# Rigid Pavement Design Spreadsheet: R805FAA.xls

This spreadsheet was designed to produce Rigid pavement design thickness' in accordance with FAA Advisory Circular AC 150/5320-6D, Airport Pavement Design and Evaluation.

The spreadsheet breaks the design process into 8 steps and is designed to prompt the user for design input parameters during each step. Users are encouraged to complete the design by following the individual steps in numerical order. Since thickness computations are based upon values gathered during each step, completion of the steps in numerical order assures that the proper values are assigned for the respective variables. Once all steps have been completed, the user may go back and modify the input values of any step, then skip directly to step 8 to see the results of the variable change.

Design Pavement Se	ction	PCC Pavement
Enter Airport & Design Informa	tion (step 1)	Stabilized Subbase Layer
Enter Subgrade Frost Information Subgrade k-value and Subbase Information	on (step 2)	Subgrade
Concrete Properties	(step 3)	
Enter Aircraft Mix	(steps 4-6)	
Overlay Design	(step 7)	To assure correct answers - complete each step in numerical order. If data is changed in any given
Go To Design Summary	(step 8)	step, complete each step below that step.

STEP 1. General Airport/Project InformationSTEP 2. Subgrade Support InformationSTEP 3. Concrete PropertiesSTEP 4. Enter Aircraft DataSTEP 5. Calculate thickness for Each AircraftSTEP 6. Accept Critical AircraftSTEP 7. Overlay DesignSTEP 8. Go To Design Summary

## STEP 1. General Airport/Project Information - Displayed with Output

Enter the City Associated with the Airport					
Anywhere USA					
Enter the Project AIP Number					
x-xx-xxxx-xx					
Enter the Design Firm					
Engineer's Are Us					
Enter the Desig	ners Name				
Joe Engineer					
Enter the Date	the design is performed				

Provides general project data which is displayed with the design summary.

This information is optional and does not affect numerical calculations.

## **STEP 2. Subgrade Support Information**

The design of an airport pavement must consider the he pavement during its construction and service life the adverse effects of seasonal frast and permatives.	e climatic conditions which wll act on . The protection of pavements from t are considered in the design of airpo
pavements in one of three ways. (1) Complete Frost Protection (2) Limited Subgrade Frost Protection (3) Reduced Subgrade Strength	Click here for additional information on Frost Protection methods and Frost Codes
Re-enter Degree Day and Soil Unit Weight to Calculate Depth of Frost Penetration (This does not change the k-value of the subgrade)	Degree Days (°F) 250 Dry Unit Weight of Soil (lb/cf) 100 Depth of Frost Pentration (in) 22.55
Pavements with subgrade soils of the FG-1, FG-2 & FG-3 fro REDUCED SUBGRADE STRENGTH method. FG-4 soils and ex FROST PROTECTION design method.	ost groups may be designed using the xtreme FG-3 soil should use the COMPLETE
Use the RSS method for this pavement Design	

The user must determine what level of frost protection will be provided to the pavement section. The spreadsheet can determine the required thickness for the non-frost condition and the Reduced Subgrade Support conditions. If the user elects to use the RSS method they should click the button labeled "Use the RSS method for this pavement Design". The program will override the input values for subgrade modulus (k-values) with predetermined values in accordance with the following table

Frost Code	Reduced Subgrade k-value
F-1	50
F-2	35
F-3	25
F-4	Not Applicable

These values represent a weakened subgrade during the frost thaw period. Note that the RSS method is no longer applicable when F-4 Frost code soils are encountered. When F-4 soils are involved, the user must protect against frost weakening by improving the subgrade materials within the anticipated frost depth.

Ente Valu	r the Air Freezing Index ( Degree Days 9F e must be between 200 and 4500
	550
Ente	the Dry Lhit Weight of the Soil (lb/cf)
Ente Valu	the Dry Unit Weight of the Soil (lb/cf) e must be between 100 and 150
Ente Valu	r the Dry Unit Weight of the Soil (lb/cf) e must be between 100 and 150 110

Frost depth information is in tabular form as provided by the Corp of Engineers in 1986. Frost depth values are simple interpolations of the tabular data.

