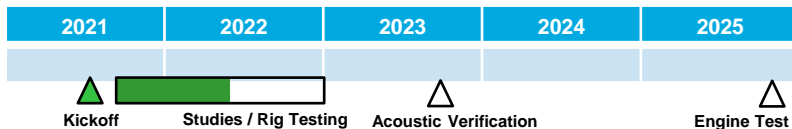


Engine  
2025

### Accomplishments:

- ✓ Machine Learning - Tools Integrated

### Schedule & Planned Milestones:



# Pratt & Whitney's CLEEN III Technologies

## TALON® X+ COMBUSTOR MODULE

### Technologies:

#### Noise Robust Swirler:

- Improves fuel/air uniformity for decreased NOx and nvPM

#### Floatwall+:

- Reduces cooling air, exit thermals & emissions

#### Low Pattern Factor Combustor:

- Improved CFD capability for complex flow and geometric variation.

### Benefits:

- Contributes to the 3 EPNdB Noise Reduction
- >10% nvPM reduction
- > 5% NOx reduction
- 0.46% improvement in engine efficiency
- Improved life combustor liners

### Objectives:

*Demonstrate combustor technologies to address core noise, engine efficiency and emissions*

### Ahead of us:

Develop the constituent combustor technologies (Noise Robust Swirler, Floatwall+, and Low Pattern Factor Combustor) with CFD and single nozzle rigs, then integrate and test in full annular rigs



Single Sector  
2021-2022



Multi-Sector and  
Full Annular  
2023-2024



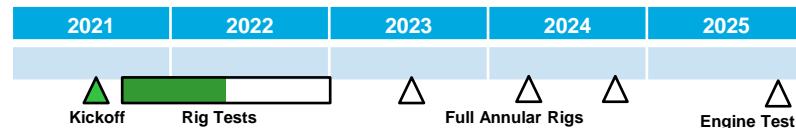
Photos, Credit Pratt & Whitney

Engine  
2025

### Accomplishments:

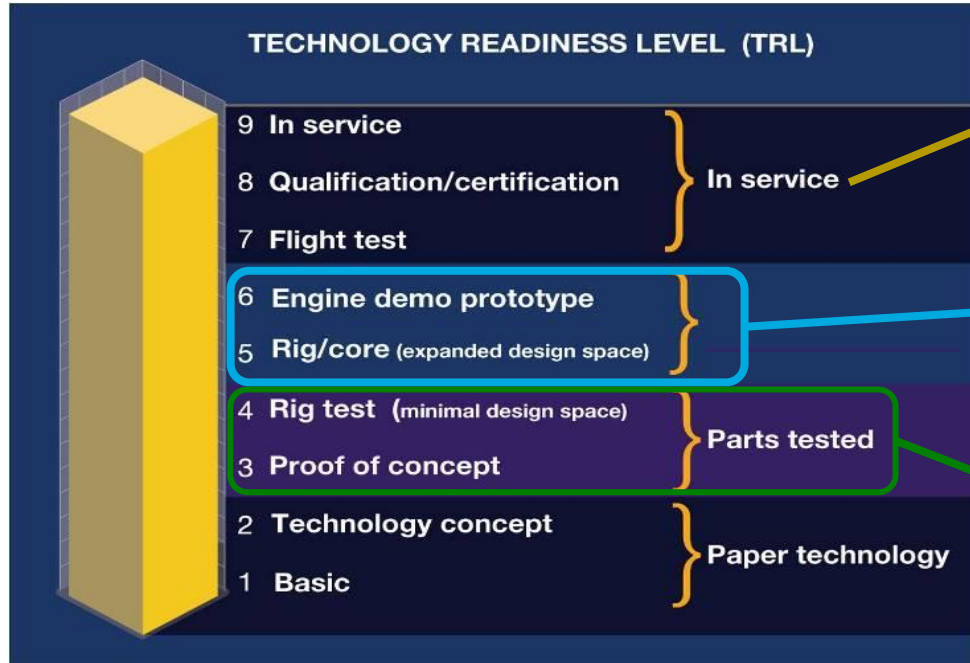
- ✓ Rig tests and CFD initiated

### Schedule & Planned Milestones:



# Technology Maturation in CLEEN

TECHNOLOGY DEMONSTRATION WILL FOLLOW PROVEN PROCESS TO VERIFICATION



Photos, Credit Pratt & Whitney

# Summary

- PW1100G-JM engine ideal candidate for high bypass ratio technology demonstrator vehicle
  - Mature foundation to build upon to achieve FAA CLEEN III goals with high probability of success.
  - Direct product relevance for both next generation and retrofit opportunities.
- P&W continues early maturity of high bypass ratio fan and combustor technologies through analytics & component rigs, while beginning preparations for engine demonstration
  - The Pratt & Whitney team is progressing on advanced Fan and Compressor learning.
  - Technology maturity on track toward TRL4 milestones.
  - CLEEN III goals remain at the forefront during these early stages of the program development.



**GO BEYOND**