

# Case Study

## Altimetry System Error Report (ASE-R) 055

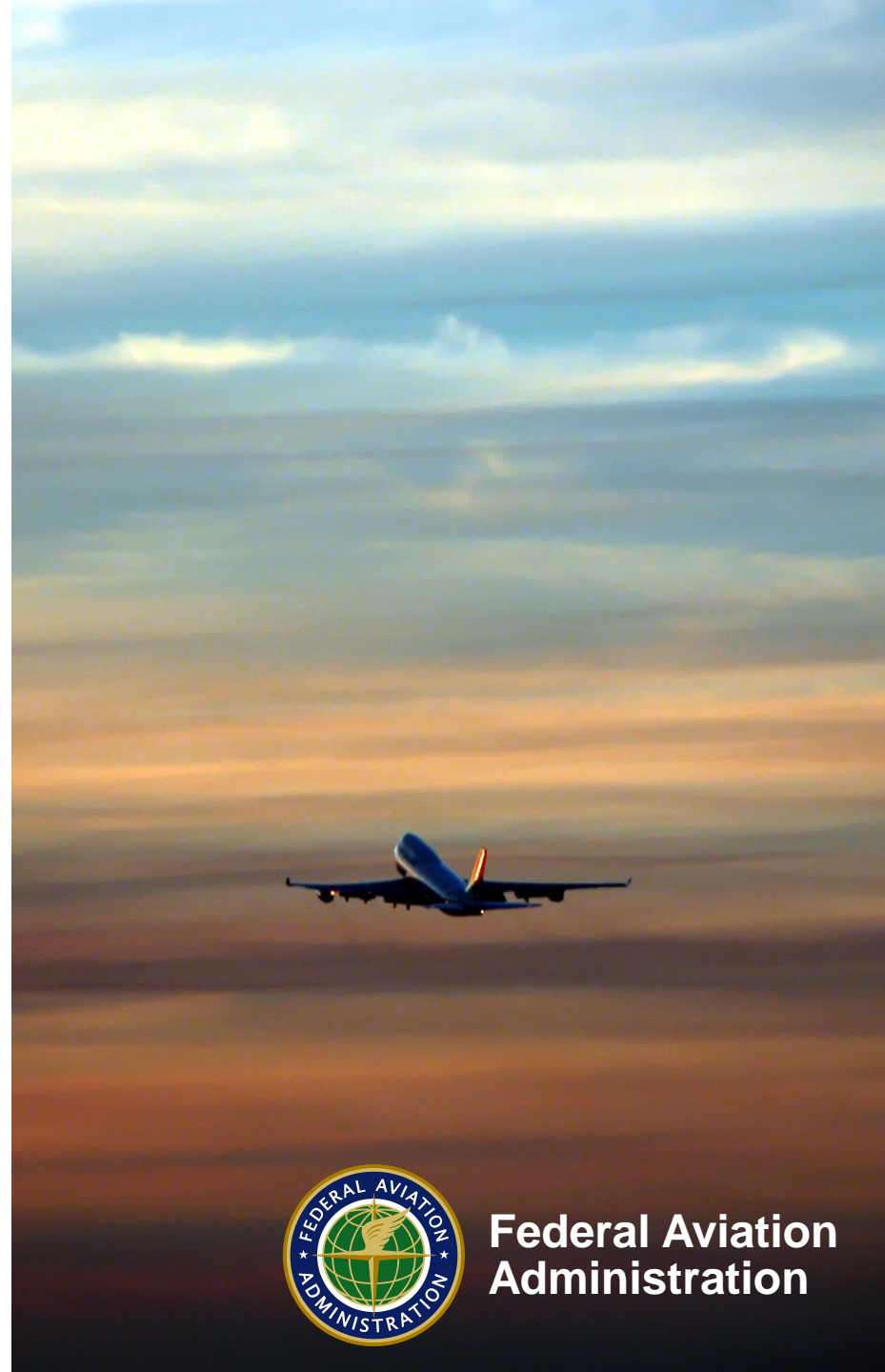
**Presented to:** Altimetry System Error (ASE)  
Workshop

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Federal Aviation Administration  
Flight Standards Service

**Date:** September 2016



**Federal Aviation  
Administration**



# Case Study ASE-R 055

## Why review this case?

- Typical cause of altimetry system error :
  - Component drift
  - Component wear / erosion
  - Modification
- This case was different



# Introduction

- **Case Study**

- Identification of unsatisfactory ASE / Notification
- Identification of probable cause
- Resolution
- Verification