Trost Fenetiation (inches)							
	Soil Unit Weight Ib/cf						
Degree Days	Degree Days 100 115 125 150						
200	20.5	21.5	23.8	25.5			
400	27.5	30.5	35	38.5			
600	34	38	44.5	49			
800	40	44.5	54	59			
1000	45	51	62	69			
2000	69.5	79	102	113			
3000	92	105	140	156			
4000	115	130	177	205			
4500	125	145	197	225			

#### **Frost Penetration (Inches)**

If Complete Subgrade Protection or Limited Subgrade Protection are desired, the user may enter the Degree-Days and Soil Unit Weight to determine the depth of frost penetration. This information does not affect the thickness calculations.

The final pavement section should be checked against the required depth for complete frost protection. If additional thickness is required, it should be constructed of non-frost susceptible material.

When the user elects to design the pavement based upon the Reduced Subgrade Support (RSS) method they will be asked for a thickness of a free draining material beneath the slab. This layer is not discussed in AC 150/5320-6D but is recommended for design in Chapter 5 of TMS-818-2 / AFM 88-6 "Pavement Design for Seasonal Frost Conditions." If the designer elects to include this layer, it will improve the subgrade k-value above the default frost values. If the pavement section requires a stabilized base layer the free draining material should be below the bound layer. The free draining material should never be "sandwiched" between relatively impervious bound layers.

Non-Frost Susceptable Layer		×
In most areas a 4 inch free-dra beneath the slab. Check chapt requirements in frost areas.	ining material and a 4 inch filt er 5 of TMS-818-2 / AFM 88-6	er layer are required Chapter 4 for base course
0 Thickness of Non	-frost Base (inches)	
The non-frost base will improve the frost base will default the k-value to	default subgrade k-value for frost co the most severe condition.	onditions. Omission of the non-
	ок	

The user then selects the subgrade soil frost code. The frost code determines the minimum subgrade support value as shown above and as detailed in Table 3-1 of AC 150/5320-6D.

Subgrade Soil	×
Subgrade Soil Frost Code	
C Non Frost Conditions	
C F-1 Frost Code	
C F-2 Frost Code	
C F-3 Frost Code	
C F-4 Frost Code	
ОК	

Since the use of the Reduced Subgrade Support method is no longer permitted with F-4 soils, the spreadsheet will not allow RSS for F-4 soils. If the user wishes to verify previous designs, then may do so by designing a non-frost section with a manually reduced subgrade support value.

	Concrete Pavement	
0	Improved k-value after all layers	
10	<ul> <li>Enter the thickness of subbase aggregate layer minimum aggregate layer is 4 inches</li> <li>Enter 0 if no aggregate layer is present</li> </ul>	k-value on top of aggregate layer
0	<ul> <li>Free Draining Non-Frost susceptable Layer (If present, typically a 4" free draining material with see chp 5 of TM5-818-2 / AFM 88-6 chp 4)</li> </ul>	4" filter layer
100	Enter the Foundation Modulus (k value) for the S (Maximum permissable value is 500 psi)	k-value from Frost design

To complete the subgrade data input, the user should enter the subgrade k value and the thickness of all stabilized and non-stabilized layers. The improved k-value will appear at the thickness of each layer is entered. If the design uses the RSS method for frost design, the k-value will default to the k-value determined by the soil frost code.

The user must also input the thickness of any subbase layers. The thickness of un-bound aggregate or stabilized layers must be determined by the user. Minimum thickness requirements are provided in AC 150/5320-6D, paragraphs 326 and 327. Other factors such as constructability may determine the minimum subbase requirements.

### **STEP 3. Concrete Properties**

The user should enter the Flexural Strength of the new concrete. The Poisson's Ratio and Modulus of Elasticity may also be modified in the spreadsheet, however the default values are recommended and represent the values assumed in AC 150/5320-6D. Thickness designs performed with modified values for Poisson's Ration or Modulus of elasticity will not be consistent with the requirements of AC 150/5320-6D.

lew Concrete Properties	×
Enter the Flexural Strength of t	he new concrete
650	Poisson's Ratio
and The second s	0.15
	Modulus of elasticity
ок	4000000

There is considerable debate regarding the age of the concrete in relationship to the flexural strength. Previous guidance had recommended that a 90 day flexural strength be specified for design purposes. Current guidance recommends that the design flexural strength of the concrete be based upon the age and strength the concrete will be required to have when it is scheduled to be opened to traffic.