- **Lessons Learned**

- Authorization process
- Interface and coordination
- ASE-R trigger criteria



# Identification of Unsatisfactory ASE

Table 2. Recent ASE Performance of Subject Aircraft

AGHME Identification	Date of Measurement	ASE	Flight Level
ACLE	6/27/2008	203	350
ACLE	5/13/2009	264	380
AICT	3/18/2011	291	410
ACLE	4/25/2011	258	370
ACLE	4/25/2011	274	380
ACLE	4/28/2011	331	370
AICT	2/17/2012	233	400
AICT	2/17/2012	265	400
ACLE	9/28/2012	231	330
ACLE	9/28/2012	204	350
ACLE	10/15/2012	213	300
ACLE	10/19/2012	169	370
AICT	10/22/2012	329	340
AACY	4/18/2013	233	370
AACY	4/29/2013	225	390
ACLE	9/27/2013	314	360
AICT	1/7/2014	292	410
AICT	1/7/2014	237	410
ACLE	6/19/2014	428	410
AICT	2/27/2015	354	400

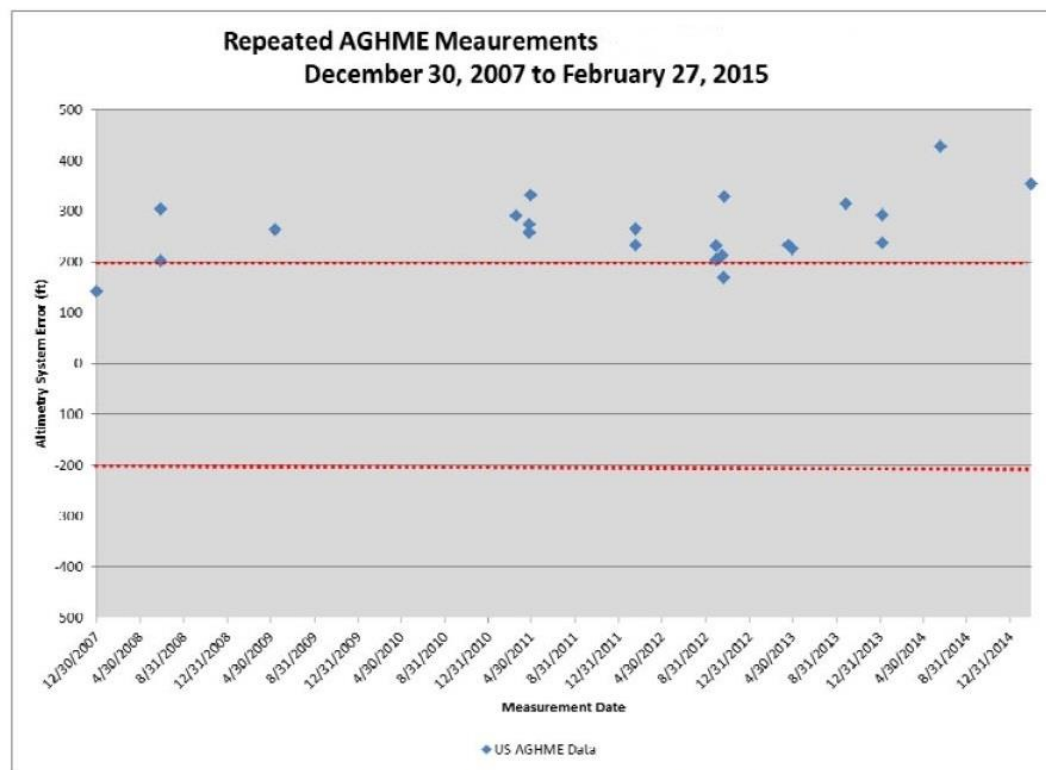


Figure 1. Aircraft Altimetry System Error History



# Operator Notification

- **Prepared ASE-R sent to operator's CMO**
- **Team Airworthiness POC offered assistance**
- **Recommended approach**

## Review:

- RVSM Design Implementation
- Conformity
- Airworthiness



# Identification of Probable Cause

- **Cessna 560 Encore sn 560-05XX**
  - TCDS lists S/N 560-0539 through 560-0750
  - Owner purchased new in 2004
  - RVSM authorized since 2005
  - In design, all required maintenance performed
  - No damage or modification history
    - Perform altimeter accuracy testing-



# Identification of Probable Cause

- **Contacted current design-holder (Textron)**
  - Aircraft had been customized and did not meet RVSM design requirements
  - Modification performed prior to issuance of Certificate of Airworthiness
  - Camera provisions had been added