#### Large Aircraft Design Calculate thickness for Accept Critical Aircraft ENTER AIRCRAT DATA Step 4 Gear Parallel to Joints (standard each aircraft (step 6) (below) (step 5) (Return) O Gear Skew to Joints (optional) See right for Large Aircraft Optional design Enter up to 21 aircraft (in any order) 8 groupin Default Weight eight MTOW Each Individual Clear d, 5320 Aar Takeoff Citation Required for epartures All Thickness Gear 150/ Auroraft reraft **Annual** urcraft Aircraft 60 2 None • 0.00 None . 0.00 SINGLE WH-30 SINGLE WH-45 0.00 SINGLE WH-60 0.00 SINGLE WH-75 0.00 DUAL WH-50 DUAL WH-75 0.00 DUAL WH-100 0.00 0.00

The user can enter up to 21 aircraft in the traffic mix. The aircraft selection is limited to those aircraft originally listed in the R806faa.exe program. Any combination of aircraft may be selected and aircraft types may be repeated.

The user may also select whether to use the optional design method discussed in AC 150/5320-6D, paragraph 332b, which considers aircraft gear skewed relative to the concrete joints.

Aircraft Input Select the Desired Main Gear Configu SINGLE WH-45	uration or Aircraft	t.	
Accept the default weight or enter a desired aircraft weight 45000	Gear spacings are only accurate f weight ranges. The design aircra must be between the limits below weight outside these limits is desir select a different main gear confic Lower Limit Upper lim 37500 52500		
Annual Aircraft Depatures		ок	

The program will prompt the user for aircraft weight and annual operations. Since each gear type is based upon a reasonable anticipated weight for the gear configuration, the program will limit the permissible weight range. If desired, the user may over-write these values directly in the spreadsheet. The user is cautioned to observe the weight limitations and select gear configurations appropriately. Greater thickness requirements will result from overloading a small gear versus under loading a larger gear. For example, a dual wheel aircraft weighing 125,000 pounds could be input as a DUAL100 or a DUAL150 aircraft.

### STEP 4. Enter Aircraft Data

The user can assign a local name to an aircraft for ease of identification. Local names can be entered directly into the spreadsheet. This is particularly useful when numerous aircraft are from a common gear configuration but vary in weight.

Ste	p 4 ENTER AIRCRAT D. (below)	ATA Calculate thicks each aircr (step 5)	Calculate thickness for each aircraft (step 5)		ept Critic (step (Retu	cal Aircraft (6) (m)	Large Aircraft Design     Gear Parallel to Joints (standard     Gear Skew to Joints (optional)
Cie Ai Airci	User's name for Aricraft (optional) e & Citation IV e & Citation IV	Atricraft grouping Atternal grouping Atternal Accession of the Accession of Default Weight	nght	Max Takeoff weight MTOW	Annual Departures	Thickness Required for Each Individual	
	ABC Corp. Jet #1	SINGLE WH-45	-	45,000	800	7.30	
	ABC Corp. Jet #2	DUAL WH-50	•	45,000	800	6,14	
	MD-80	DUAL WH-100	•	100,000	800	10.37	
	B-737	DUAL WH-100	-	120,000	800	11.74	Recommended Critical Aircraft
	MD-80 Low Activity	DUAL WH-100	-	100,000	100	9.70	
	B-737 Low Activity	DUAL WH-100	-	100,000	100	9.70	
1		None	-	0	0	0.00	
		None	-	0	0	0.00	
		None	-	0	0	0.00	

## STEP 5. Calculate Thickness for Each Aircraft

Step 5 calculates and displays the required pavement thickness for each aircraft in the mixture and determines the most demanding (critical) aircraft.

This step is provided for the user's information and may be skipped as it is repeated by step 6.

This step is particularly useful when analyzing the impact of one design variable. Suppose the user wants to see the impact of increasing weight while keeping annual departures constant. By entering the same aircraft multiple times and varying the weight, the user can immediately see the change in thickness required for each change in weight. Likewise, any variable can be changed while holding other variables constant.

### STEP 6. Accept Critical Aircraft (Return)

This step repeats step 5 and accepts the aircraft data entered. The user is returned to the initial program entry screen.