# Identification of Probable Cause



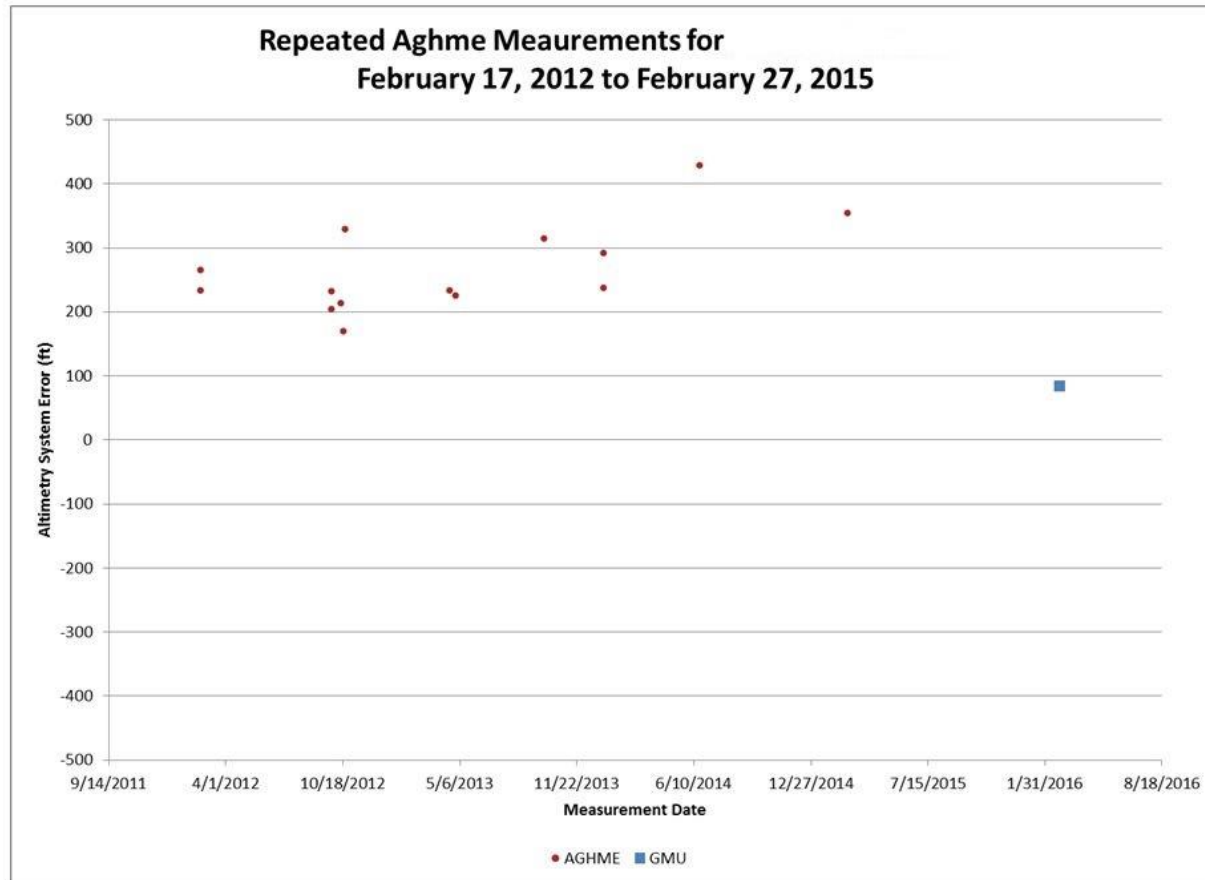


# Resolution

- Airplane taken to factory service center
- Returned to standard configuration



# Verification of Successful Resolution



# ASE-R 055

- **11/5/2015 - Unsatisfactory ASE Identified**
- **11/10/2015 - ASE-R Issued**
- **11/10/2015 - Airplane Removed from Authorization**
- **11/19/2015 - Service Center for Modification**
- **2/25/2016 - Successful Monitoring**
- **3/15/2016 - Airplane Back on Authorization**



# Lessons Learned

- **Time Frame 2004-2016**
  - Prior to implementation of domestic RVSM
  - Changes in manufacturing controls and processes
  - Evolution of LASER/ASE-R process



# Lessons Learned

- **Authorization Process – Inspector Guidance**

- FAA PAI makes determination aircraft meets requirements
- Aircraft TCDS declaration acceptable
- PAI checks for changes to type design

-Maintenance records begin at Standard Certificate of Airworthiness



# Lessons Learned

- **Interface and Coordination - Validation**
  - Now send ASE-R to operator through CMO
  - CMO is FAA representative
  - Support from RVSM program office



# Lessons Learned

- **ASE-R Trigger Criteria**
  - On-going refinement
  - Escape would not happen today



- **Questions?**

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