## STEP 7. Overlay Design

The user is asked if they wish to calculate overlay thickness. If the user answers no, the data in the overlay section of the summary page will be eliminated. The program defaults to this conditions to avoid erroneous overlay design. It the users answers yes, the program will prompt the user for subgrade information.



The subgrade Frost design will re-appear and should be answered as appropriate.

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oavements in one of three ways. (1) Complete Frost Protection (2) Limited Subgrade Frost Protection (3) Reduced Subgrade Strength	Click here for additional information on Frost Protection methods and Frost Codes
Re-enter Degree Day and Soil Unit Weight to Calculate Depth of Frost Penetration (This does not change the k-value of the subgrade)	Degree Days (°F) 550 Dry Unit Weight of Soil (lb/cf) 110 Depth of Frost Pentration (in) 34.9
Pavements with subgrade soils of the FG-1, FG-2 & FG-3 fr REDUCED SUBGRADE STRENGTH method. FG-4 soils and e FROST PROTECTION design method.	ost groups may be designed using the xtreme FG-3 soil should use the COMPLETE
Use the RSG method for this pavement Design	



Much of the information presented in Step #2 is repeated for the users to view and/or modify as appropriate. In addition to the subgrade information, the user is prompted for information regarding the properties and condition of the existing pavement.

## STEP 8. Go To Design Summary

Step 8 takes the user to the summary sheet

All information regarding the design is displayed on the summary sheet. The summary display is dynamic and will change depending upon design features. e.g. if a stabilized base is required, a note will appear on the summary sheet to indicate the requirement.

From the summary sheet, the user is permitted to print the summary and/or the aircraft mix.

The user may also elect to view a plot of annual departures versus required total thickness or a plot of flexural strength versus required total thickness for the design aircraft. These plots provide an indication of how sensitive the design is to changes in concrete flexural strength or annual departures.

			Brogram. Data 2/1502		
Rigid Pavement Design For Akpart Neme: Any Airport Accordent City: Anywhere, USA			AC Method		
Decign Fim	Engineer's Are Us		Designer: Joe Engineer	$\frown$	
AD Numbu	r: 3-XX-XXX-XX			Derivat	
Nor Parenes	t Section Required		Soldined Soldare & Required	Summary	
12.8	PCC Thickness 650	pel New Concrete Flags	ni Srength	Only	
6.0	Stab Dired. Base				
6.0	Subbase				
0.0	Non-Frost Loyer (free draining metarial)				
		Long Linnsk hard	lei to Jointo étandard dinign)	Return to	
Overlay Section				Rigid De sign	
11.98 *	Aphal Overlay Thilmes	10-	Existing Side Thickness		
6.62"	Unbunded PCC without lave line course	12.79 *	PCC model for existing action		
8.87*	Unbunded PCC with hwe ling course	6"	Existing Subfiged Subbase		
3*	Banded PCC	6"	Triting Aggregate Subbase		
		650 pa	Exiting Side Florenti Srength		
		1	F-Fectur used in design		
		0.85	Cr Pieter		
		0.9	Co Reter		
Frant Canadia	rations for surgement section)				
Tay Th	Which of Call (bod ) 110				
	Derre Devr T 500				
	Soil Frost Code Non-Frost	Scherede	k-who was not modified for frost		
True	Depth Penetration (in) 33.21				
k value o	a top of stabilized layer 200				
k value	antop of militane layer 157				
Qr	iginal sub grada k valna 100				
<b>.</b>				Line Origin	
Design Aimm	fi Information			view/PThL thickness short	
DUAL WH-100		20 Design L	fe (reas)	for design	
125000 154	GOM AFGELWEIGE			sircraft	
3,010	ngunyanan Annual Departures				
E SOLEWARE IS CITE	entry under development and is not officially	y adopted as a FAA stands	rd. Designs developed using this	View/Frnt	
)gram should be d	necked against AC 150/5320-6D to insure a	couracy and conformance	to existing standards		
				Flexural Strength	

To prepare the thickness chart for the design aircraft the program will prompt the user for the minimum and maximum number of annual departures. These values will determine the limits of the thickness chart.







To prepare the thickness versus flexural strength chart the program will prompt the user for the range of flexural strength These values will determine the limits of the chart.



Required thickness for DUAL WH-100 at 125000 hs is on up of all subbase = 280 pd. 2016 departures — subgrade k = 100

